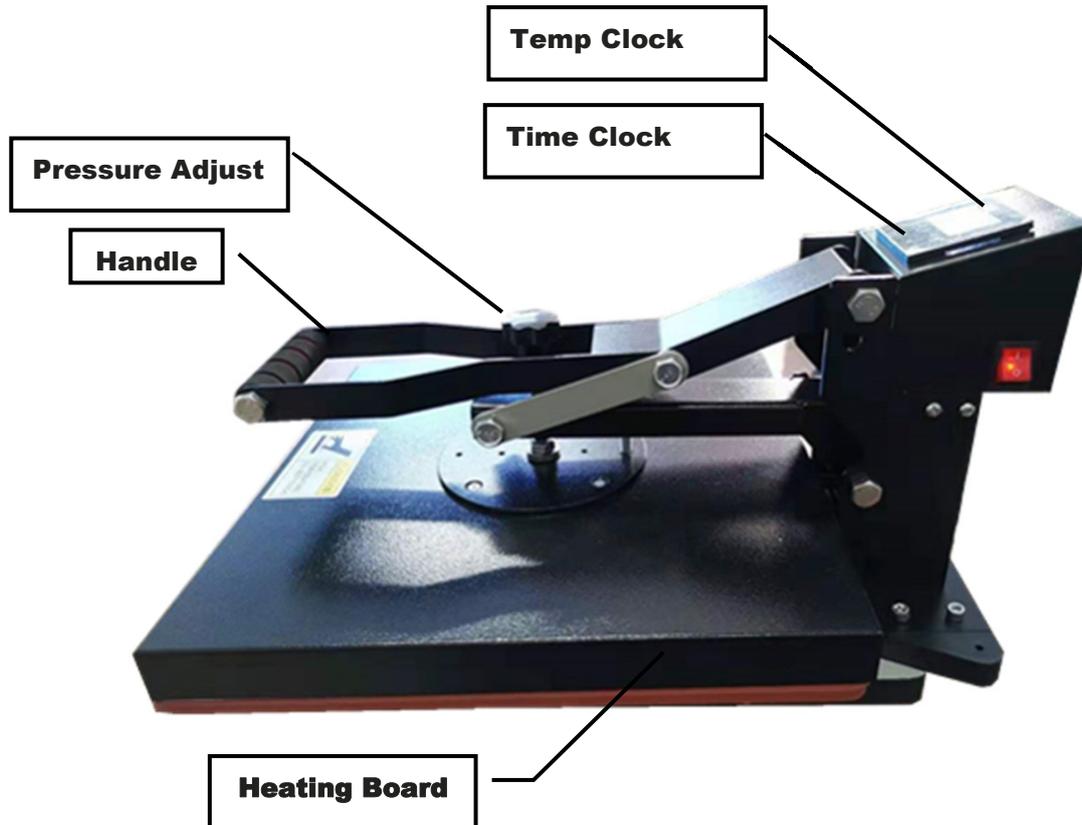




This machine is not suitable for food processing or minors to use.

This machine could transfer photos, words on cotton, fiber, metal, ceramic, glass and so on, suitable for producing gift, advertisement and so on. It's easy to use



Specification:

1. Fashion design, reasonable structure, easy to using.
2. Digital controller makes setting more accurate.
3. Special front pressure adjusts more convenient.
4. Automatic alarm when reaching time you set.
5. Thicker heating board safe and durable.
6. Heating board adds coating on the surface, easy to cleaning and not sticks.
7. High quality silicon sheet bear high temp.

Heat Press Machine HP3804S

Usage

1. Open heating board, place the materials on the working table, then test the pressure to get right pressure you need.
2. Turn on power, the controller will check automatically, after 10 sec then you could set the parameter you need.
3. After setting, the machine will be heating up (200°C about 15minutes)
4. When the machine reaching the temp you set, then place material on the working table, press downs the handle. When the buzzer sounds you could lift the handle up, and then take out the material.

The function of the controller is complex, pls don't press any button for other operation unless you set up the temp, otherwise the process of the controller will be damaged!!!



Attention:

If the paper is cold peel, then you need to wait 15-20 sec and peel off paper. If it is hot peel, then you need to peel off paper at once after printing. (Had better peel paper in diagonal line)
Successful printing needs right timestamp and pressure, you need to test printing to get right time and temp first

Problem

Judgment & Solve

**When turn on the power switch,
machine is still off**

Power connector is loosed or fuse broken

Pressure screw is difficult to adjusting

Add a little lubricating oil into pressure screw rod

**The handle will pop up automatically
when pressed down**

Adjust the pressure fixing nails

Very difficult to lift the handle up

**Adjust the pressure fixing rotary knob or the
pressure screw counterclockwise**

Heating plate not working

Instrument panel failure or heating plate burned

Not alarm

**Timing sensor switch do not reach the bottom.
Adjust pressing screw**

Parameter

Voltage: 110/220V

Power: 1.4kW

Temp range: 0-399°C

Heating board size: 38X38cm

**Usual materials need 180-200°C, time 15-60sec.
Ceramic materials about 200°C, time 300-500sec.
Cloth about 150-180 °C, time 20-40sec**

Temp and time setting

Setting:

Temperature setting:

Press "SET" key, upper display frame shows "SP"; lower display frame shows temperature values, press ▲ or ▼ to increase or decrease temperature.



Time setting:

Double press "SET", upper display frame show "S ", lower display frame shows time, press ▲ or ▼ to increase or decrease time



start the countdown:

In the interface shown in the picture, press "STOP" to start the countdown. Long press 5s stop button, the bottom row count is cleared



Centigrade / Fahrenheit conversion:

In the interface of the above picture, After long press the set button for 5s, upper display frame show "C-F", lower display frame shows temperature units, press ▲ or ▼ to increase or decrease to convert between centigrade and Fahrenheit

