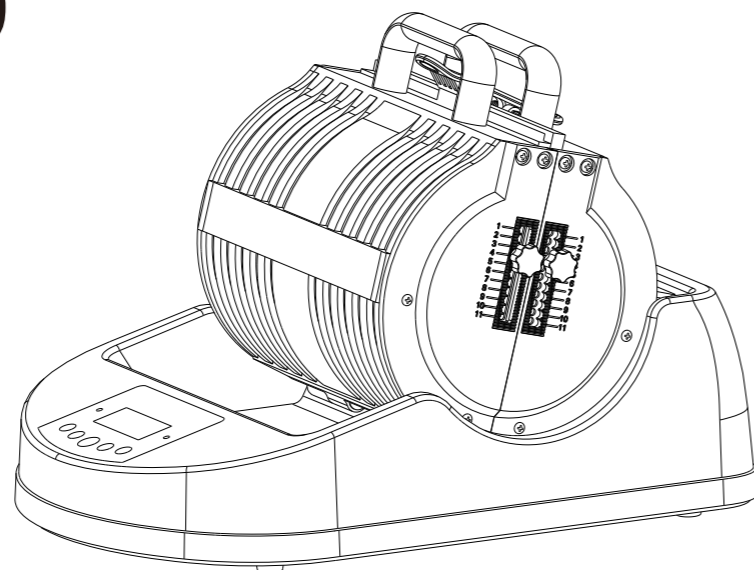


# HEAT PRESS P6800





## EN Start Here

Warnings must be followed carefully to avoid body injury.



### Transfer Parameter(for reference)

		
1 Mug	Aluminum bottle	2 Mug
<b>360S</b>	<b>120S</b>	<b>420S</b>
Set temperature on the left : 260°C (500°F) Set temperature on the right : 280°C (536°F)	Set temperature on the left : 260°C (500°F) Set temperature on the right : 280°C (536°F)	Set temperature on the left : 260°C (500°F) Set temperature on the right : 280°C (536°F)

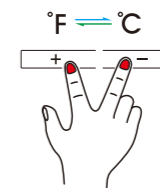
### Main parameters

Product Name	Mug Printing Machine	Rated voltage	220V~	110V~
Item No.	P6800	Rated frequency	50Hz	60Hz
Highest temperature	300°C 572°F	Rated power	1300W	
Longest time	999S	Length of the cable	1.5M	
Packing size	560*420*395mm			

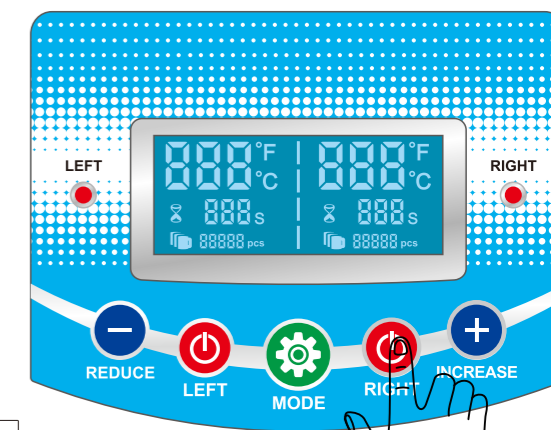
### Feature commentary

# 1

- REDUCE
- MODE
- LEFT/RIGHT
- INCREASE



Note: Press (+/-) to switch Fahrenheit and Celsius



REDUCE

1. Set value reduction  
2. When the key is closed, Press and hold for 10 seconds, the count returns to zero.

INCREASE

Increase the setting value

LEFT

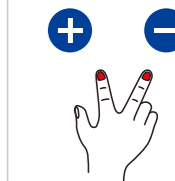
Left key switch position

MODE

The first time to press the setting button to set the upper temperature;  
The second time to set the upper heating time;  
The third time to set the down temperature;  
The fourth to set the down heating time.  
And press again, to reset.

RIGHT

Right key switch position



Temperature conversion  
°F ↔ °C  
Fahrenheit~Celsius

## Transferable Mug Shape

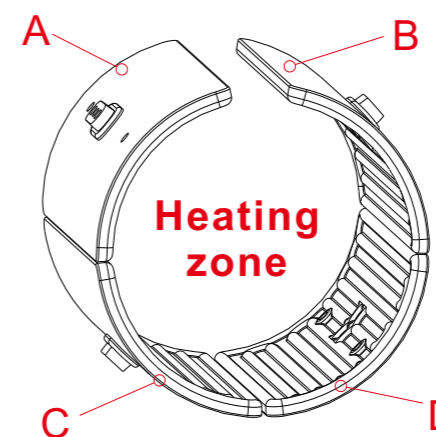


90z



110z

## Heating Plate Icon



- There are four ABCD heating plates.
- One group of temperature control units controls the heating plates A and B, and the other group of temperature control units controls the heating plates C and D.
- In this way, the upper and lower heating plates can be controlled independently, so that the upper and lower parts of the heating zone can reach a consistent temperature.



Accessories will vary according to the model customer selected, pictures for reference only.

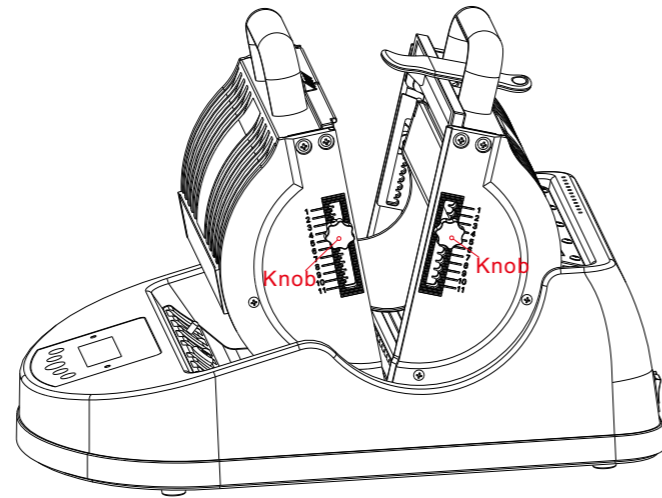
## Accessories installation diagram

Please perform all operations after power off

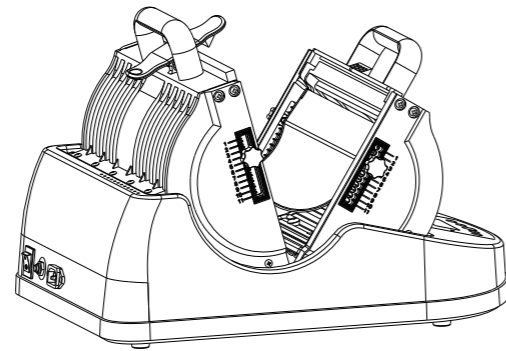


## Steps To Adjust The Size Of The Transfer Mug

1. Loosen the knob counterclockwise.
2. Then move the polished rod up or down to the gear suitable for the diameter of the cup.
3. Tighten the knob clockwise.



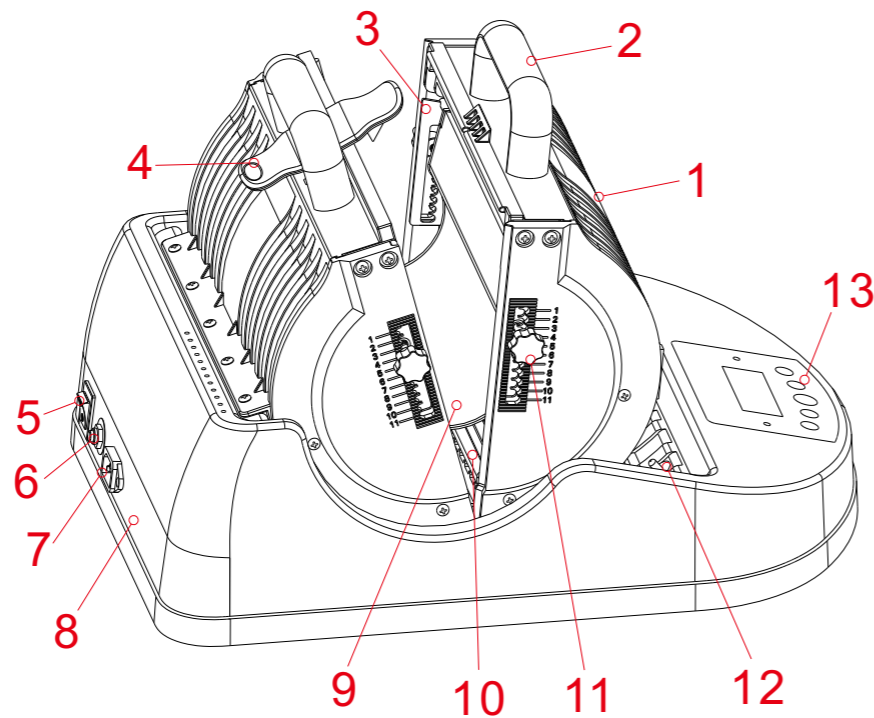
## Side Mug



1. Set time temperature.
2. Transfer the picture to the cup.
3. After the temperature is reached, put the cup into the baking machine and compact it.

## Main spare parts

1. Shell
2. Handle
3. Hook
4. snap
5. Power switch
6. Overload protector
7. Socket
8. Base
9. Cup holder
10. Heating plate
11. Adjustment knob
12. Micro switch
13. Control Panel



## Guarantee

The products are strictly based on the Consumer Protection Law of the People's Republic of China and the Product Quality Law of the People's Republic of China. The services are as follows:

Within 12 months, this product has the performance failure listed in the "Product Performance Failure Table". It is confirmed by SUNMETA and can be used for maintenance service free of charge. If out of validity, damage caused by force majeure, or human causes, the machine is not covered by the warranty, repair in charge.

**Safety instruction:** Before operating this unit, please read these instructions completely and save them

### Notice

- ⚠ Keep unplug when moving the machine
- ⚠ Keep unplug when installing accessories
- ⚠ Place on a flat and stable platform and operate under ventilated conditions
- ⚠ Wear special protective equipment when operating the machine

**Warning** Improper use may result in electric shock, fire, personal injury and other damage.

- ⊘ Do not use this machine in a hazardous location
- ⊘ Do not use when the machine is not working properly.
- ⊘ Do not allow children or adults who do not understand this manual to operate this machine.
- ⊘ Do not disassemble and repair this machine.
- ⊘ Do not use an unsuitable AC outlet.
- ⊘ Do not touch the heating plate when the machine heating.



**Warning**

## warranty content

### Product Performance Failure Table

Machine body	Parts of the machine itself (excluding main parts)	One year	Fault 1	The machine cannot be used normally according to the operating procedure
Main parts	Ceramic heating plate	One year	Fault 2	Heating plate not heating
	PCBA(circuit board)	One year	Fault 3	Display error
	Silicone Mug Clip	<b>Free consumables, no warranty.</b>		

## Circuit Board Wiring Method

# 2

### Electrical schematic diagram

1. FireWire
2. Connect the motherboard and display cable
3. Button switch
4. Button switch
5. NTC temperature probe
6. Group A temperature probe +
7. Group A temperature probe -
8. Group B temperature probe +
9. Group B temperature probe -
10. Group B ceramic heating sheet
11. Group A ceramic heating sheet
12. Group B ceramic heating sheet
13. Group A ceramic heating sheet
14. Zero line

