

HP380D Heat Press Machine

Instruction



Features:

1. Revolutionary sliding rails make components replacement easier.
2. Auto timer & alarming clock
3. Digital dual displays are controlled with microprocessor, which brings higher accuracy.
4. Stable power offers intensive protection for circuit board
5. The new-generation thermocouple is safer and sturdy.
6. Thickened aluminum board brings even capacity. Superior quality and construction are guaranteed.
7. 360° swivel design for easy transport.
8. Place a heat-resistant silicone rubber foam mat on the base, and the base can withstand up to 752°F without deformation.

Specification:

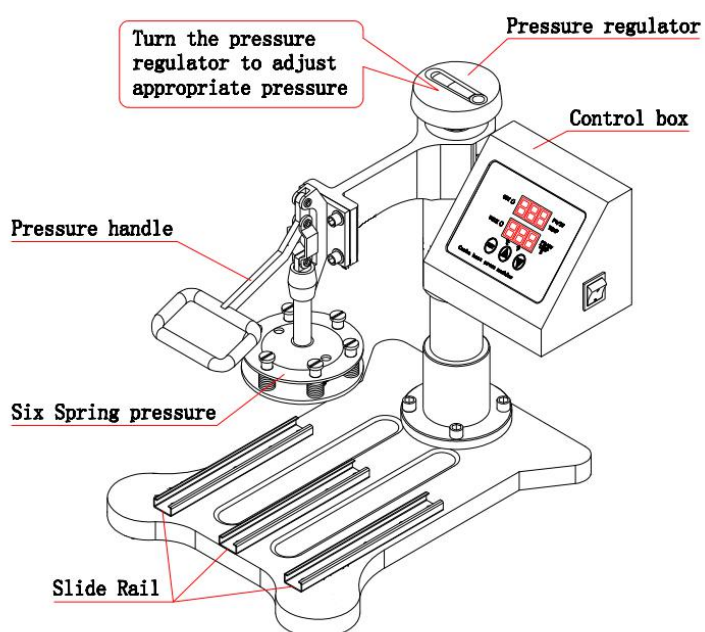
Heating Plate size: 38*38CM/1000W

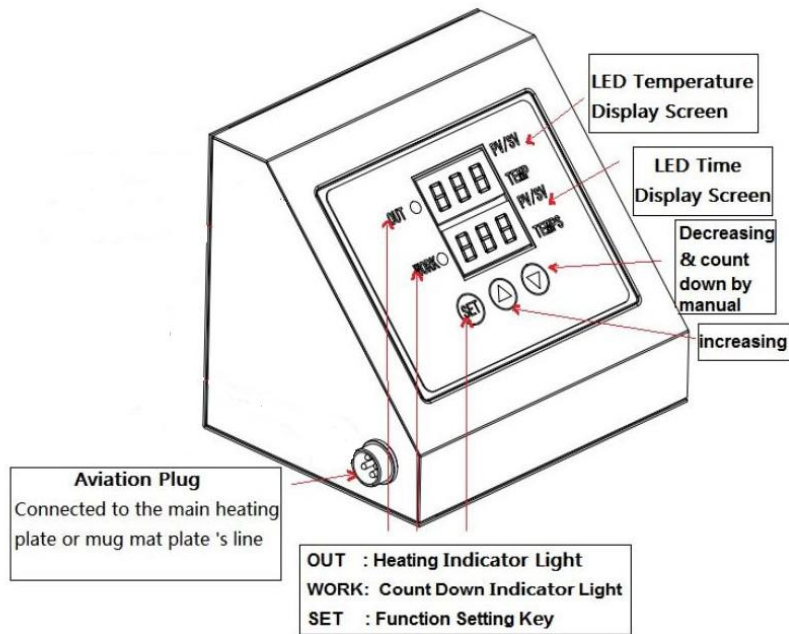
Package Size: 55*48.5*42.5CM

Voltage: 110v / 220v

Temperature Range: (0 – 250°C) / (0-482°F)

Timer: 0 - 999 S





Operation Instruction
Controller

OUT: Heating

WORK: Countdown

SET: Function setting

▲: Increase

▼: Decrease& (count down by manual)

Upper display frame: temperature

Lower display frame: countdown

Setting:

Temperature setting:

Press "SET" key, upper display frame shows "SP"; lower display frame shows temperature values, press ▲ or ▼ to increase or decrease temperature.



Time setting:

Double press "SET", upper display frame show "S", lower display frame shows time, press ▲ or ▼ to increase or decrease time



Centigrade / Fahrenheit conversion:

Press "SET" 3 times, upper display frame show "C-F", lower display frame shows temperature units, press ▲ or ▼ to increase or decrease to convert between centigrade and Fahrenheit



start the countdown :



In the interface shown in the picture, press ▼ to start the countdown.

Note: 1. Because the materials and thickness of these materials are different,so the temp and time also

2. Pls try a small sample to get the right temp and time needed before large quantities printing.

3. Clothing require temp about 180°C/356°F, Fabric clothing use with sublimation paper:30-50 sec, 100% cotton clothing use with transfer paper: 15-20sec.

	Problem	Cause	Handling methods
1	Picture burning	Too much time or temp	Adjust time or temp.
2	Fails to heat up,but display well	Heating plate or Relay broken	Check the heating plate or Relay
3	Lack of color, faded image.	Insufficient temperature and/or press time.	Adjust the temperature and/or increase the heating time.
4	Darkened, deep color; blurred image.	Pressed for too long,temperature too high	Adjust the temperature and heating time.
5	No action after turn on power	Plug whether touch well Fuse whether burn	Check the plug and fuse
6	The real temp pass over setting temp	Relay broken	Replace the relay