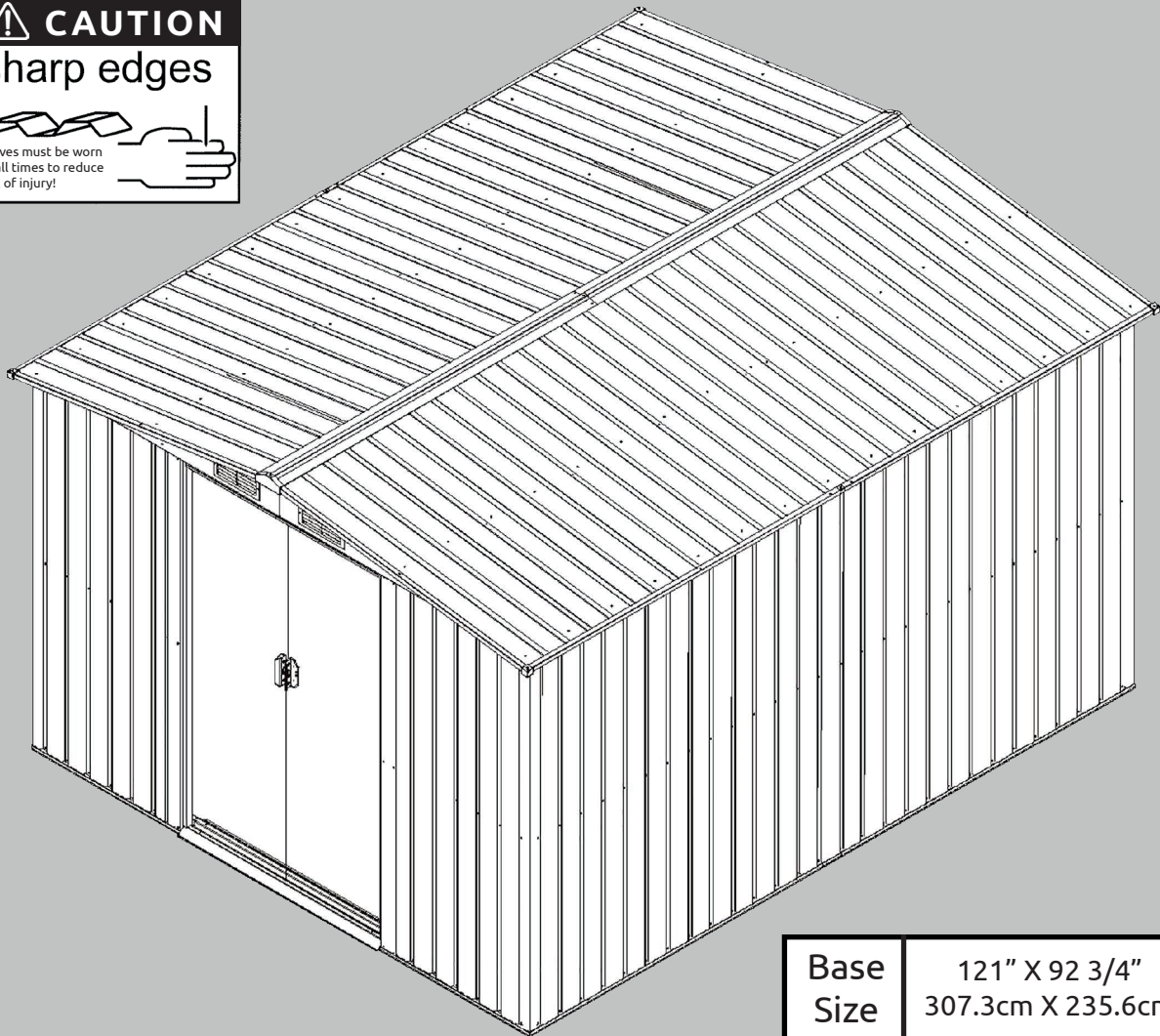


METAL GARDEN SHED 10x8FT

Instructions For Assembly



Base Size	121" X 92 3/4" 307.3cm X 235.6cm
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Requires Two People And Takes 2-3 Hours For Installation

How to Select and Prepare Your Building Site:

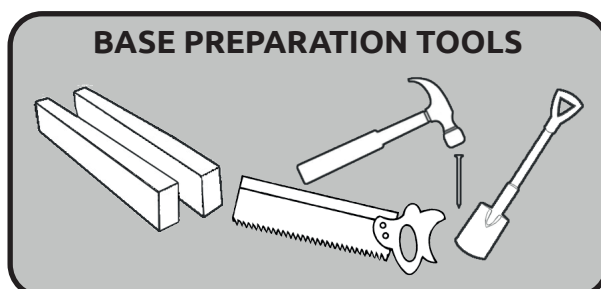
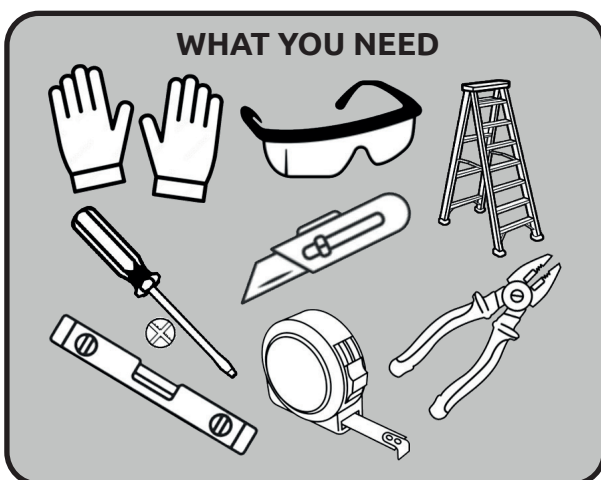
- Before you start to assemble your building, you will want to decide on a good location. The best location is a level area with good drainage.
- Allow enough working space so it is not difficult to move parts into position for assembly. Be sure there will be enough space at the entrance for the doors to completely open. There needs to be enough space outside the building to be able to fasten the panel screws from the outside.
- Before assembling any parts, your base should be constructed and an anchoring system should be ready to use.

Assembly Tips & Tools

Watch the Weather Closely: Be sure the day you choose to install your building is dry and calm. Do NOT attempt to assemble your building on a windy day. Be careful on wet or muddy ground.

Use Teamwork: Whenever possible, two or more people should work together to assemble your building. One person can hold the parts or panels in place while the other person fastens them together and handles the tools. This makes the process of assembling your building faster and safer.

Tools and Materials: Here is a list of some basic tools and materials you will need to assemble your building. Decide which method of anchoring and the type of base you will use to make a complete list of the materials you will need.

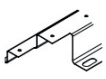


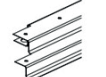





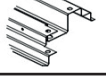


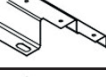

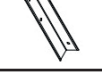



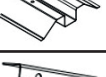


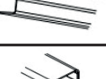

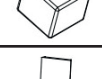
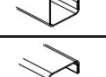

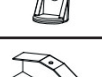











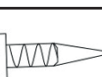
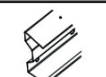


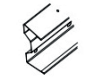





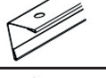








- Work Gloves
- Safety Glasses
- Step Ladder
- No. 2 Phillips Screwdriver (Magnetic Tip Preferred)
- Utility Knife or Scissors
- Pliers
- Carpenter's Level
- Tape Measure

- Power Drill (Cordless, Variable Speed)
- Nut Driver or Wrench
- Square
- String (for squaring the frame)
- Awl (to align holes)

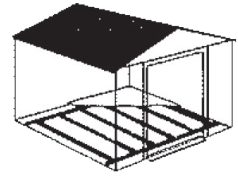
- Lumber and / or Concrete
- Hammer and Nails
- Spade or Shovel
- Hand Saw or Power Saw

Parts List

PART	NO.	QTY.	PART	NO.	QTY.	PART	NO.	QTY.
	1	2		18	2		P7	4
	2	2		19	2		P8	2
	3L	1		20	4		D1	1
	3R	1		21L	2		D2	1
	4L	1		21R	2		B1	8
	4R	1		22	2		G2	4
	5	1		23	2		GB	2
	6	1		24L	1		GC	4
	7	1		24R	1		GD	4
	8	1		25L	1		GE	2
	9	2		25R	1		GF	4
	10L	1		27	2		F1	469
	10R	1		P1	2		F2	70
	11	2		P1B	2		F3	8
	13	4		P2	2		S1	188
	14	4		P2A	2		S2	410
	15	2		P3	16		K	1
	16	2		P5	6			
	17	2		P6	4			

Constructing A Base

OPTION 1: Wood Platform



If you decide to build your own base, be sure to select the appropriate materials.

These are the recommended materials for your base:

- 2 x 4's (38 mm x 89 mm) Pressure Treated Lumber
- 5/8" (15,5 mm) 4 x 8 (1220 mm x 2440 mm) Plywood-exterior grade
- 10 & 4 penny Galvanized Nails
- Concrete Blocks (optional)

NOTE: Pressure Treated Lumber must not be used where it will make contact with your storage building. The properties of Pressure Treated Lumber will cause accelerated corrosion. **If Pressure Treated Lumber comes in contact with your storage building your warranty will be voided.**

The platform should be level and flat (free of bumps, ridges etc.) to provide good support for the building. The necessary materials may be obtained from your local lumber yard.

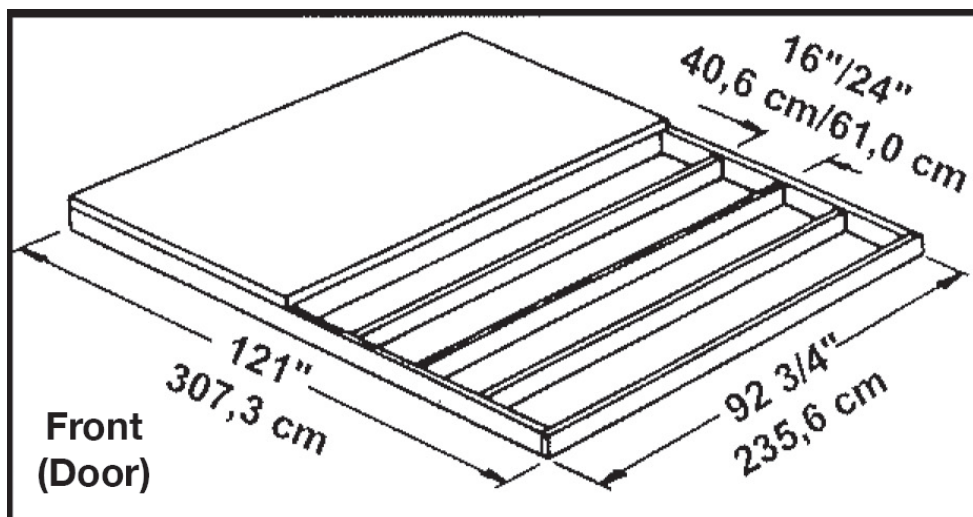
To construct the base follow instructions and diagram.

Construct frame (using 10 penny galvanized nails)

Measure 16"/24" (40,6 cm/61,0 cm) sections to construct inside frame (see diagram)

Secure plywood to frame (using 4 penny galvanized nails)

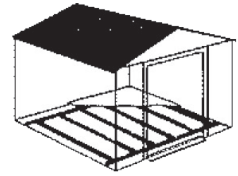
Allow 6 -7 hours for construction.



Note: Platform/Slab will extend 9/16" (1,4 cm) beyond floor frame on all four sides. Seal this 9/16" (1,4 cm) of wood with a roofing cement (not included), or bevel this 9/16" (1,4 cm) of concrete when pouring, for good water drainage.

Constructing A Base

OPTION 2: Concrete slab



The slab should be at least 4" (10,2 cm) thick. It must be level and flat to provide good support for the frame.

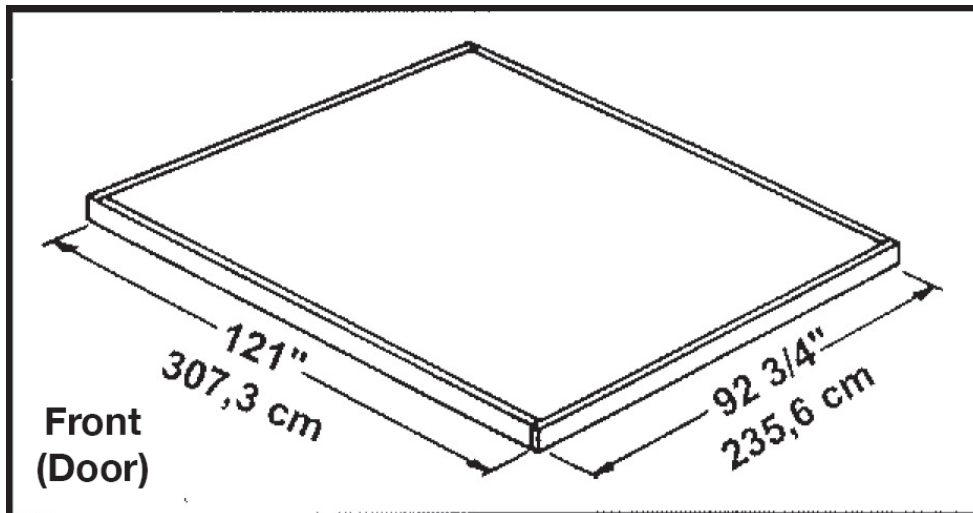
The following are the recommended materials for your base.

- 1 x 4's (19 mm x 89 mm) (will be removed once the concrete cures)
- Concrete
- Sheet of 6 mil plastic
- We recommend for a proper strength concrete to use a mix of:
 - 1 part cement
 - 3 parts pea sized gravel
 - 2 1 /2 parts clean sand

Prepare the Site/Construct a Base

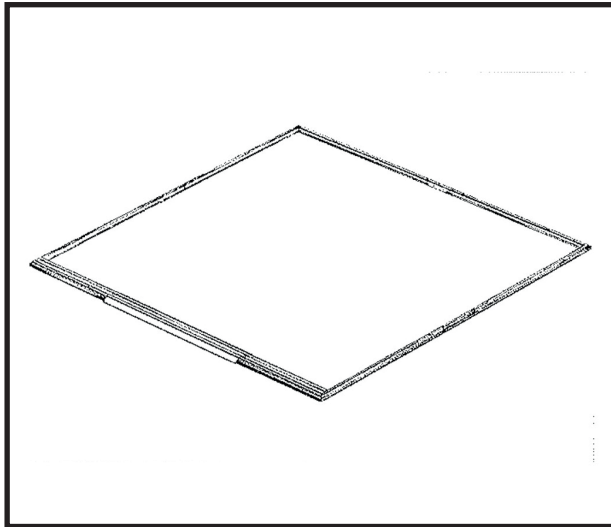
1. Dig a square, 6" (15,2 cm) deep into the ground (remove grass).
2. Fill up to 4" (10,2 cm) in the square with gravel and tamp firm.
3. Cover gravel with a sheet of 6 mil plastic.
4. Construct a wood frame using four planks of 1x4 (19 mm x 89 mm) lumber.
5. Pour in concrete to fill in the hole and the frame giving a total of 4" (10,2 cm) thick concrete. Be sure surface is level.

Allow 3 -5 hours for construction and a week for concrete curing time.

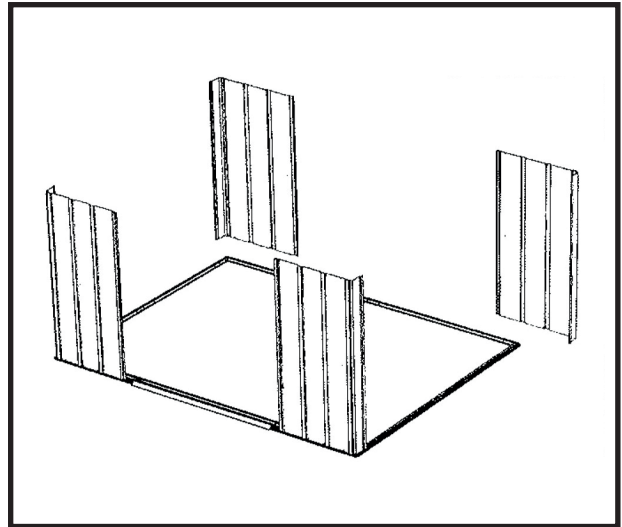


Note: Finished Slab dimensions, with lumber removed.

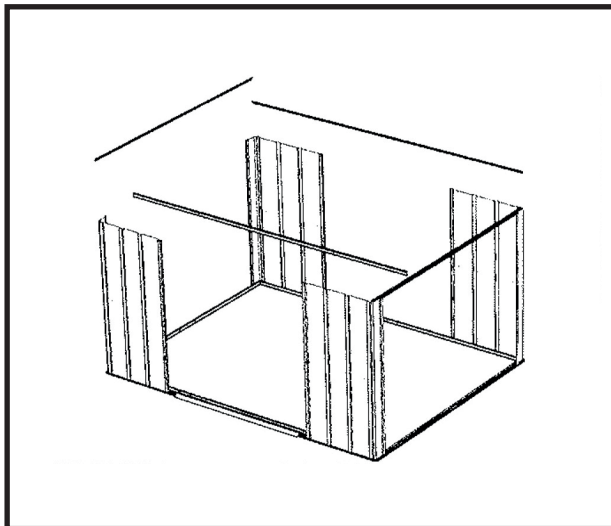
Assembly Overview



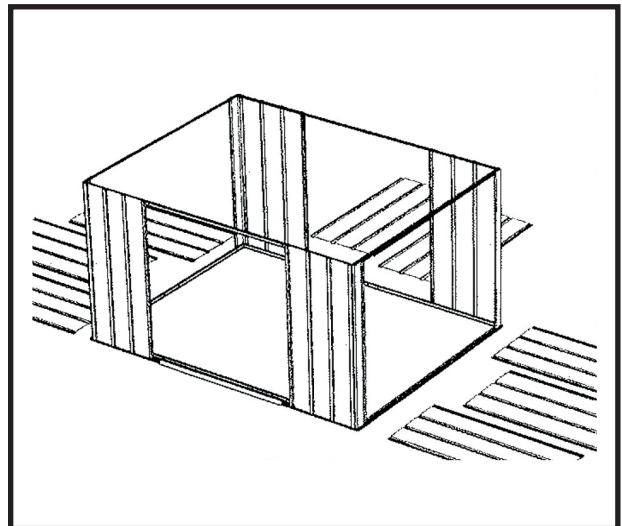
Build The Floor Frame



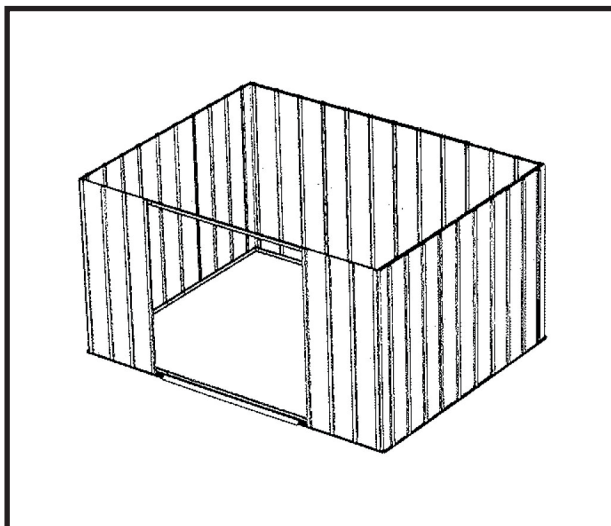
Erect The Corners



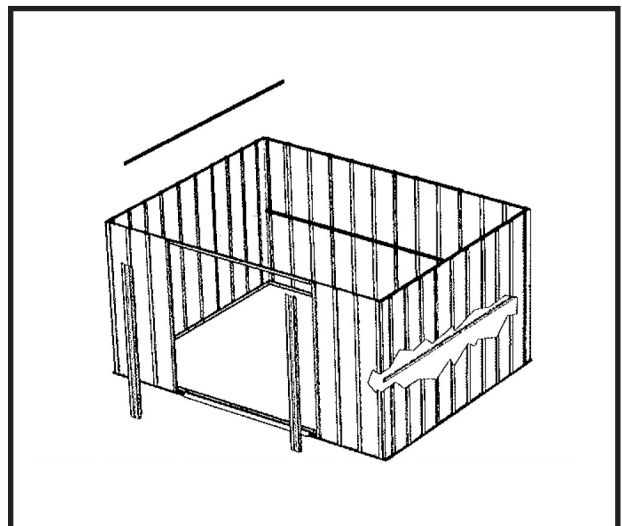
Install Upper Wall Frames



Lay Out Wall Panels

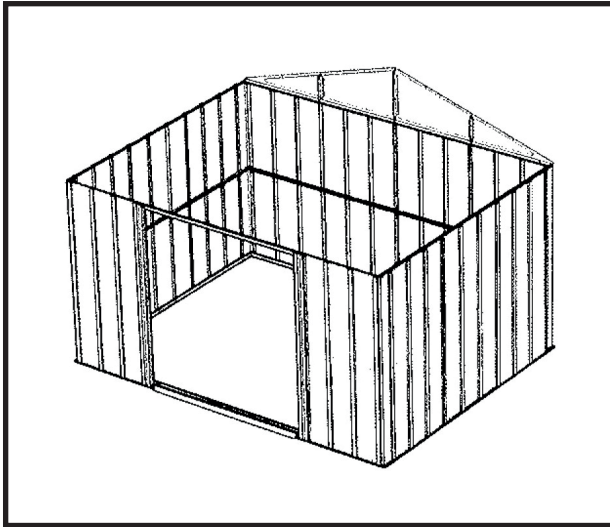


Install wall Panels

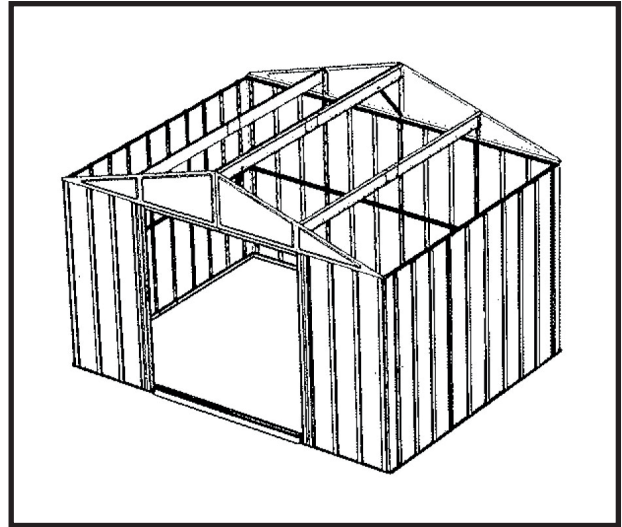


Install Door Jambs

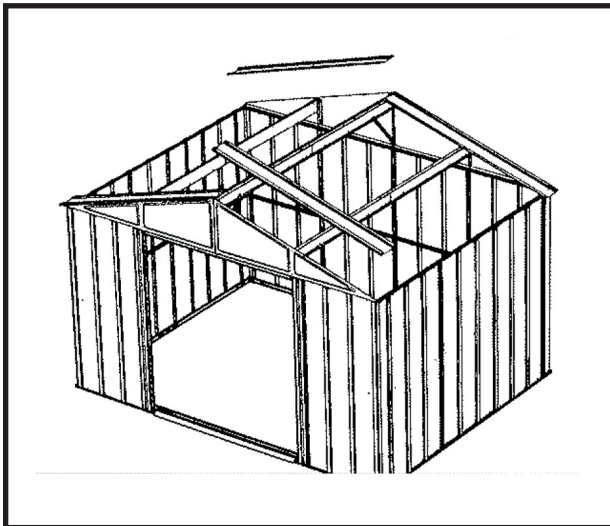
Assembly Overview



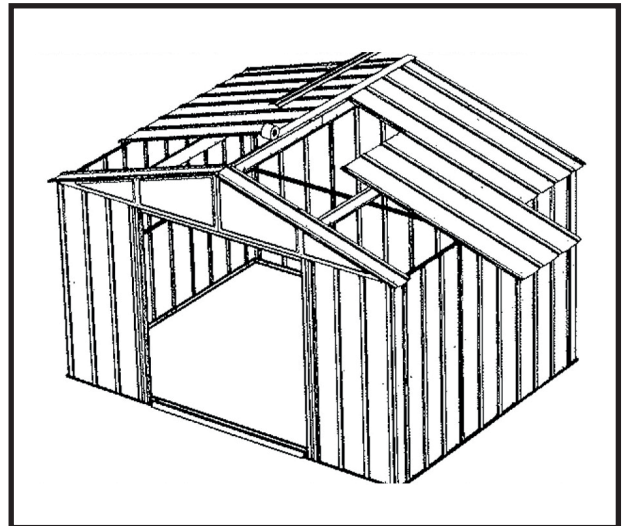
Install Gables



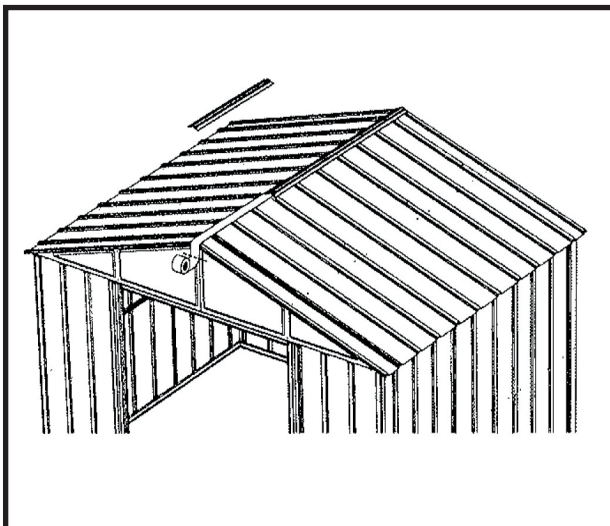
Install Roof Beams



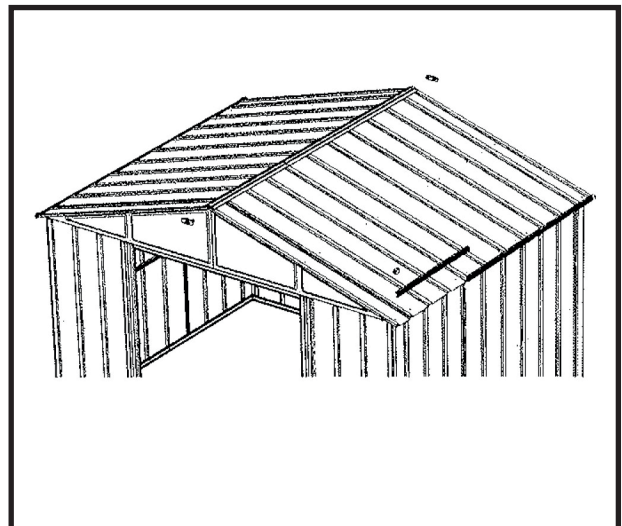
Install Roof End Panels



Install Roof Panels

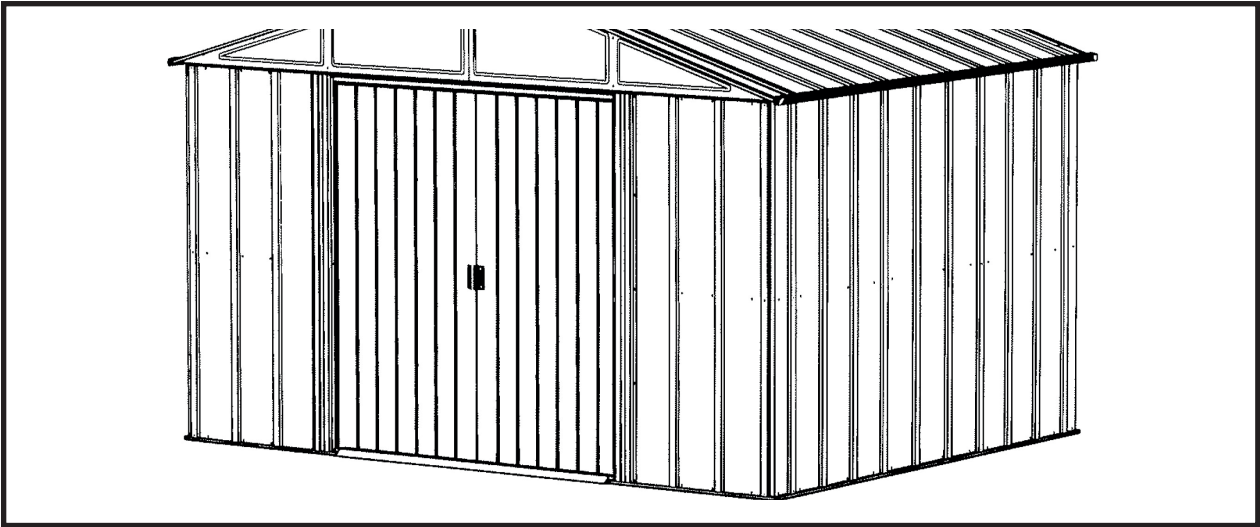


Install Ridge Caps



Install Trim

Assembly Overview

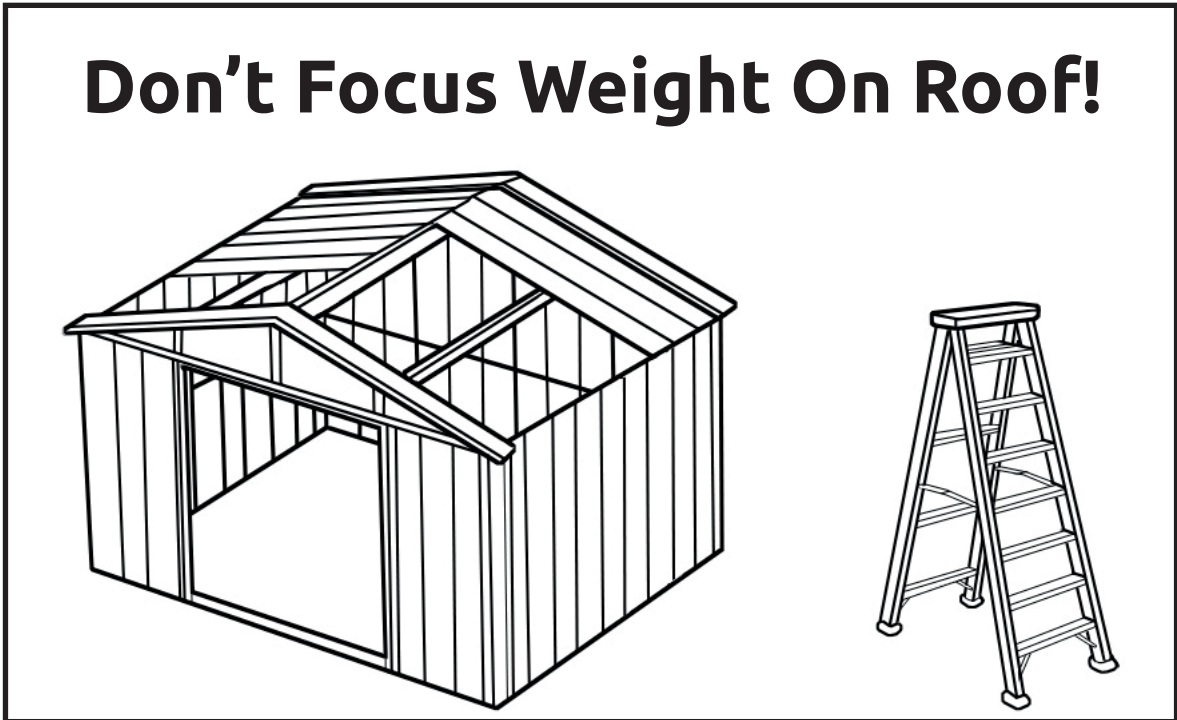


Install The Doors And You Have a Finished Shed

IMPORTANT NOTE ON ANCHORING

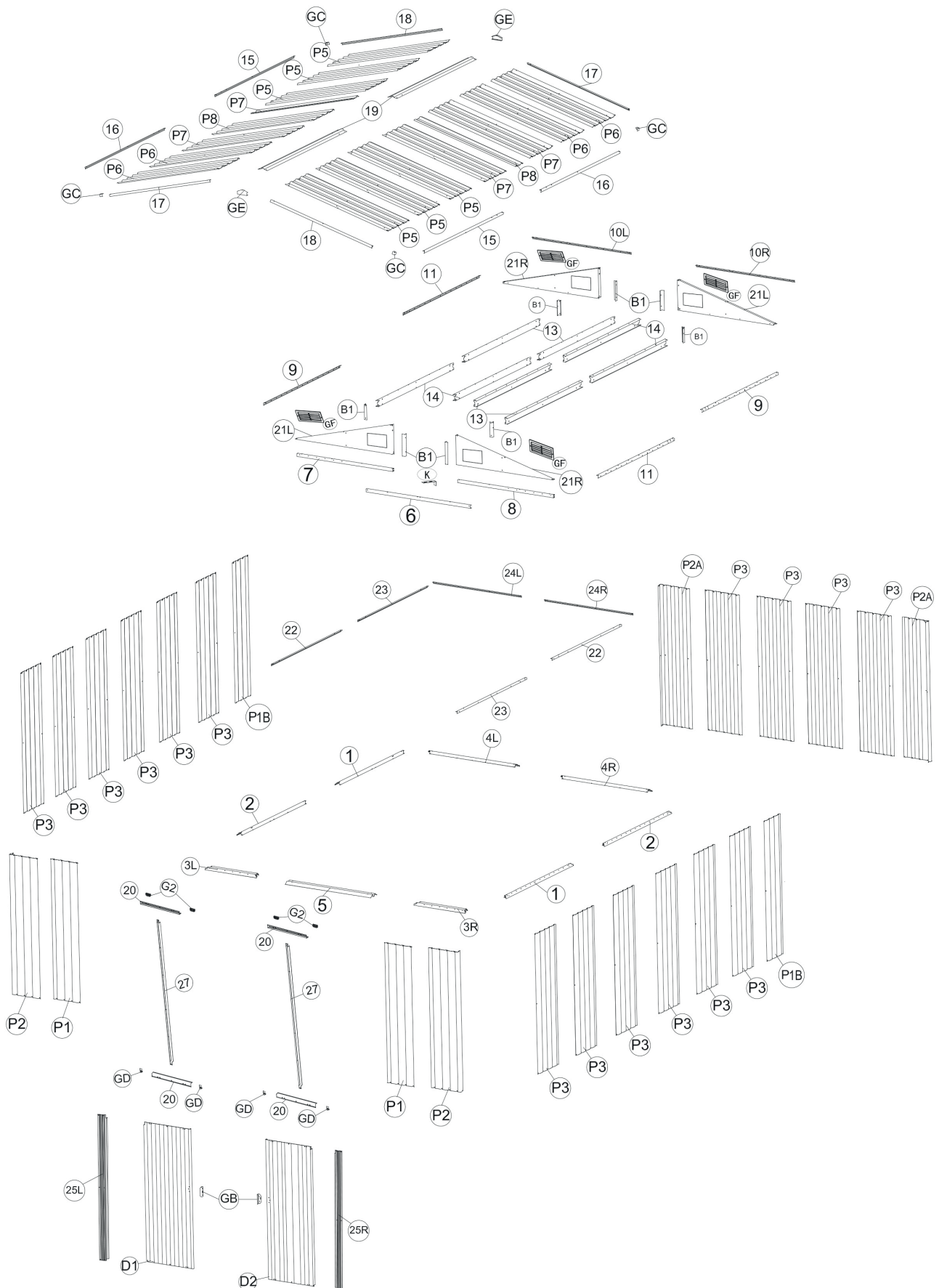
- Your building **MUST** be anchored to prevent wind damage. An anchoring kit is not supplied with your building and you have many options when it comes to anchoring.
- You must also have a temporary anchoring system in place in case you need to take a break from assembly.

Don't Focus Weight On Roof!

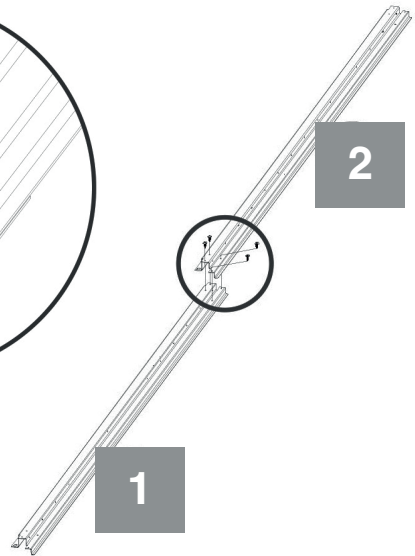
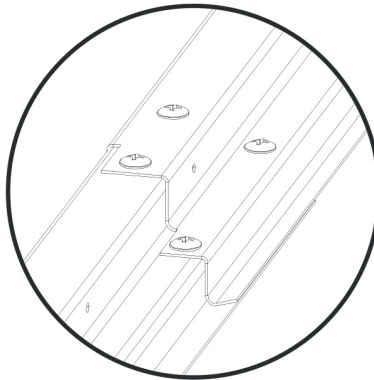
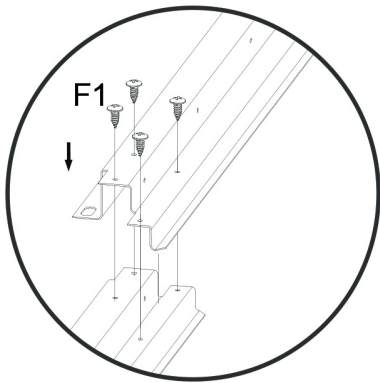


NEVER concentrate your weight on the roof of the building. When using a step ladder make sure that it is fully open and on even ground before climbing on it.

Assembly By Key No



Step 1: Floor Frames

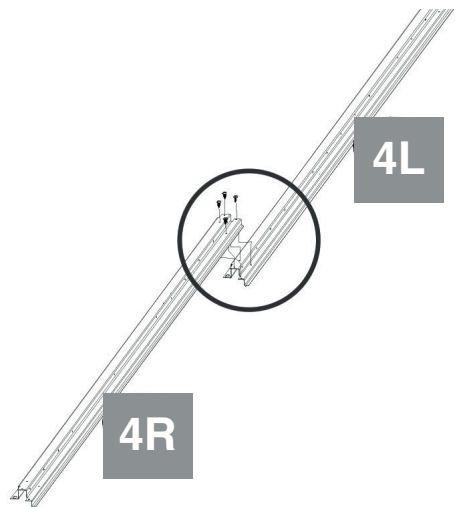


- 1 Overlap two side Floor Frames Part 1 and Part 2 as shown, and secure with four F1 Screws.

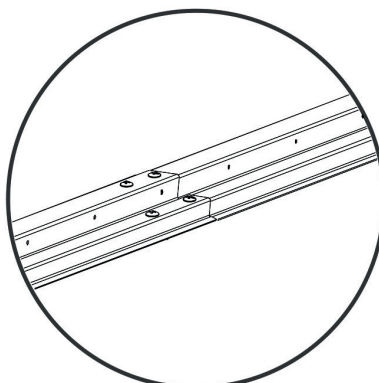
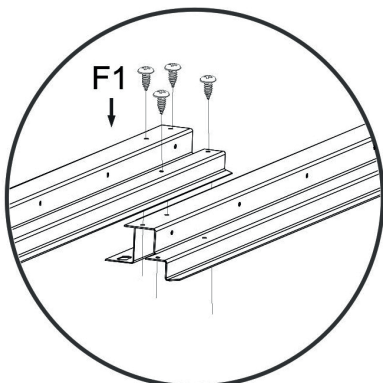
Parts You Will Need...

PART	NO.	QTY.
	1	2
	2	2
	F1	8

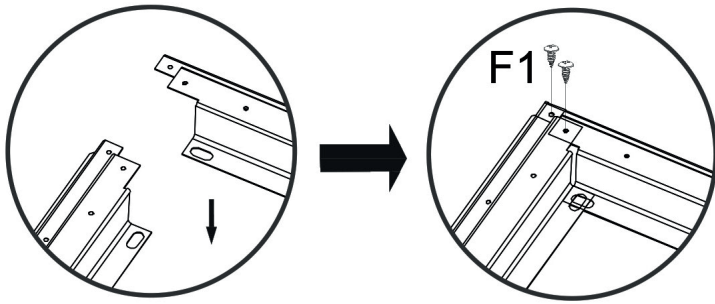
Build The Floor Frame




- 2 Assemble a second Side Floor Frame Assembly Part 4R and Part 4L, and secure with four F1 Screws.



Step 1: Floor Frames

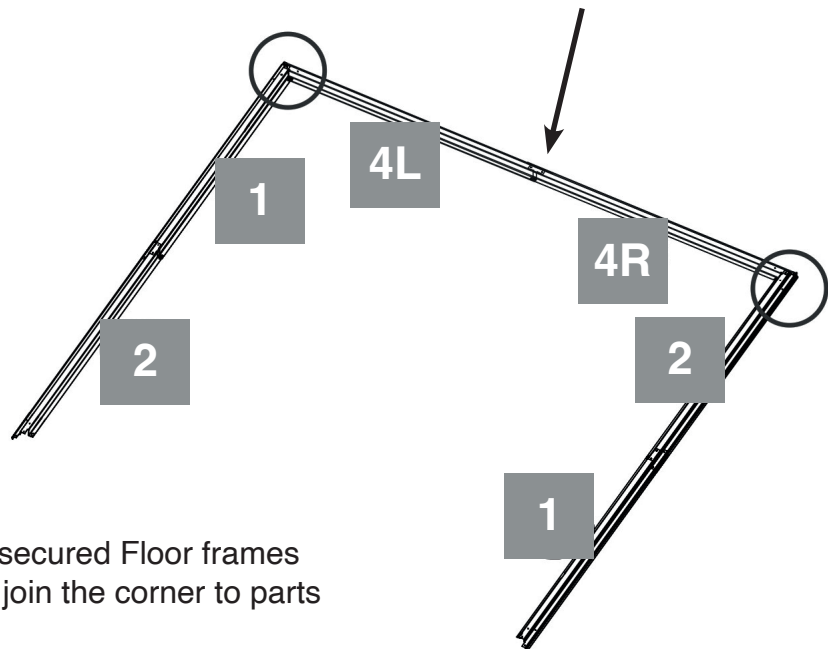


Parts You Will Need...

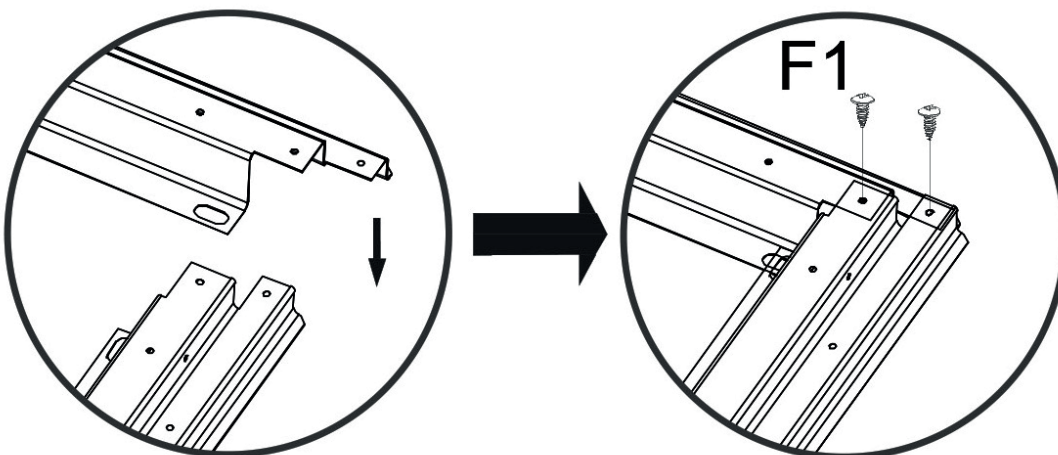
PART	NO.	QTY.
	F1	8

- 3** Overlap the previous secured Floor frames Part 1 and part 2 and join the corner to parts 4L with 2 F1 screws.

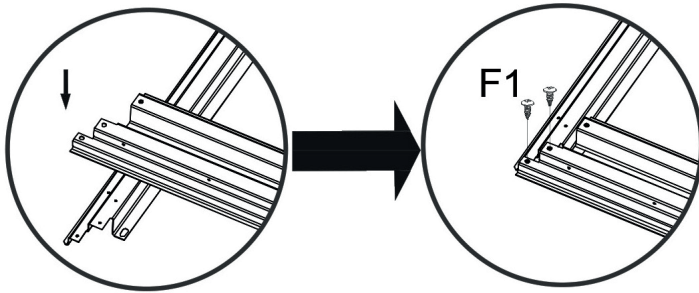
- 4** Join 4L and 4R with four F1 screws also.



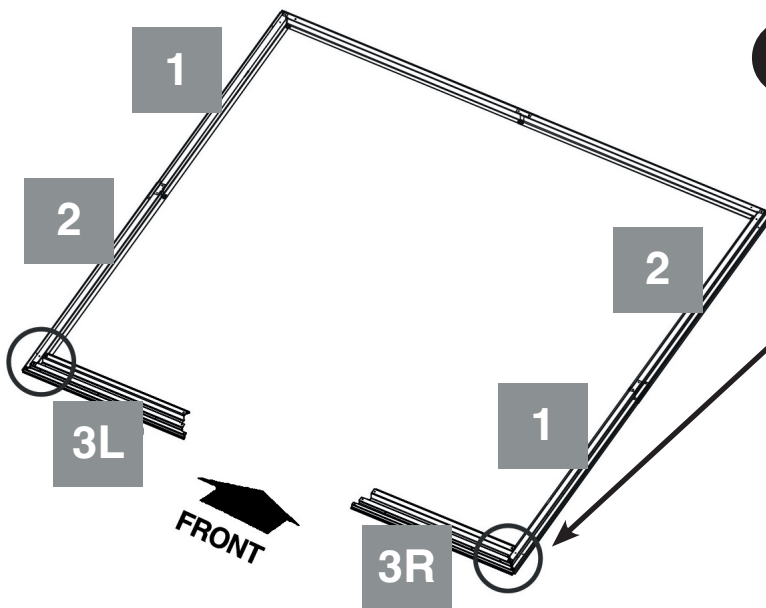
- 5** Overlap the previous secured Floor frames Part 2 and part 1 and join the corner to parts 4R with 2 F1 screws.



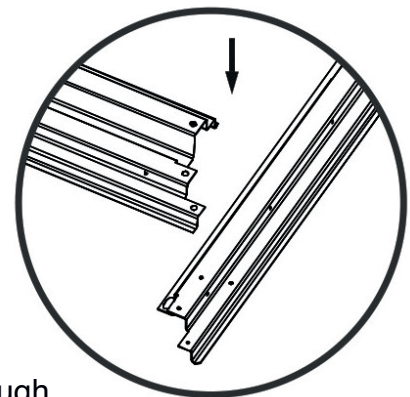
Step 1: Floor Frames



6 Put together 3L and Part 1 and part 2 joined floor frame assembly. Apply two F1 screws.



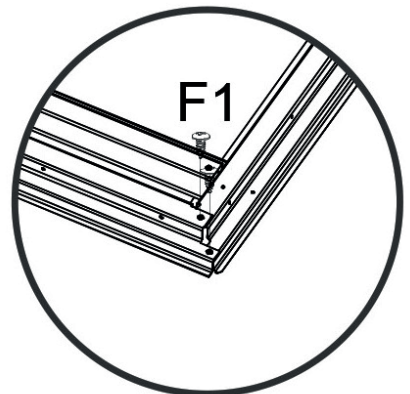
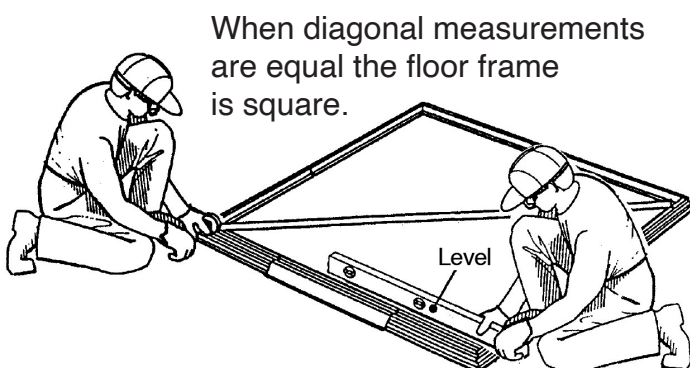
7 Put together 3R and Part 2 and part 1 joined floor frame assembly. Apply two F1 screws.



Parts You Will Need...



PART	NO.	QTY.
	3L	1
	3R	1
	F1	4

8 Insert a F1 screw through the bottom and front frame at each corner. This will secure Front Frame to Side Frames.



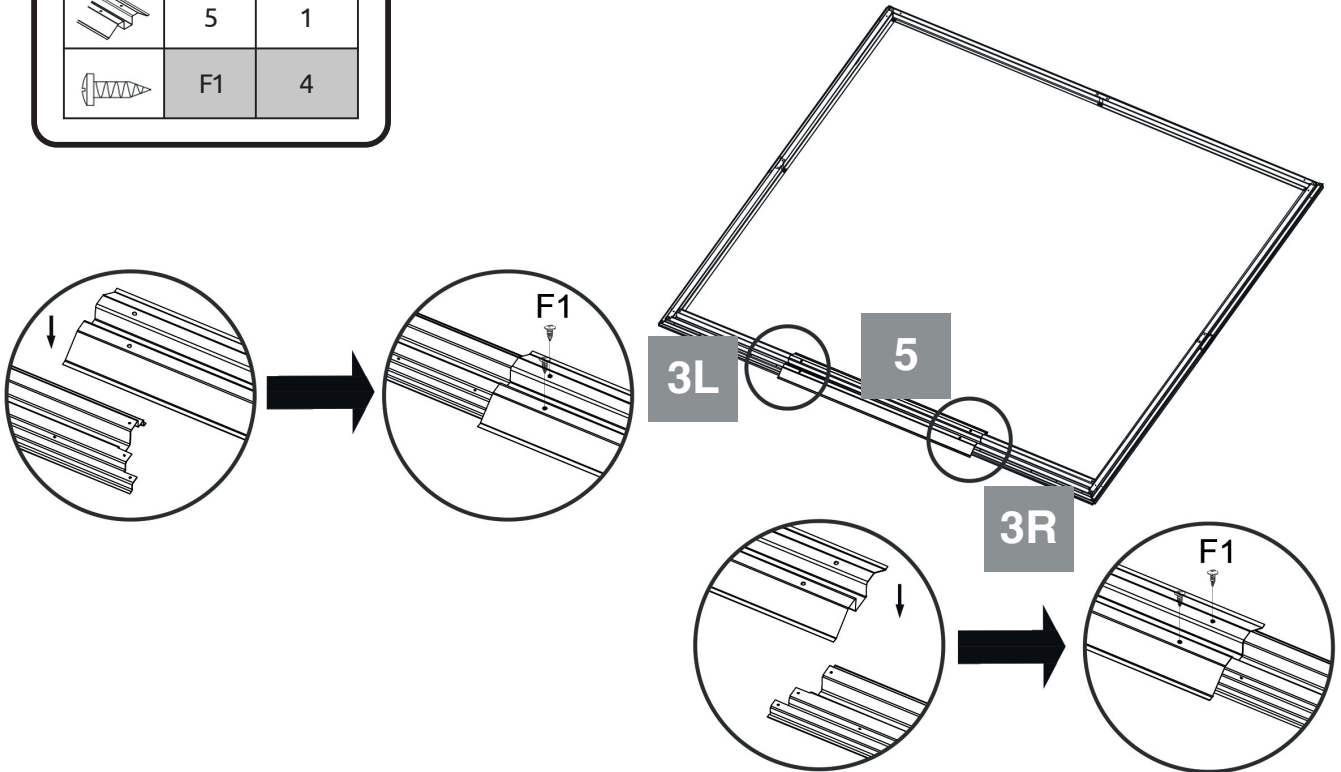
Step 1: Floor Frames

Parts You Will Need...




PART	NO.	QTY.
	5	1
	F1	4

9

Overlap the Ramp 5 and the two Front Floor Frames 3L and 3R. Make sure that the four holes align. Insert two F1 screws at each end.



Parts You Will Need...

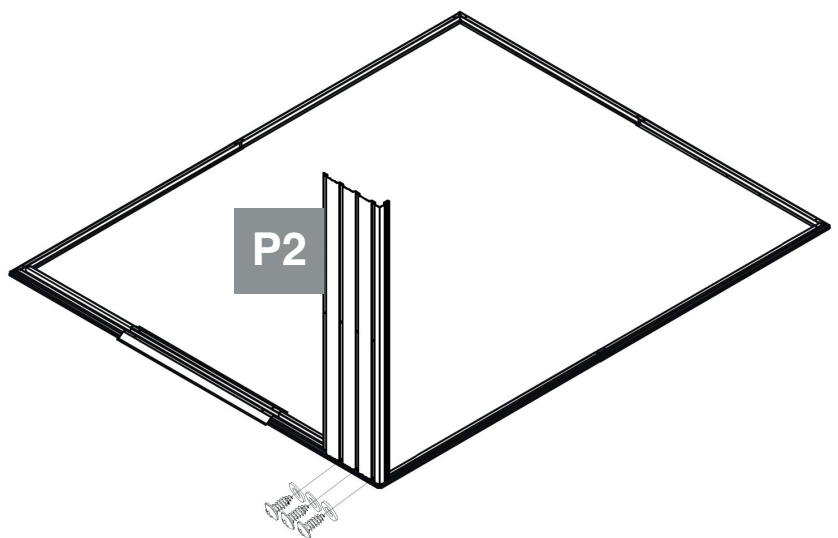
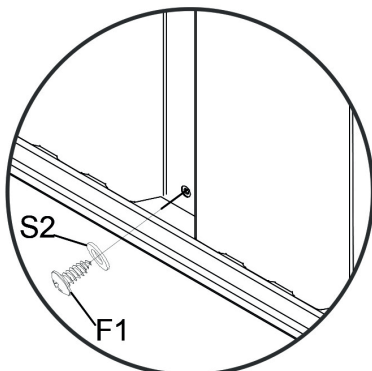
PART	NO.	QTY.
	P2	1
	S2	3
	F1	3

Step 2: Frame Assembly

10





Position the P2 corner wall panel by lining up holes in the floor base. Thread an S2 washer into an F1 screw and line up to the hole in the base Floor Frame. Then screw F1 into panel P2 and Floor Frame. Repeat this procedure X3.

Erect The Corners



Step 2: Frame Assembly

Parts You Will Need...

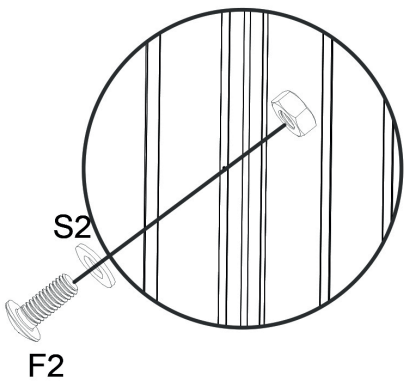
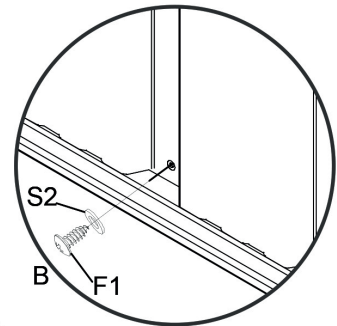
PART	NO.	QTY.
	P1	1
	F1	4
	F2	1
	S2	5

11

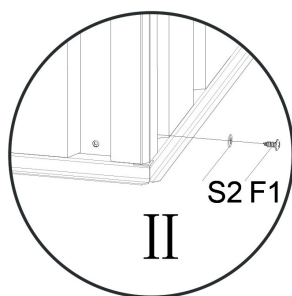
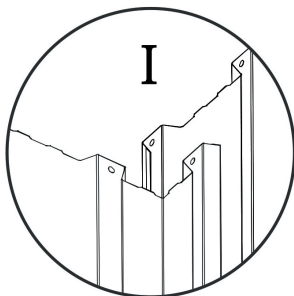
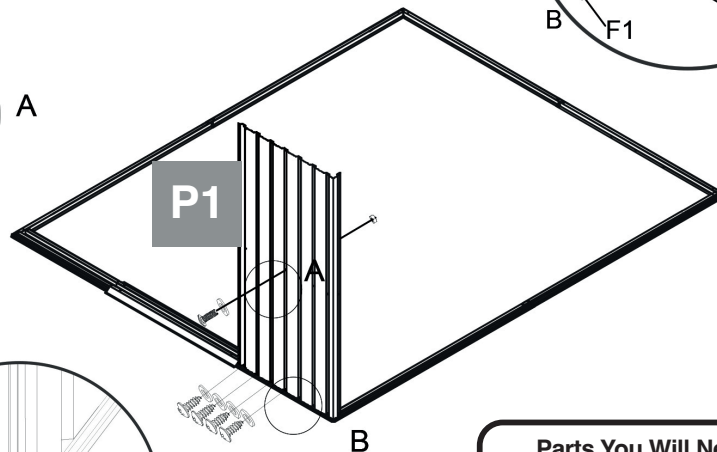
Connect Front Wall Panels P1 to Corner Panel P2 by threading a bolt F2 onto a washer S2, then line up with a hole in Panel A. Locate the nut and then screw in F2 until tight.

Line up the P1 Front wall panel at the base and locate holes in the floor section. Thread a S2 washer into a F1 screw and line up to the hole in the base Floor Frame. Then screw F1 into the panel and Floor Frame.

Repeat this procedure X4.






A



II

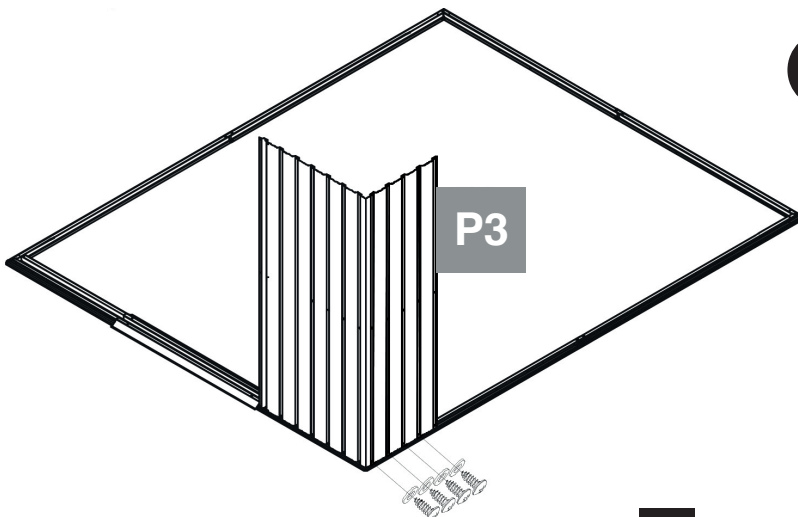
Parts You Will Need...

PART	NO.	QTY.
	23	1
	S2	4
	F1	4

12

Line up the P3 Front wall panel at the base and locate holes in the floor section. Thread a S2 washer into a F1 screw and line up to the hole in the base Floor Frame. Then screw F1 into the panel and Floor Frame.

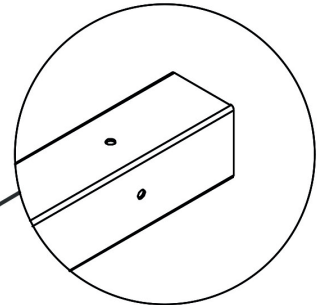
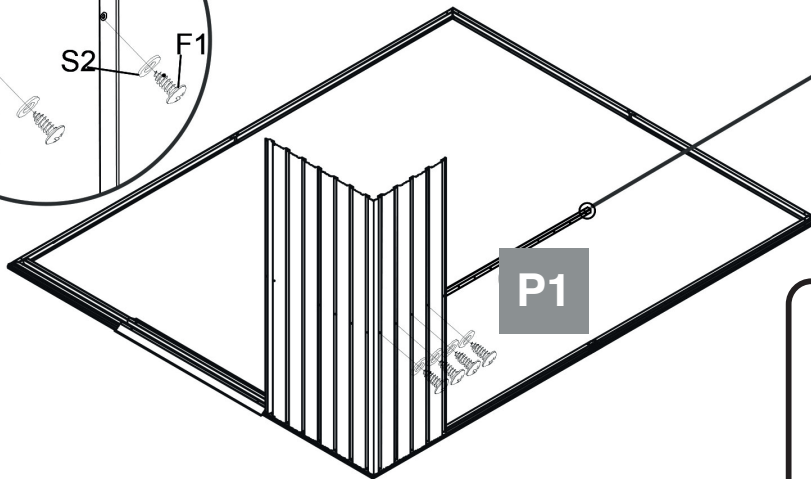
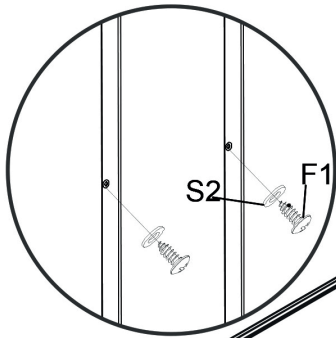
Repeat this procedure X4.






Step 2: Frame Assembly

13




Take 23 Side Wall angle Assembly and line it up with holes in P1 Wall Panel. Thread a S2 washer into a F1 screw and line up to the hole in the middle of the P1 Wall Panel. Then screw F1 into the panel and Sidewall Angle Assembly part 23. Repeat this procedure X4.



Parts You Will Need...

PART	NO.	QTY.
	23	1
	S2	4
	F1	4

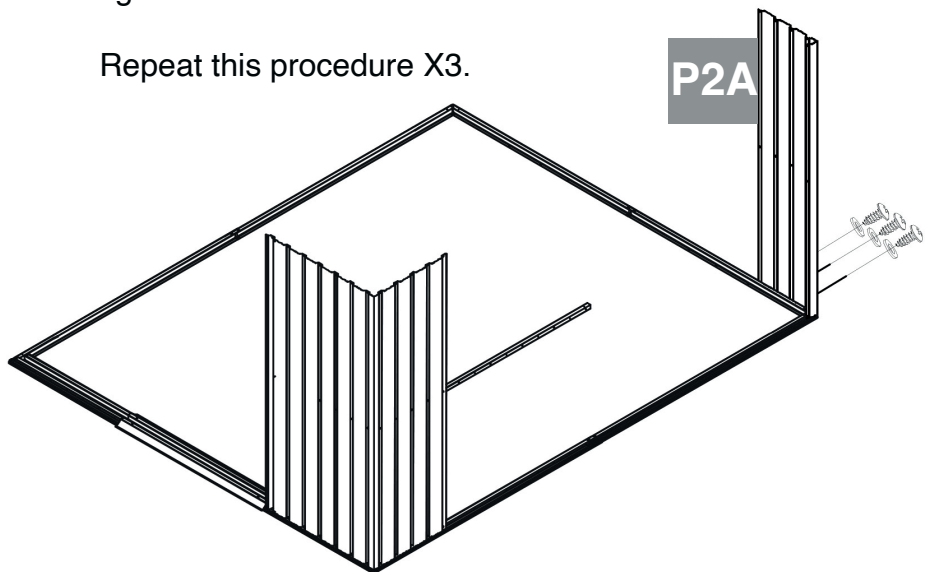
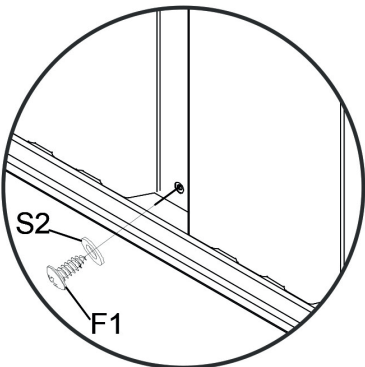
Parts You Will Need...

PART	NO.	QTY.
	P2A	1
	S2	3
	F1	3

14




Connect Front Wall Panels P2A to Corner Panel P2 by threading screw F1 onto a washer S2, then line up with a hole in Floor Frame. Then screw in F1 into panel P2A until tight.

Repeat this procedure X3.



Step 2: Frame Assembly

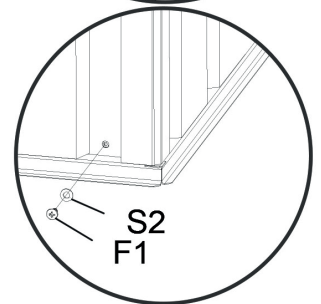
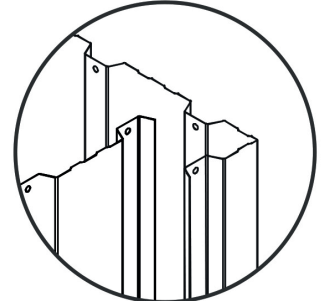
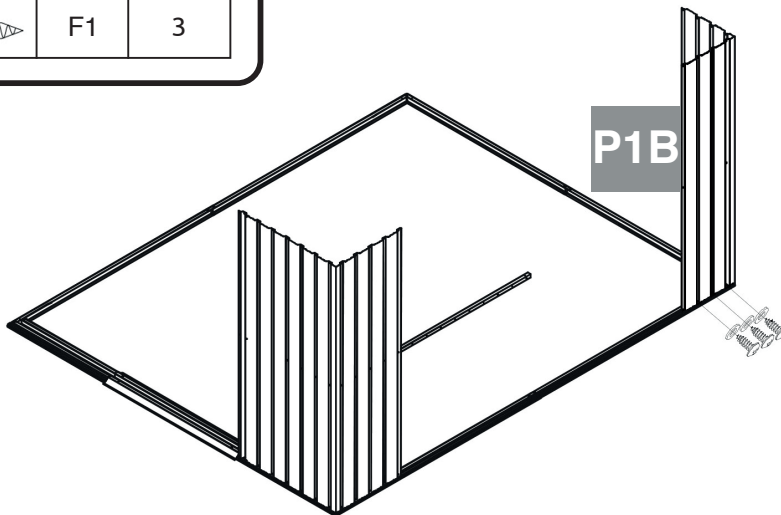
Parts You Will Need...

PART	NO.	QTY.
	P1B	1
	S2	3
	F1	3




15

Connect Front Wall Panels P1B to Corner Panel P2A by threading screw F1 onto a washer S2, then line up with a hole in Floor Frame. Then screw in F1 into panel P2A until tight.

Repeat this procedure X3.



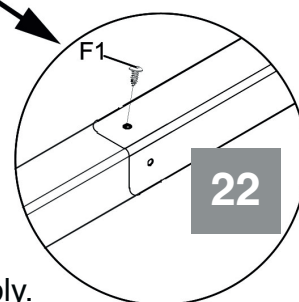
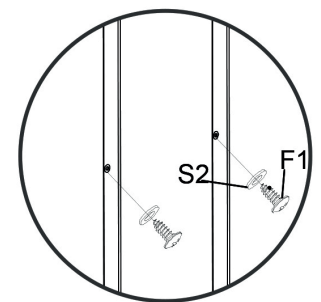
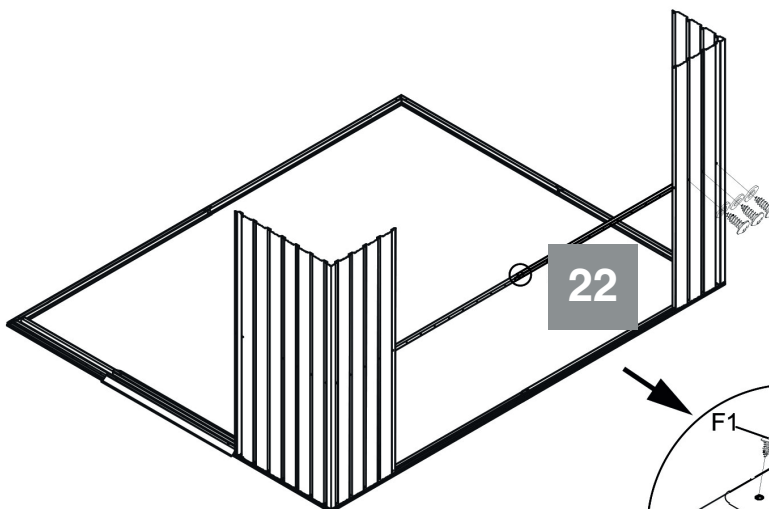
Parts You Will Need...

PART	NO.	QTY.
	22	1
	S2	3
	F1	4

16

Take 22 Side Wall angle Assembly and line it up with holes in P1 Wall Panel. Thread a S2 washer into a F1 screw and line up to the hole in the middle of the P1 Wall Panel. Then screw F1 into the panel and Sidewall Angle Assembly part 23.




Repeat this procedure X3.



Connect 22 Side Wall angle Assembly and line it up with holes in P1 Side Wall angle Assembly. Thread a S2 washer into a F1 screw and line up to the hole. Then screw in F1 into 22 and P1 Wall Angle Assembly.

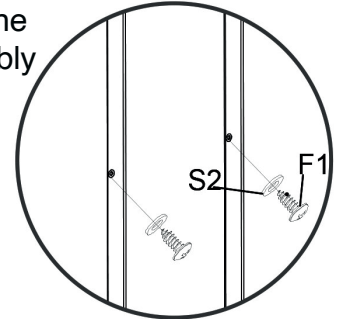
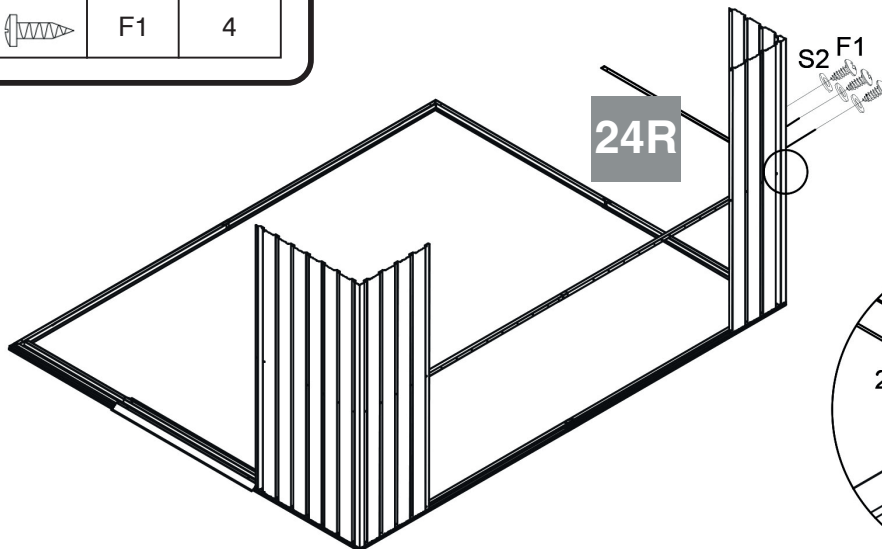
Step 2: Frame Assembly

Parts You Will Need...

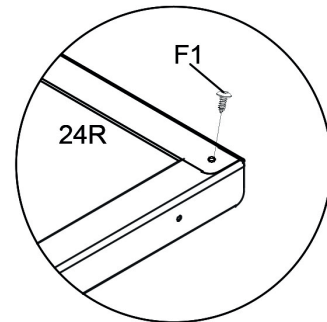
PART	NO.	QTY.
	24R	1
	S2	4
	F1	4

17




Take 23R Side Wall angle Assembly and line it up with holes in P2A Wall Panel. Thread a S2 washer into a F1 screw and line up to the hole in the middle of the P2A Wall Panel. Then screw F1 into the panel and Sidewall Angle Assembly part 23R.



Repeat this procedure x3.

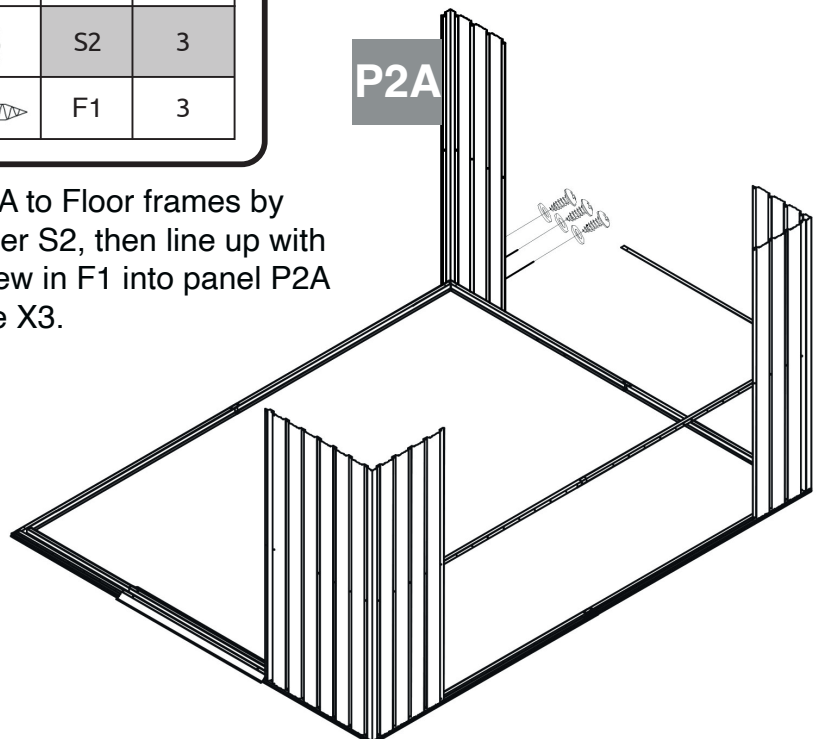
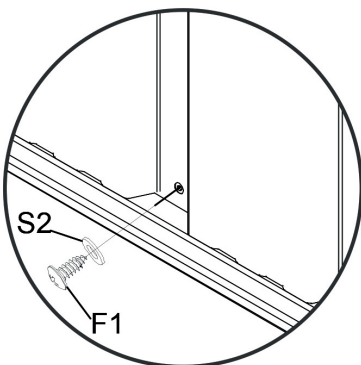


Parts You Will Need...

PART	NO.	QTY.
	P2A	1
	S2	3
	F1	3




18

Connect Corner Wall Panels P2A to Floor frames by threading screw F1 onto a washer S2, then line up with a hole in Floor Frame. Then screw in F1 into panel P2A until tight. Repeat this procedure X3.



Step 2: Frame Assembly

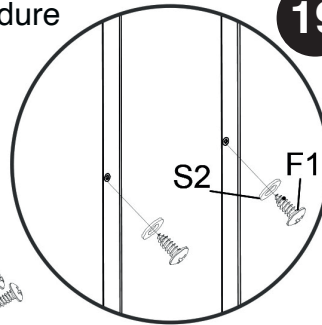
Parts You Will Need...

PART	NO.	QTY.
	24L	1
	S2	3
	F1	4

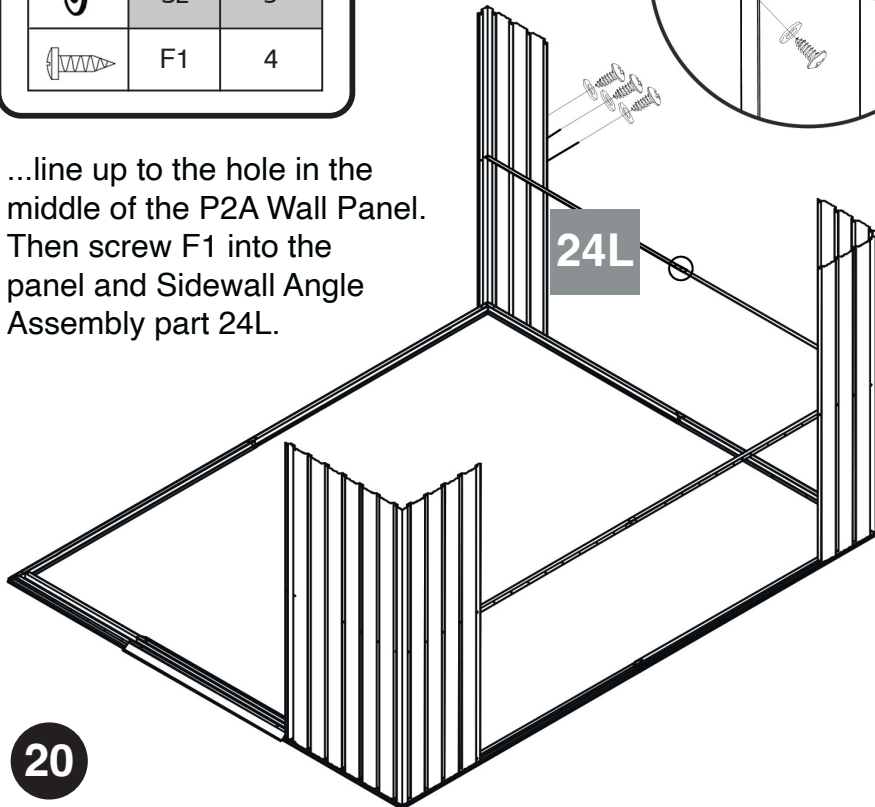
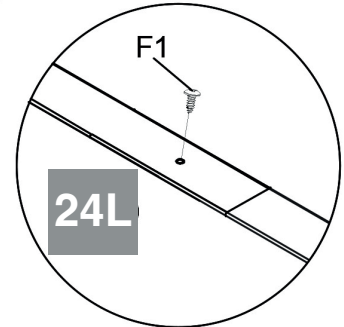
Repeat this procedure x3.

19

Take 24L Side Wall angle Assembly and line it up with holes in P2A Wall Panel. Thread a S2 washer into a F1 screw and



...line up to the hole in the middle of the P2A Wall Panel. Then screw F1 into the panel and Sidewall Angle Assembly part 24L.






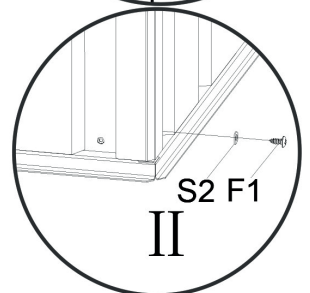
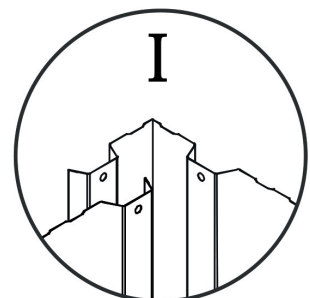
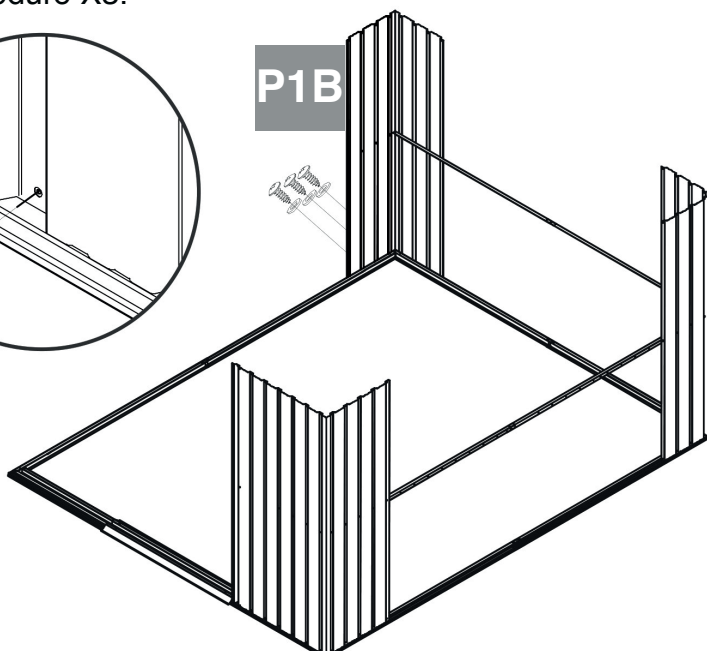
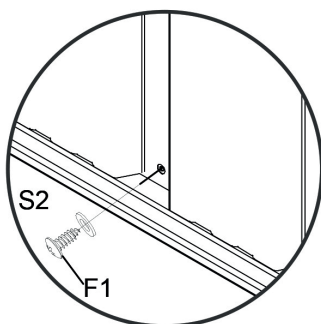
Connect 24L to 24R with a F1 Screw.

20

Connect Corner Wall Panels P1B to Floor frames by threading screw F1 onto a washer S2, then line up with a hole in Floor Frame. Then screw in F1 into panel P1B until tight. Repeat this procedure X3.

Parts You Will Need...

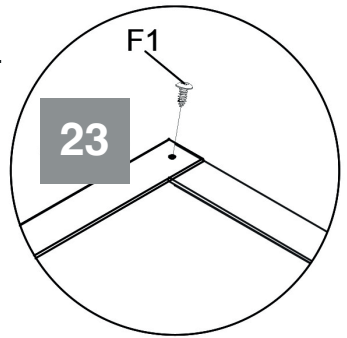
PART	NO.	QTY.
	P1B	1
	S2	3
	F1	3



Step 2: Frame Assembly

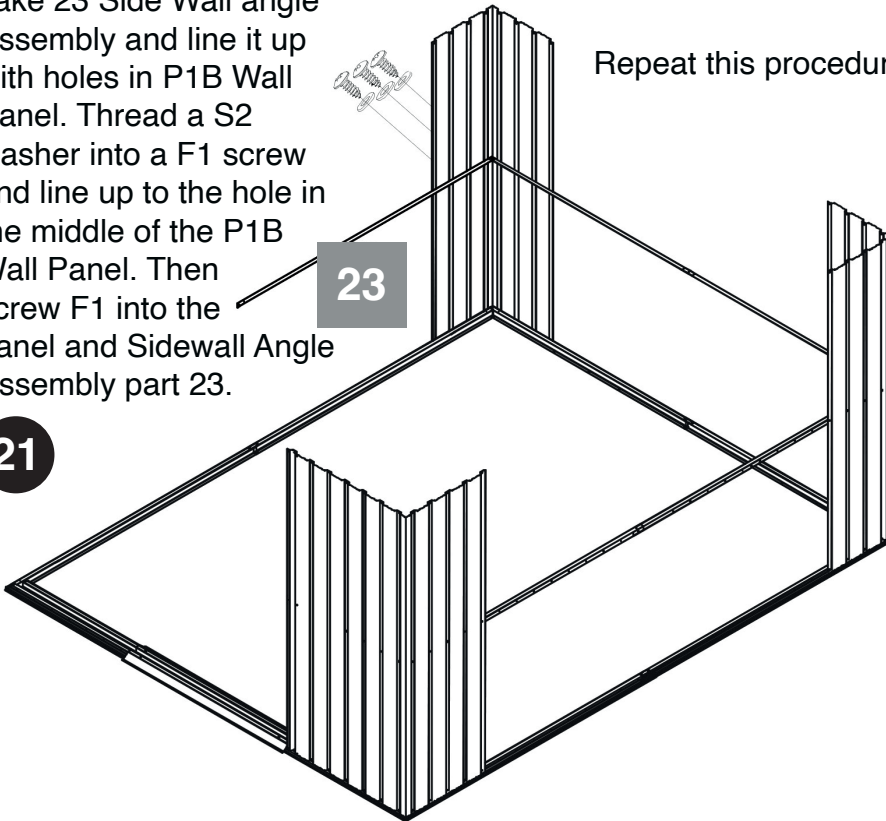
Take 23 Side Wall angle Assembly and line it up with holes in P1B Wall Panel. Thread a S2 washer into a F1 screw and line up to the hole in the middle of the P1B Wall Panel. Then screw F1 into the panel and Sidewall Angle Assembly part 23.

Repeat this procedure x3.



Secure 23 to 24L using a F1 screw.

21



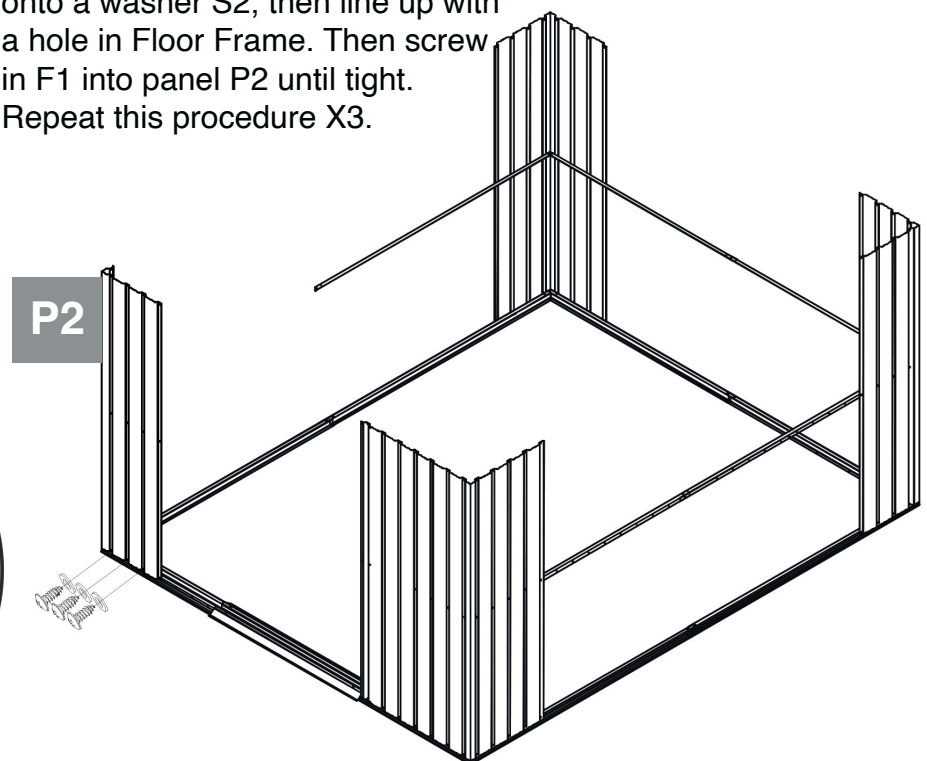
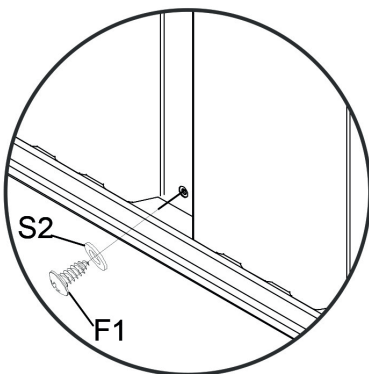
Parts You Will Need...

PART	NO.	QTY.
	23	1
	S2	3
	F1	4

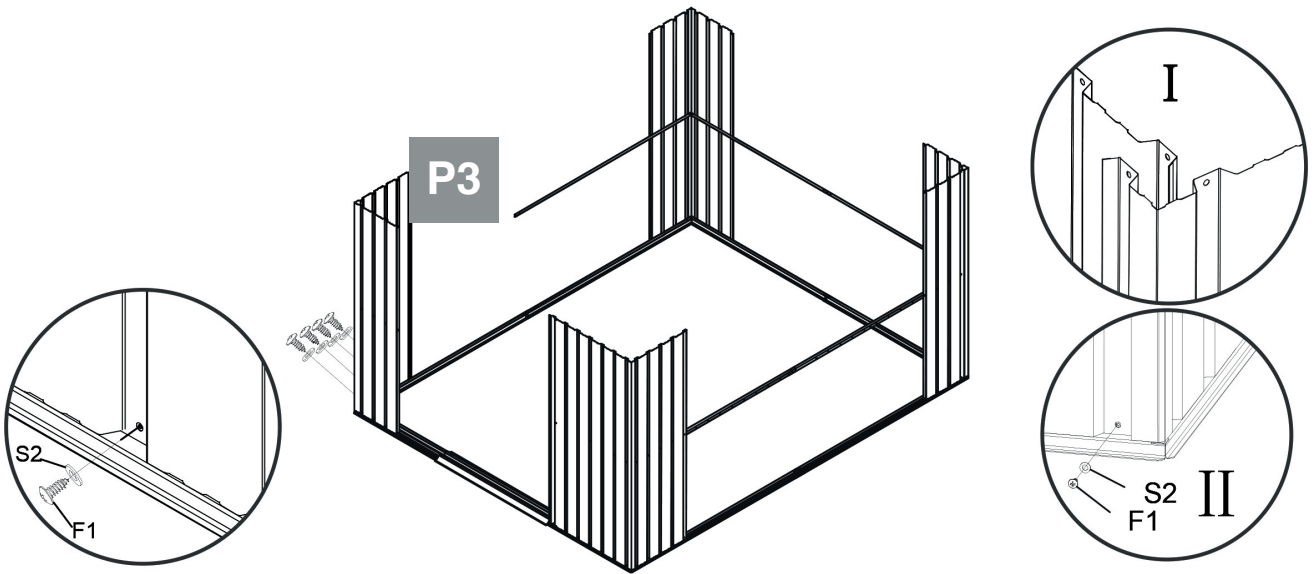
Parts You Will Need...

PART	NO.	QTY.
	P2	1
	S2	3
	F1	3

Connect Corner Wall Panels P2 to Floor frames by threading screw F1 onto a washer S2, then line up with a hole in Floor Frame. Then screw in F1 into panel P2 until tight. Repeat this procedure X3.



Step 2: Frame Assembly



Parts You Will Need...

PART	NO.	QTY.
	P3	1
	S2	4
	F1	4

23

Connect Corner Wall Panels P3 to Floor frames by threading screw F1 onto a washer S2, then line up with a hole in Floor Frame. Then screw in F1 into panel P3 until tight. Repeat this procedure X4.

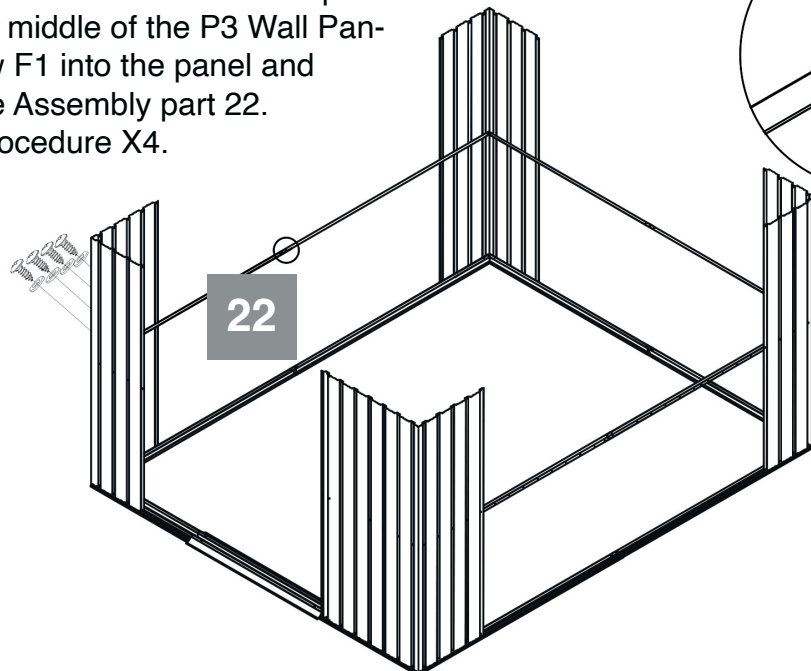
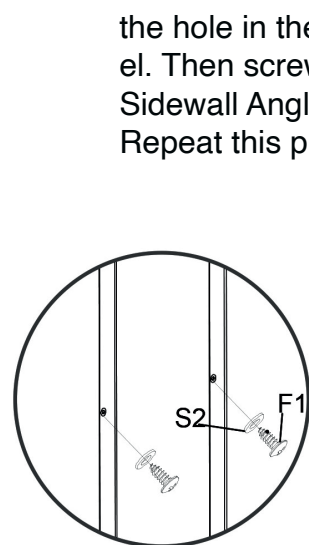
Parts You Will Need...

PART	NO.	QTY.
	22	1
	S2	4
	F1	5

24





Take 22 Side Wall angle Assembly and line it up with holes in P3 Wall Panel. Thread a S2 washer into a F1 screw and line up to the hole in the middle of the P3 Wall Panel. Then screw F1 into the panel and Sidewall Angle Assembly part 22. Repeat this procedure X4.

Secure 22 to 23 using a F1 screw.



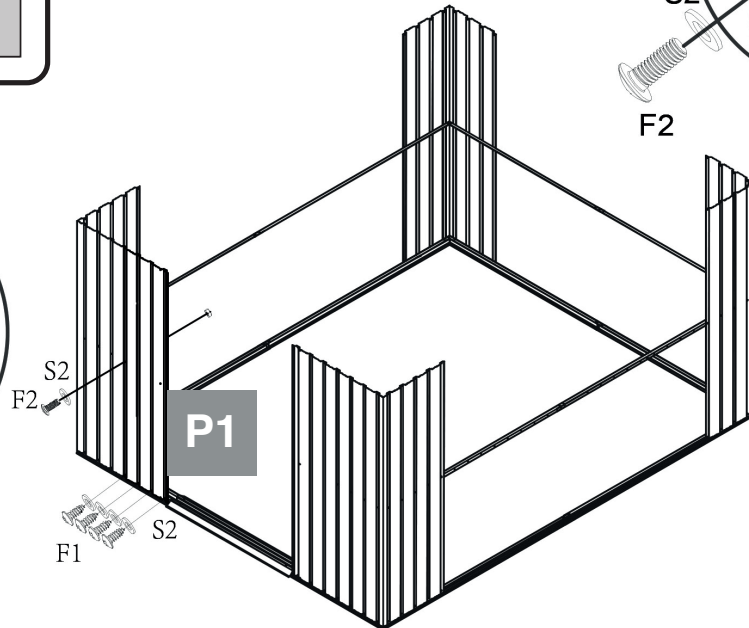
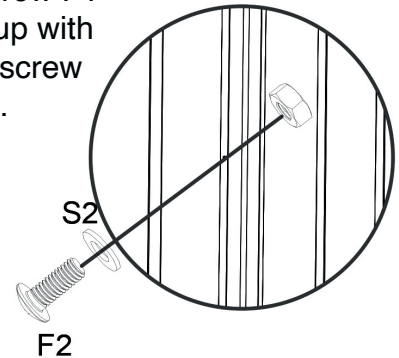
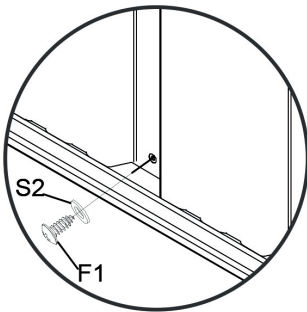
Step 2: Frame Assembly

Parts You Will Need...





PART	NO.	QTY.
	P1	1
	F1	4
	F2	1
	S2	5

25

Connect Corner Wall Panels P1 to Floor frames by threading screw F1 onto a washer S2, then line up with a hole in Floor Frame. Then screw in F1 into panel P1 until tight. Repeat this procedure X4.

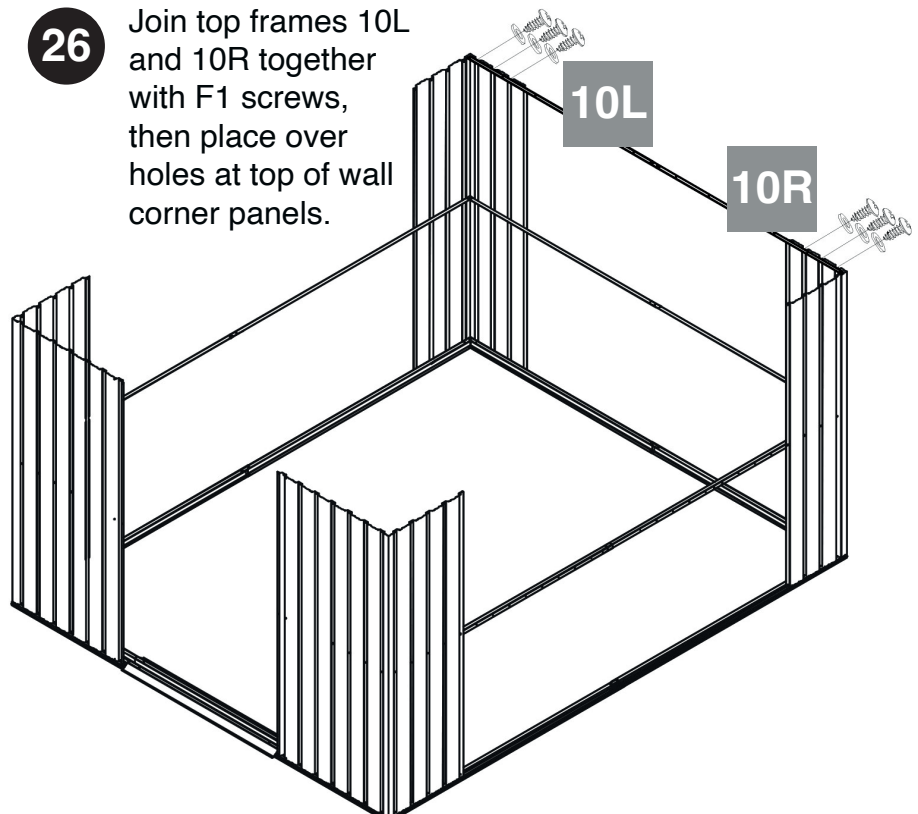


Parts You Will Need...

PART	NO.	QTY.
	10L	1
	F1	6
	10R	1
	S2	6

26

Join top frames 10L and 10R together with F1 screws, then place over holes at top of wall corner panels.







...Thread a S2 washer into a F1 screw and line up to the hole at the top of the P2A Wall Panels. Then screw F1 into the panels.

Repeat this procedure X6.

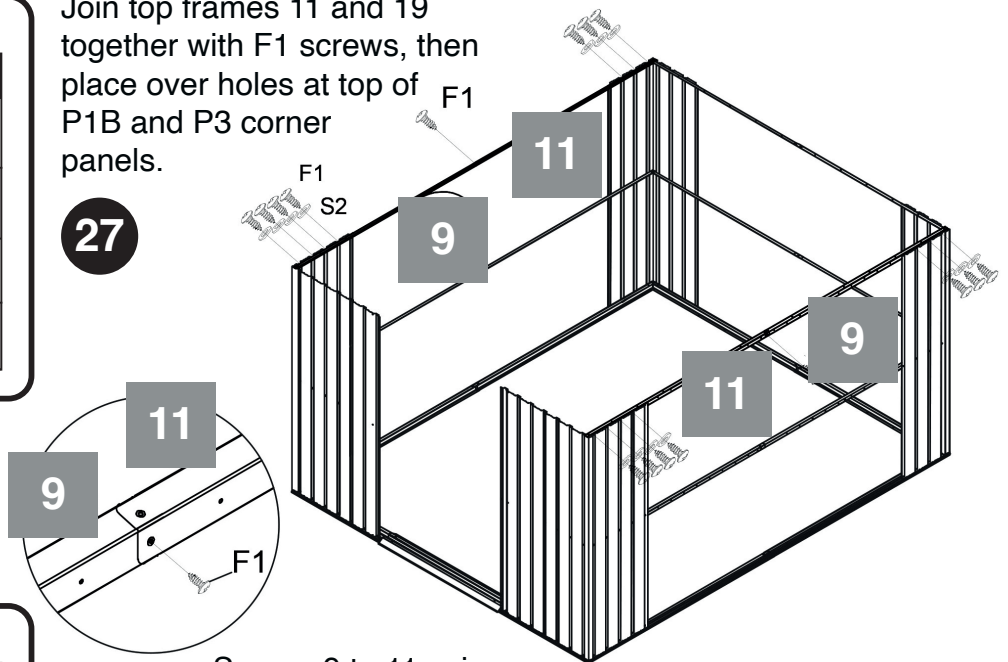
Step 2: Frame Assembly

Parts You Will Need...








PART	NO.	QTY.
	9	2
	F1	16
	11	2
	S2	14

Join top frames 11 and 19 together with F1 screws, then place over holes at top of P1B and P3 corner panels.

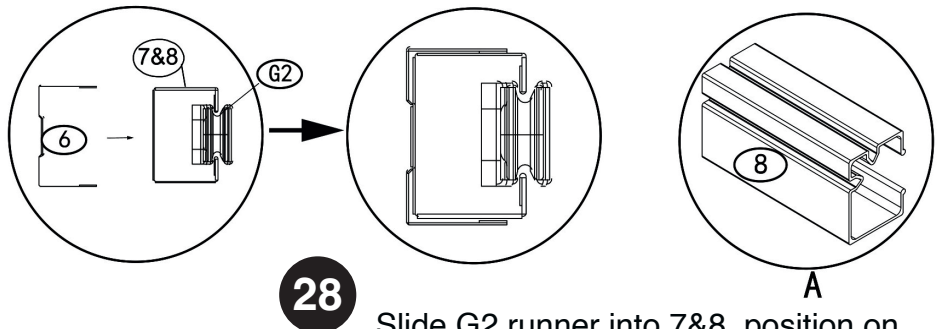
27



Parts You Will Need...

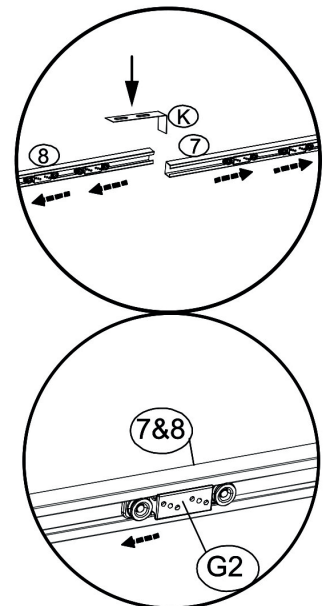
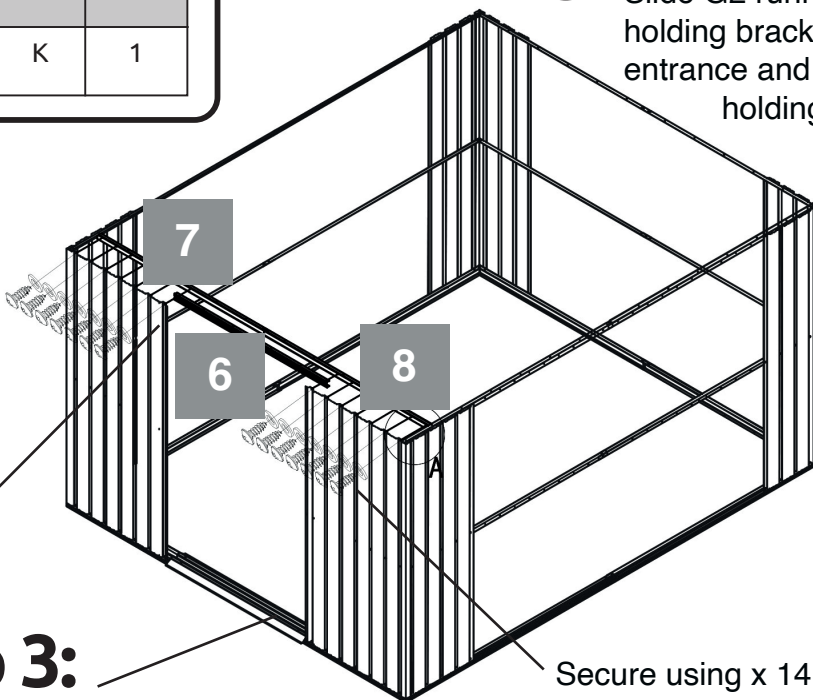
PART	NO.	QTY.
	6	1
	F1	14
	7	1
	S2	14
	8	1
	G2	4
	K	1

Secure 9 to 11 using F1 screw.



28

Slide G2 runner into 7&8, position on holding bracket K. Position 6 over door entrance and screw in 7&8 to holding bracket.






Step 3: Install Door Jambs

Secure using x 14 F1 screw.

Step 4: Wall Assembly

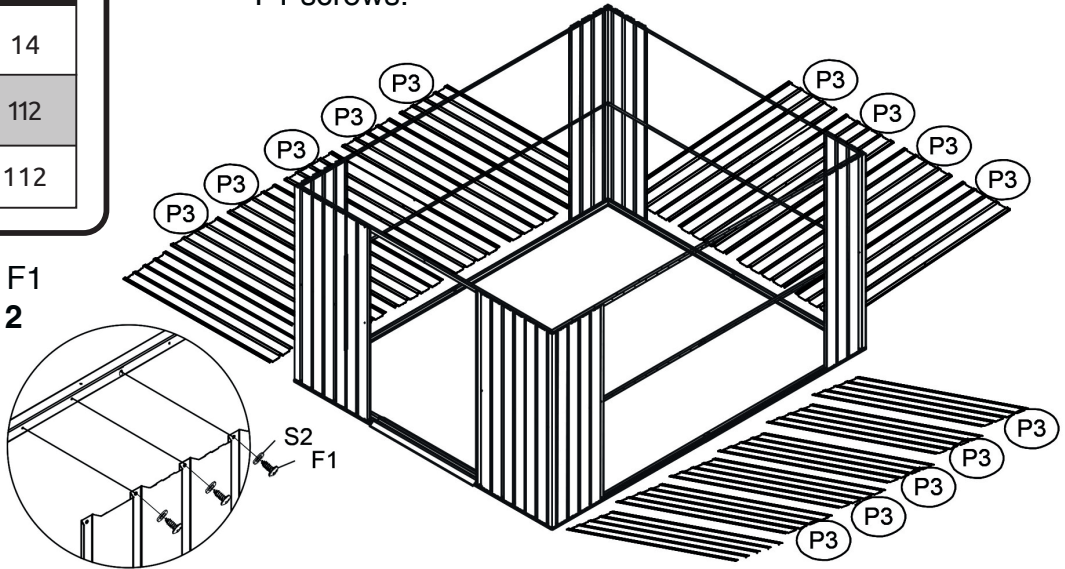
Parts You Will Need...

PART	NO.	QTY.
	P3	14
	S2	112
	F1	112

29

Join all P3 Wall Assembly Panels onto Base Frames, Middle Frames and Top Frames using S2 washers and F1 screws.

Secure using F1 screws X 112








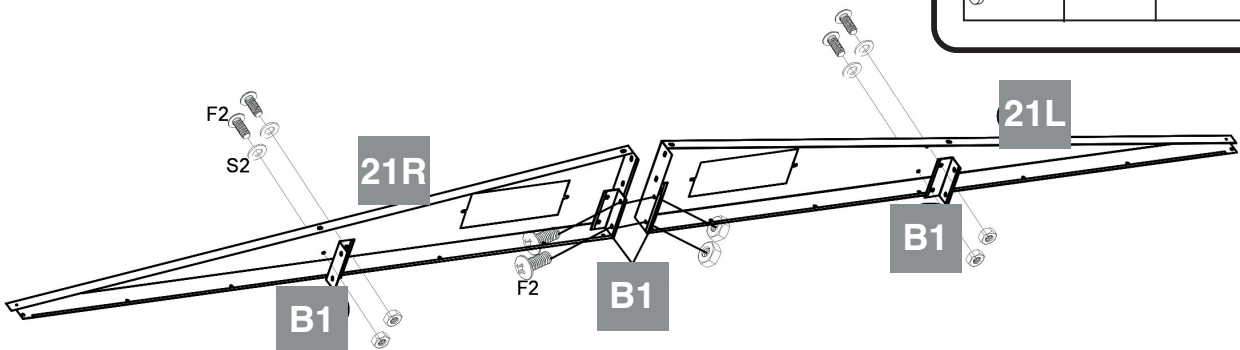
Step 5: Install Gables

30

Install Roof Beam Brackets on all Gables using parts B1. Fix on 21R and 21L with nut and bolts F2, together with washers S2. Join 21L and 21R together using nut and bolts F2, together with washers S2.




Parts You Will Need...

PART	NO.	QTY.
	21L	2
	21R	2
	B1	8
	S2	8
	F2	12



Step 5: Install Gables

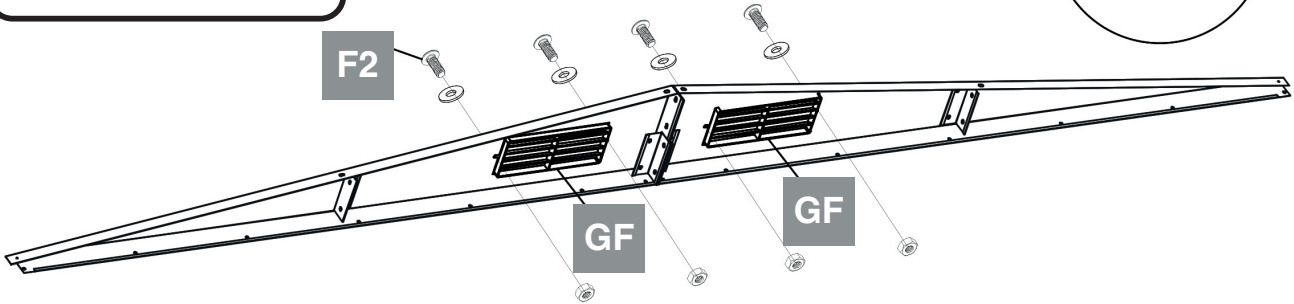
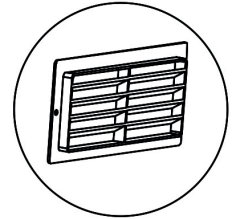
Parts You Will Need...

PART	NO.	QTY.
	GF	4
	S2	8
	F2	8



31

Fix circulation vent GF onto 21L & 21R using nut and bolts F2, together with washers S2.

Repeat process X 4



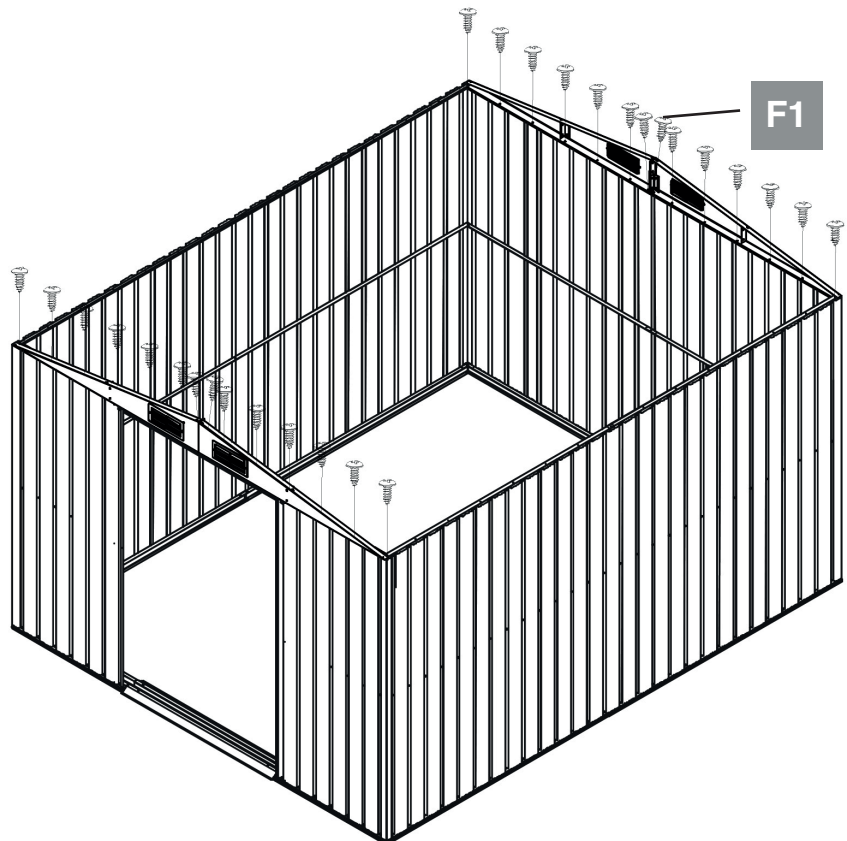
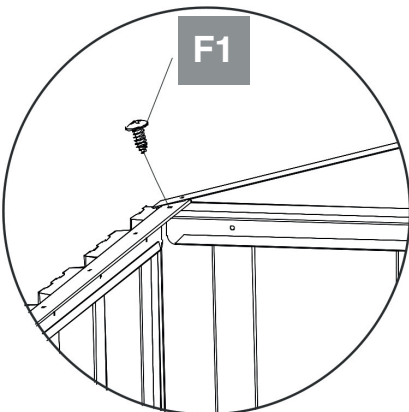
Parts You Will Need...

PART	NO.	QTY.
	F1	28
	S2	28

32




Join Gables to Top Frame Assembly using nut and bolts F2, together with washers S2.

Repeat process X 28



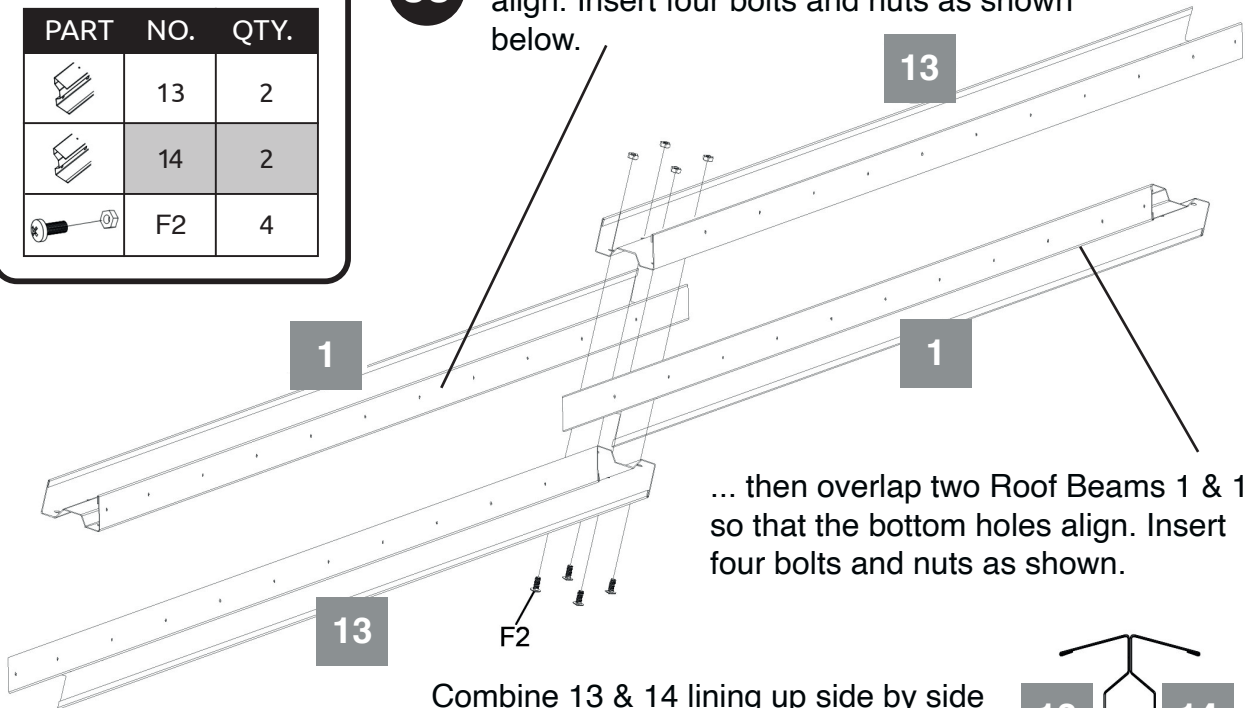
Step 6: Install Roof Beams

Parts You Will Need...

PART	NO.	QTY.
	13	2
	14	2
	F2	4

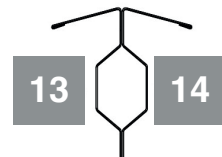
33

Overlap two Roof Beams 13 & 1 so that the bottom holes align. Insert four bolts and nuts as shown below.




... then overlap two Roof Beams 1 & 13 so that the bottom holes align. Insert four bolts and nuts as shown.

Combine 13 & 14 lining up side by side to form central roof Beam.

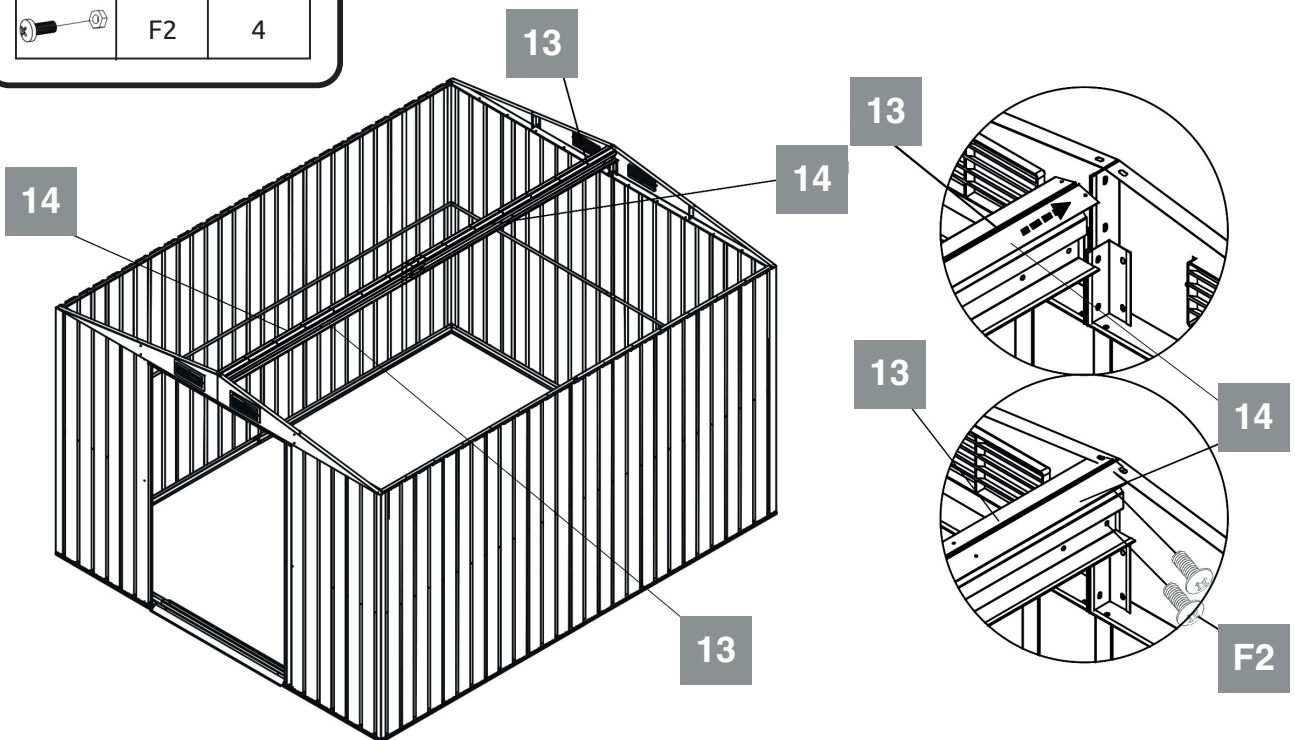


Parts You Will Need...

PART	NO.	QTY.
	F2	4

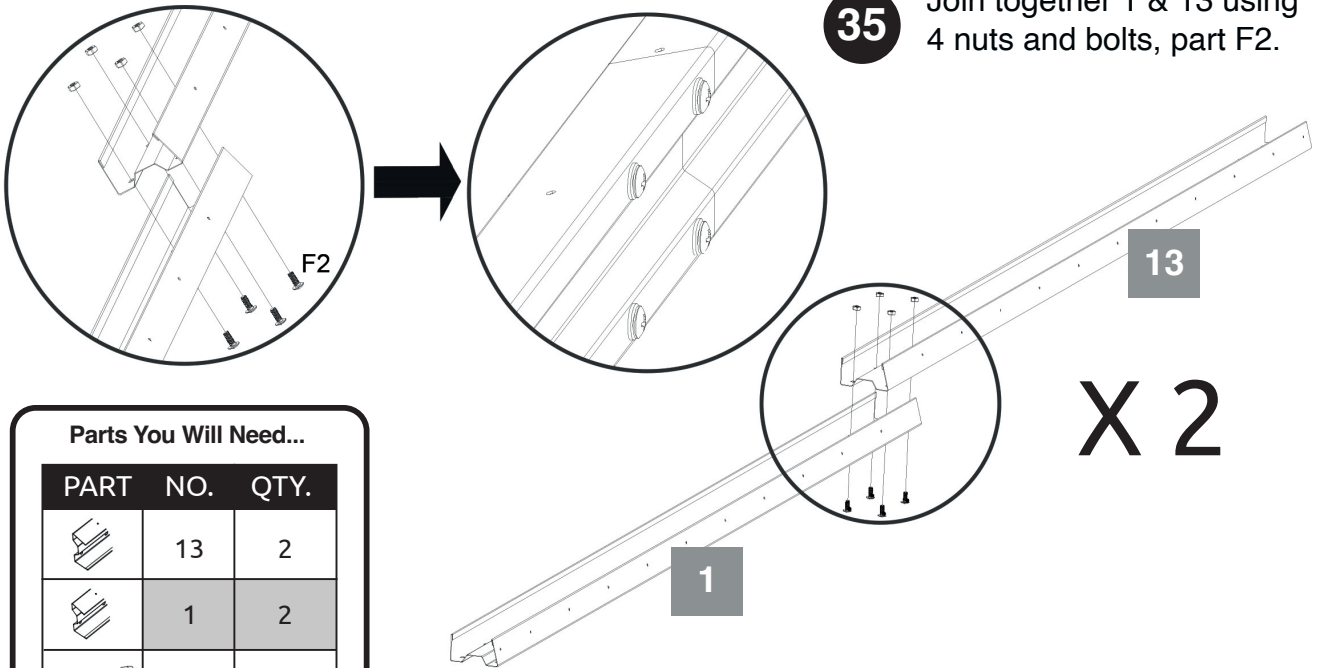
34

Slide the Central Roof beam 13 & 14 into the slot on the Gable. Then secure with part F2 nuts and bolts. X4



Step 6: Install Roof Beams

35 Join together 1 & 13 using 4 nuts and bolts, part F2.



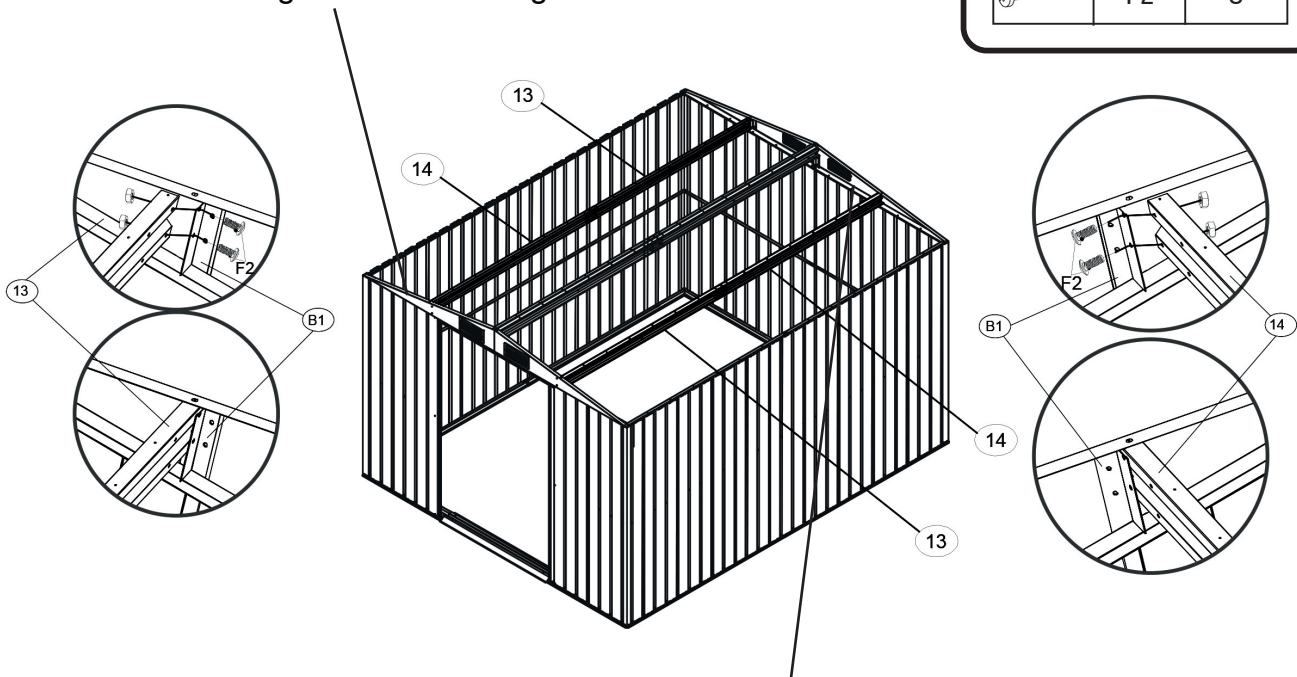
Parts You Will Need...

PART	NO.	QTY.
	13	2
	1	2
	F2	8

36 Attach Roof Beam 13 to Gable B1 left side front using two nuts and bolts F2. Then attach Roof Beam 14 to Gable B1 right side front using two nuts and bolts F2.

Parts You Will Need...





PART	NO.	QTY.
	F2	8



Attach Roof Beam 14 to Gable B1 left side back using two nuts and bolts F2. Then attach Roof Beam 13 to Gable B1 right side back using two nuts and bolts F2.

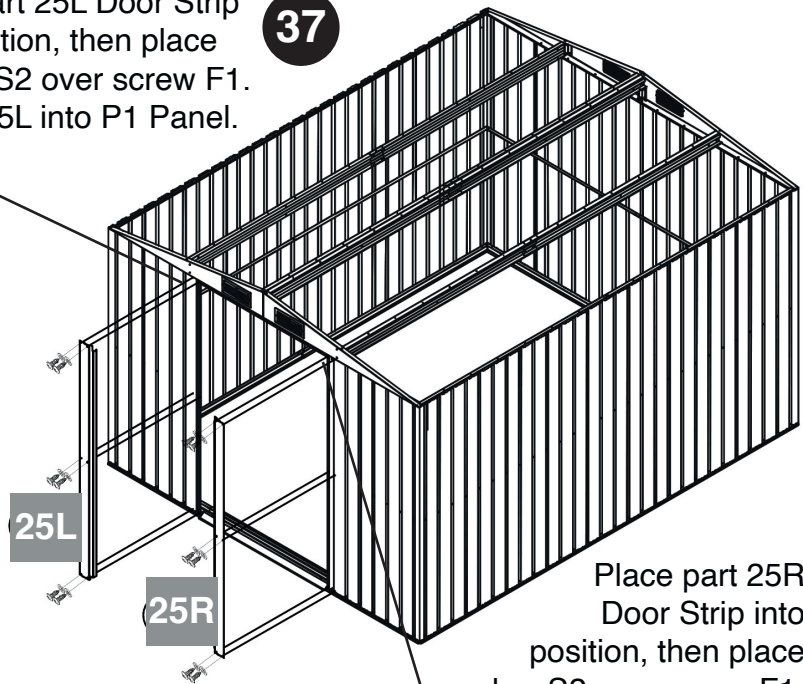
Step 6: Install Door Strips

Parts You Will Need...

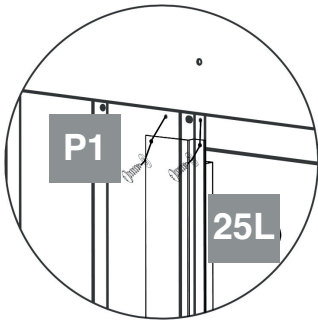
PART	NO.	QTY.
	25L	1
	F1	12
	25R	1
	S2	12

Place part 25L Door Strip into position, then place washer S2 over screw F1. Screw 25L into P1 Panel.

37



Place part 25R Door Strip into position, then place washer S2 over screw F1. Screw 25R into P1 Panel.








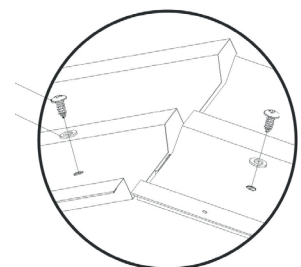
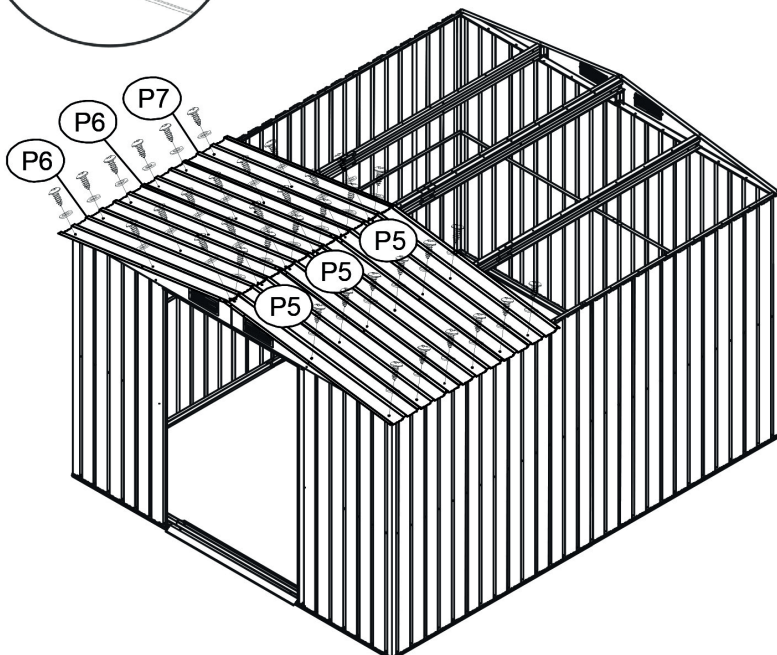
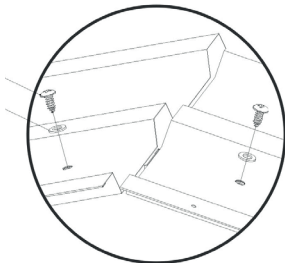
Step 7: Install Roof Panels

38

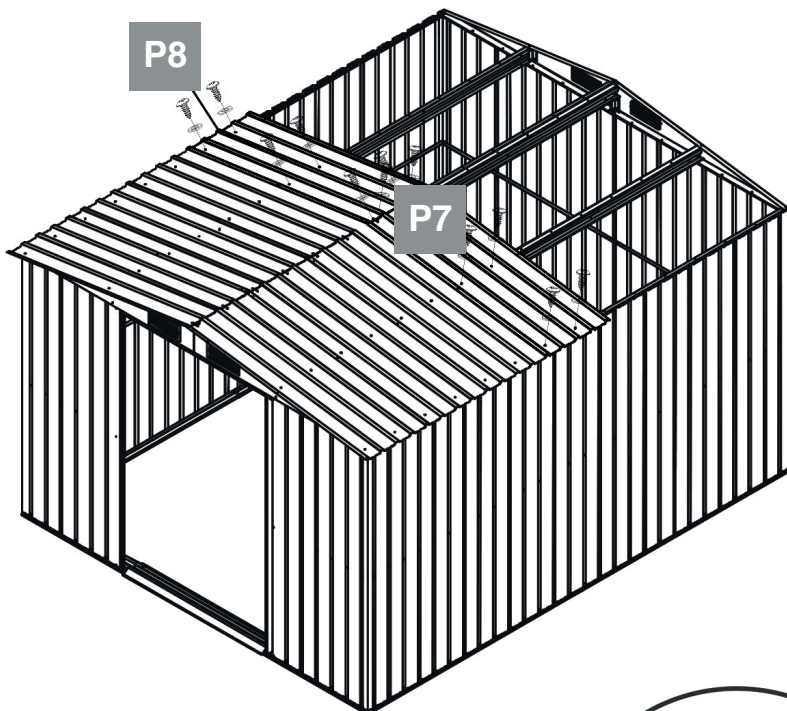
Place Roof Panels P5, P6, P7 into position as shown. Then place washer S2 over screw F1. Screw Panels down into top frames. X 36

Parts You Will Need...





PART	NO.	QTY.
	P5	3
	P6	2
	P7	1
	S2	36
	F1	36



Step 7: Install Roof Panels







Parts You Will Need...

PART	NO.	QTY.
	P7	1
	F1	12
	P8	1
	S2	12

39

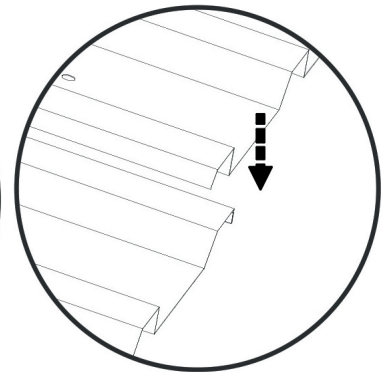
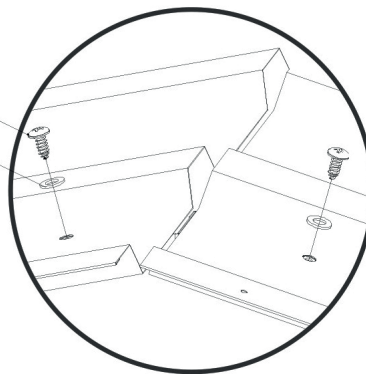
Place Roof Panels P8, P7 into position as shown. Then place washer S2 over screw F1. Screw Panels down into top frames. X 12

Parts You Will Need...

PART	NO.	QTY.
	P7	1
	F1	6
	P8	1
	S2	6

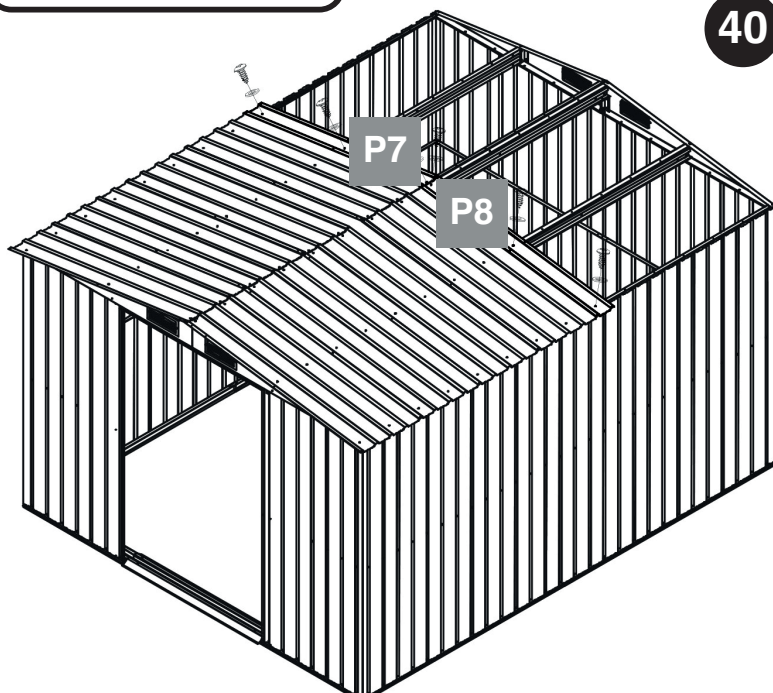
F1

S2



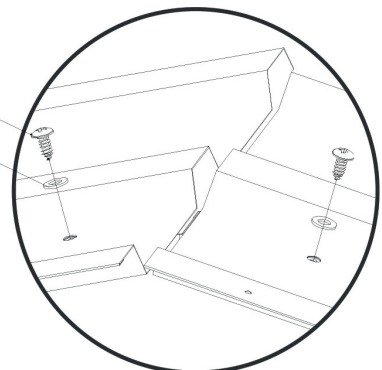
40

Place Roof Panels P7, P8 into position as shown. Then place washer S2 over screw F1. Screw Panels down into top frames. X 6

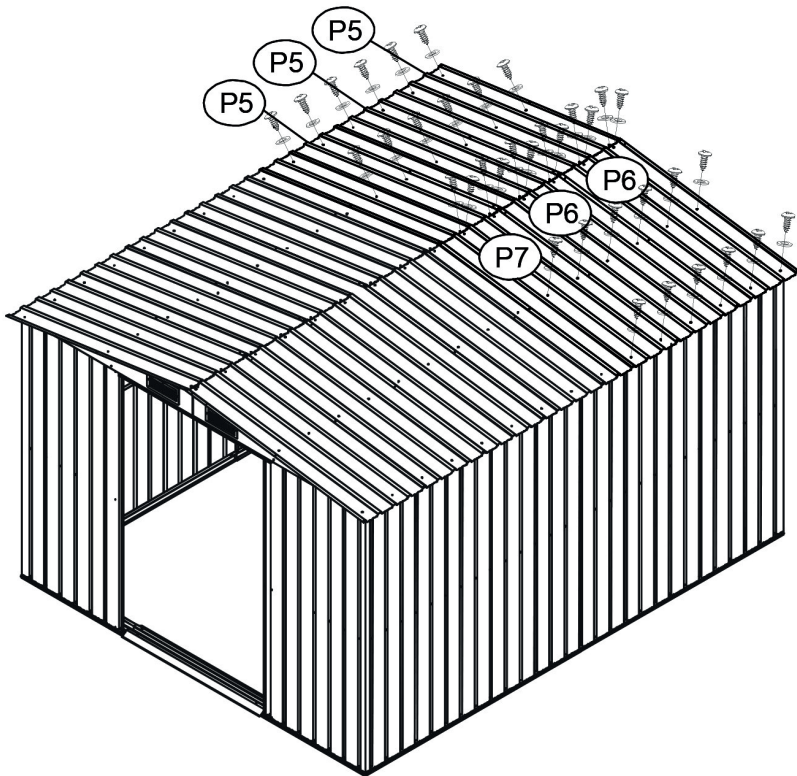


F1






S2



Step 7: Install Roof Panels







Parts You Will Need...

PART	NO.	QTY.
	P5	3
	P6	2
	P7	1
	S2	36
	F1	36

41

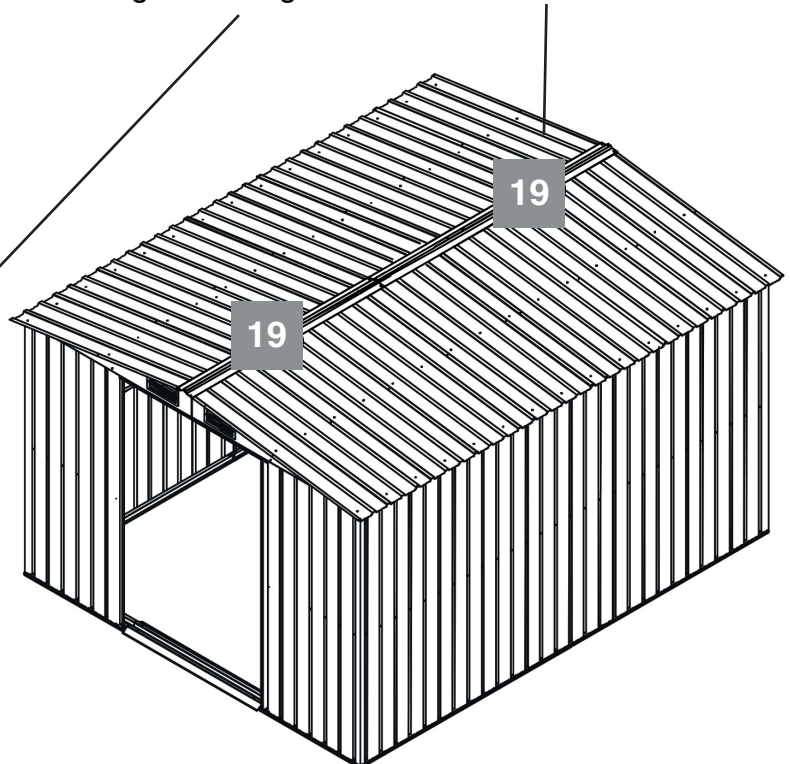
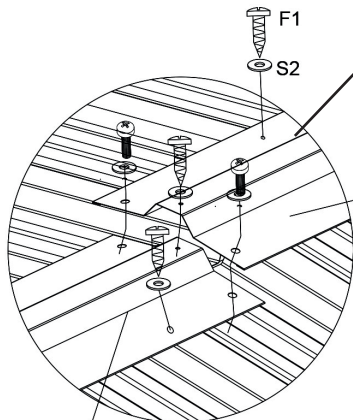
Place Roof Panels P7, P6, P5 into position as shown. Then place washer S2 over screw F1. Screw Panels down into top frames. X 36

Parts You Will Need...

PART	NO.	QTY.
	19	2
	F1	3
	F2	2
	S2	5

42





Attach two Roofing Beams together part 19. Locate the holes and then fix into place with two F5 nut and bolts. Also strengthen using F1 screws and S2 washers x3.

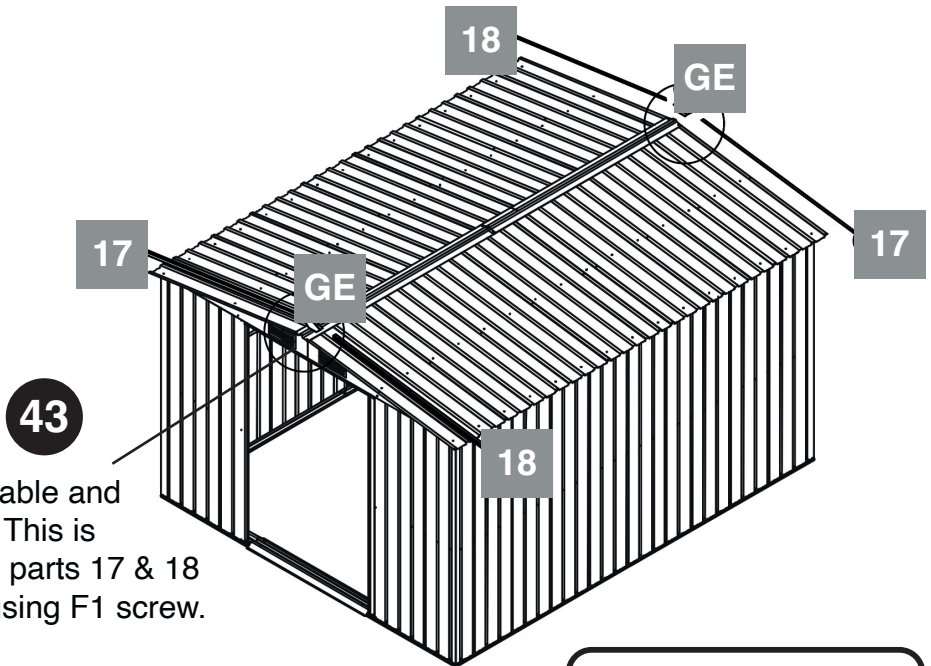


19

Step 8: Install Ridge Caps

Parts You Will Need...

PART	NO.	QTY.
	17	2
	F1	10
	18	2
	GE	2








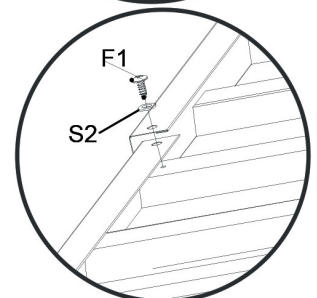
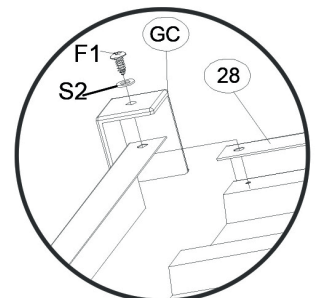
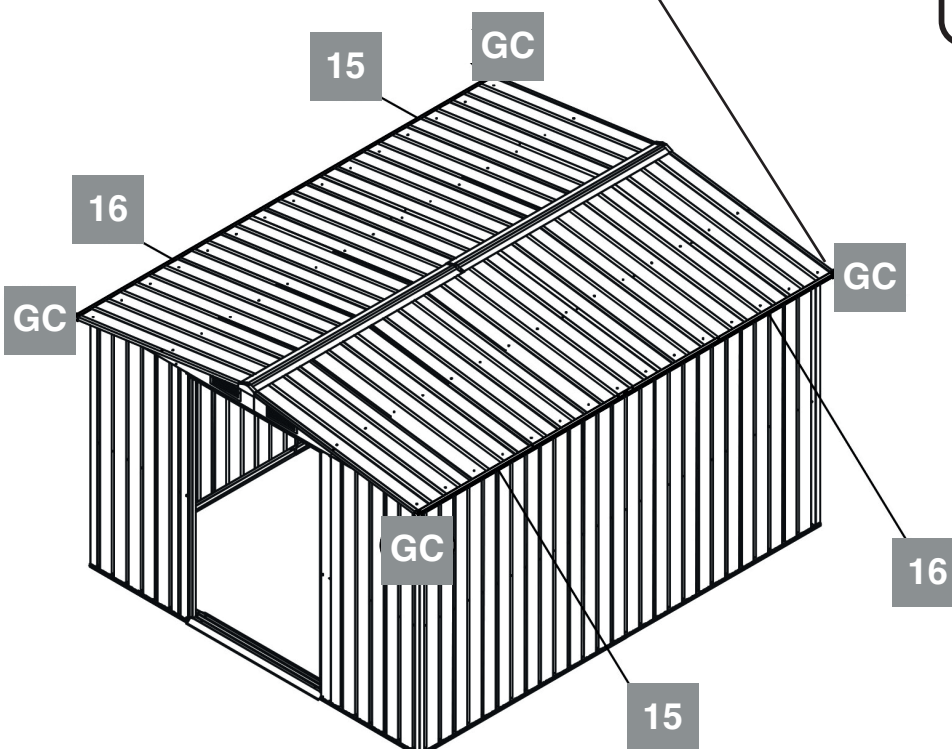
Place Ridge Cap GE over Gable and secure to 19 Roofing Beam. This is done by using F1 screw. Put parts 17 & 18 into place and screw down using F1 screw.

44

Join parts 15 & 16 together with F1 screws and S2 Washers X2. At each top corner of the shed place part GC. Locate the holes then join GC and trim in place using F1 screws and washers X 6







Parts You Will Need...

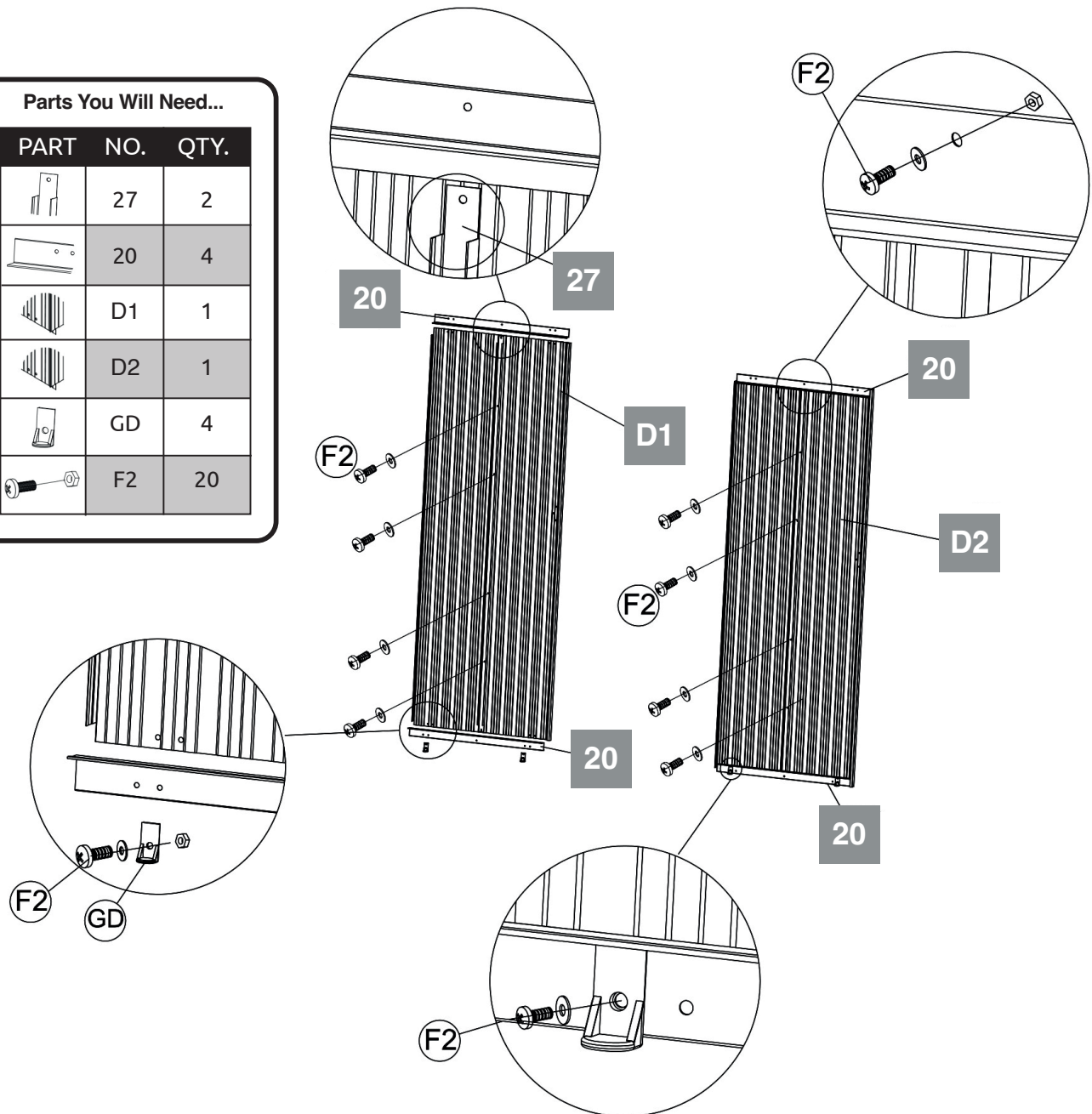
PART	NO.	QTY.
	15	2
	16	2
	GC	4
	S2	2
	F1	6



Step 9: Install Doors

Parts You Will Need...

PART	NO.	QTY.
	27	2
	20	4
	D1	1
	D2	1
	GD	4
	F2	20

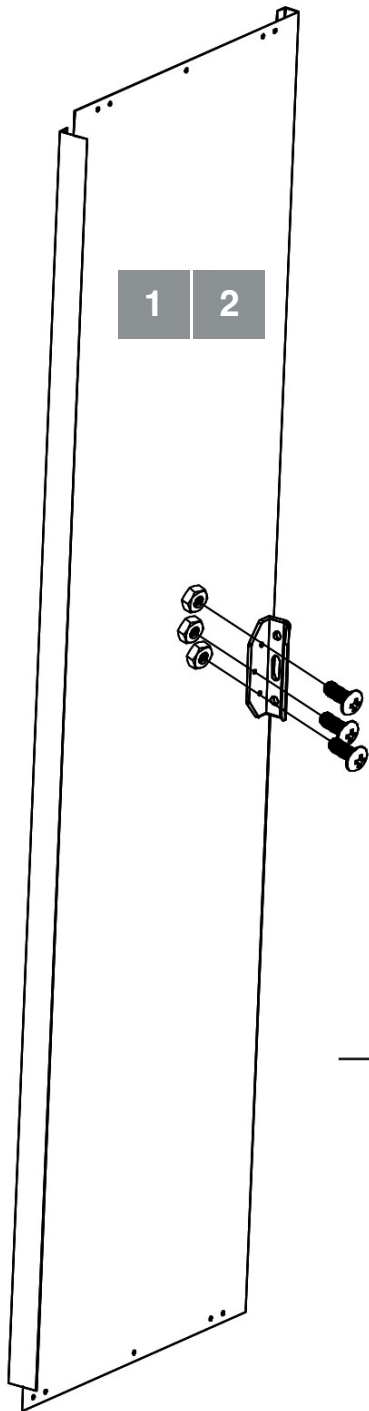


45

Across the top and bottom of the door structure place part 20. Slide Horizontal Brace 27 into position over hole to line up with D1 & D2 panels. Fix with F2 bolt and nut in top and bottom GD X 4. Then screw in x 20 F2 nuts and bolts to secure everything in place.

Repeat these steps for both Doors.

Step 9: Install Doors



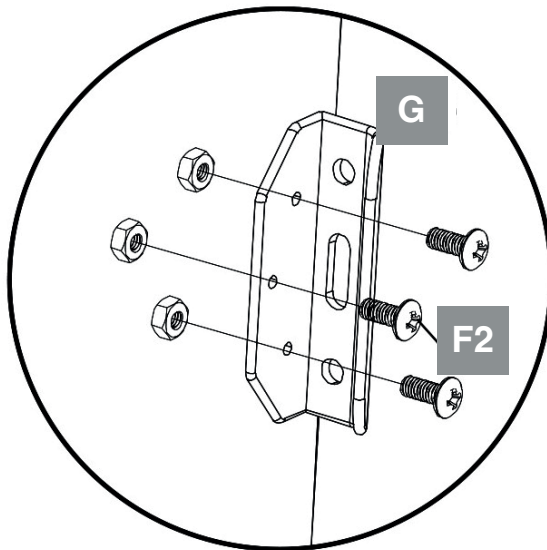
Parts You Will Need...

PART	NO.	QTY.
	GB	2
	F2	6

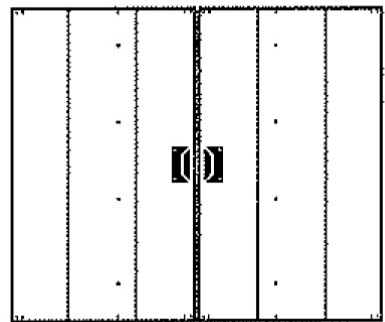
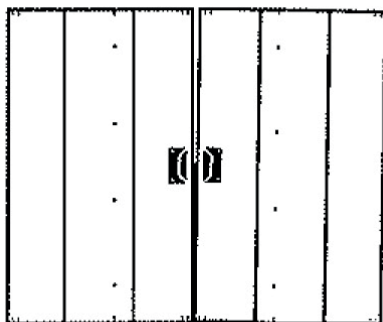
46

Attach Vertical Door Brace to Door 1 panel GB, with three F2 nuts and bolts.

Repeat the process for Door 2.

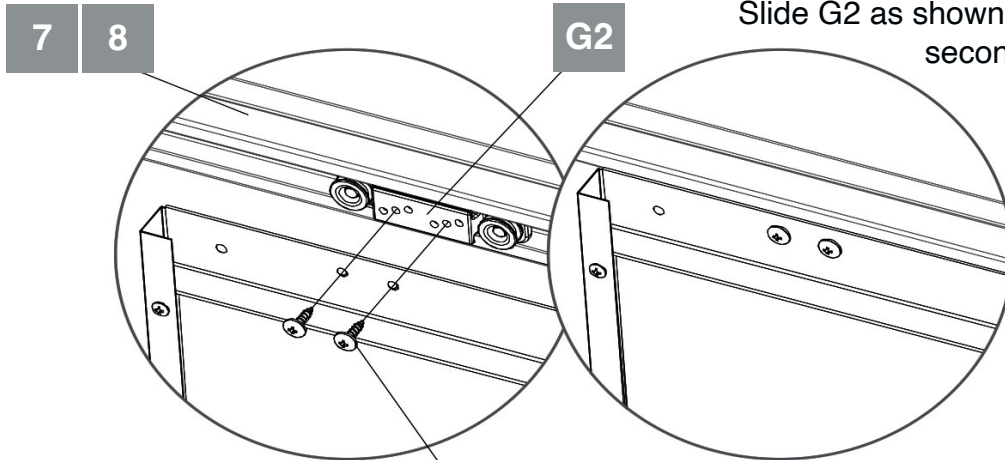


DOOR ADJUSTMENT:
 If the Doors do not align, raise or lower one side of the Door by placing the door screws through a different set of holes in the Door slide.




Step 9: Install Doors

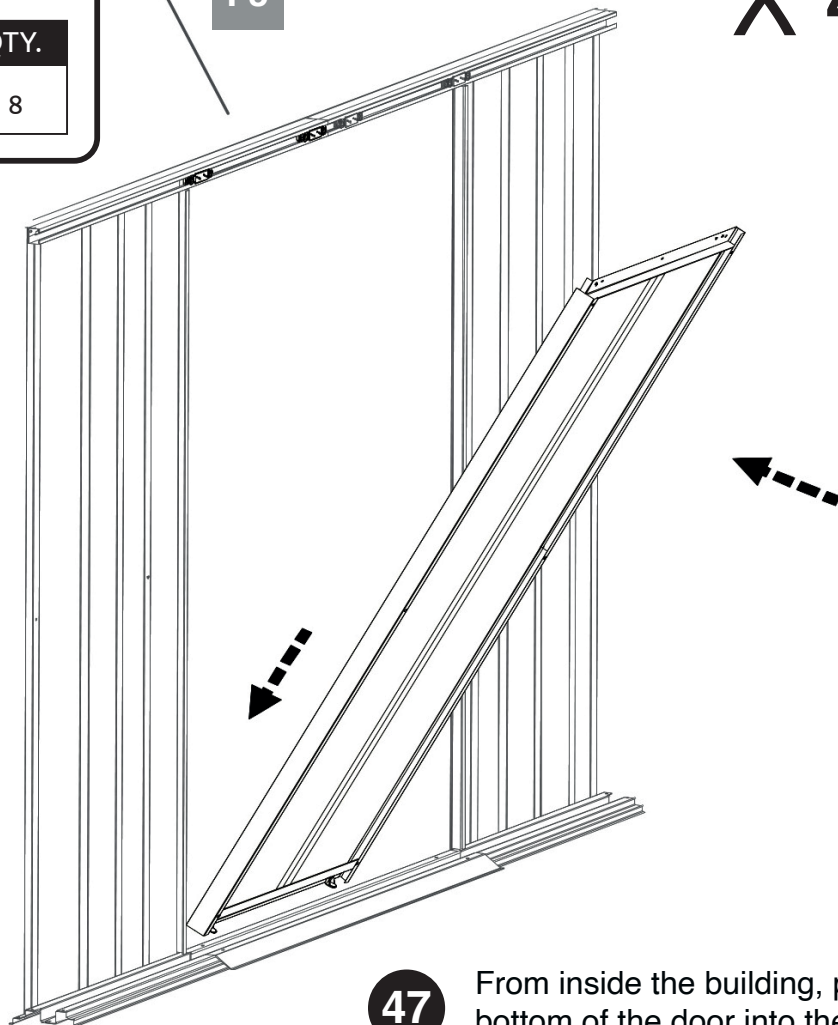
Insert two F3 Screws into each Door Slide G2 as shown. Repeat steps for second door.



Parts You Will Need...

PART	NO.	QTY.
	F3	8

X 4



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From inside the building, place the bottom of the door into the front floor Frame track at about the half-open position. Rotate the Door forward until it is vertical and align the Door Slides with the Door.

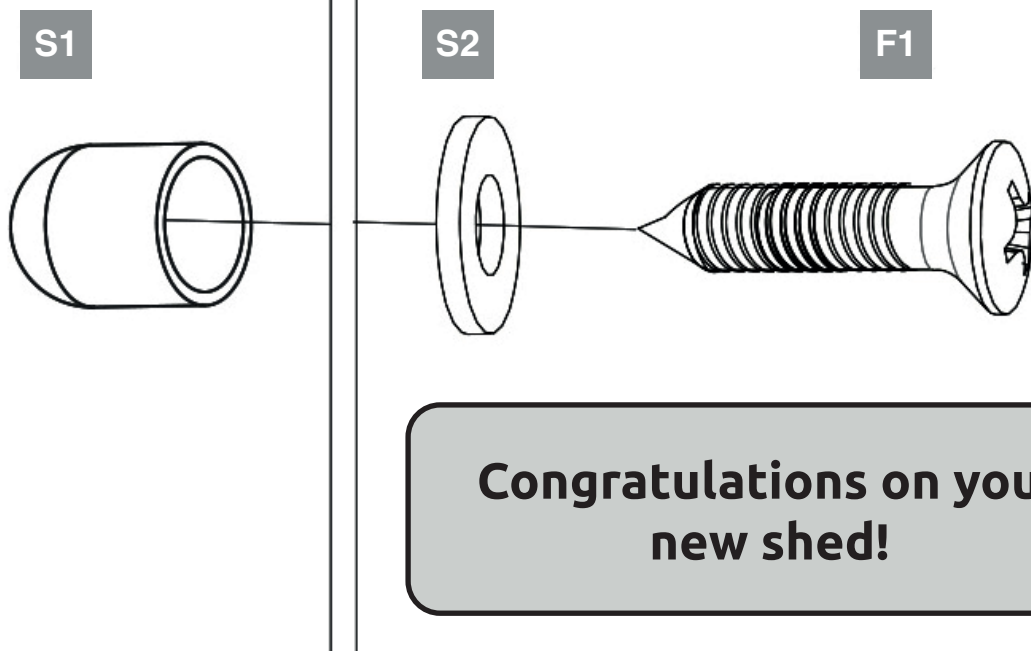
Step 9: Install Doors

Parts You Will Need...

PART	NO.	QTY.
	S1	188

48

Thread S2 washer onto F1 screw, then place into panel. Locate S1 holding nut, and screw in F1.



Finish: For long lasting finish, periodically clean and wax the exterior surface. Touchup scratches as soon as you notice them on your unit. Immediately clean the area with a wire brush; wash it and apply touch-up paint per manufacturer's recommendation.

Roof: Keep roof clear of leaves and snow with long handled, soft-bristled broom. Heavy amounts of snow on roof can damage building making it unsafe to enter. In snow country, Roof Strengthening Kits are available for most Arrow Buildings for added protection against heavy snow accumulation.

Doors: Always keep the door tracks clear of dirt and other debris that prevent them from sliding easily. Lubricate door track annually with furniture polish or silicone spray. Keep doors closed and locked to prevent wind damage.

Fasteners: Use all washers supplied to protect against weather infiltration and to protect the metal from being scratched by screws. Regularly check your building for loose screws, bolts, nuts, etc. and retighten them as necessary.

Moisture: A plastic sheet (vapor barrier) placed under the entire floor area with good ventilation will reduce condensation.