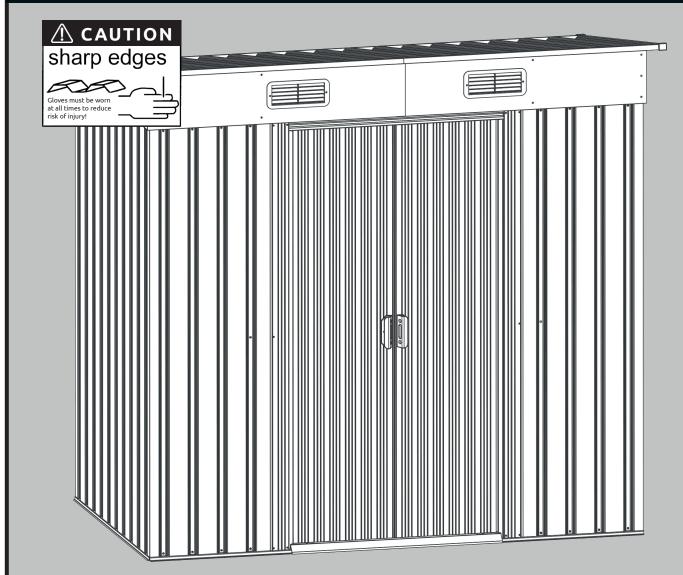
METAL GARDEN SHED 4x6FT

Instructions For Assembly



Requires Two People And Takes 2-3 Hours For Installation

How to Select and Prepare Your Building Site:

- Before you start to assemble your building, you will want to decide on a good location. The best location is a level area with good drainage.
- Allow enough working space so it is not difficult to move parts into position for assembly. Be sure there will be enough space at the entrance for the doors to completely open. There needs to be enough space outside the building to be able to fasten the panel screws from the outside.
- Before assembling any parts, your base should be constructed and an anchoring system should be ready to use.

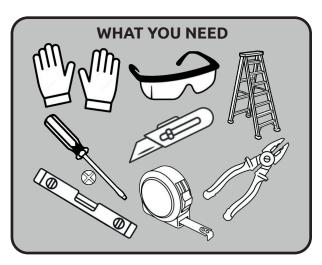
Assembly Tips & Tools

Watch the Weather Closely: Be sure the day you choose to install your building is dry and calm. Do

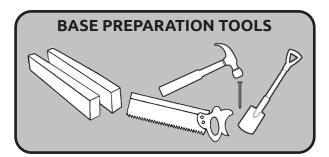
NOT attempt to assemble your building on a windy day. Be careful on wet or muddy ground.

Use Teamwork: Whenever possible, two or more people should work together to assemble your building. One person can hold the parts or panels in place while the other person fastens them together and handles the tools. This makes the process of assembling your building faster and safer.

Tools and Materials: Here is a list of some basic tools and materials you will need to assemble your building. Decide which method of anchoring and the type of base you will use to make a complete list of the materials you will need.







- Work Gloves
- Safety Glasses
- Step Ladder
- No. 2 Phillips Screwdriver (Magnetic Tip Preferred)
- Utility Knife or Scissors
- Pliers
- Carpenter's Level
- Tape Measure
- Power Drill (Cordless, Variable Speed)
- Nut Driver or Wrench
- Square
- String (for squaring the frame)
- Awl (to align holes)
- Lumber and / or Concrete
- Hammer and Nails
- Spade or Shovel
- Hand Saw or Power Saw

Parts List

| PART | NO. | Q?Y. |
|------|-----|------|
| | 1 | 1 |
| | 2 | 1 |
| | 3L | 1 |
| | 3R | 1 |
| | 4L | 1 |
| | 4R | 1 |
| | 5 | 1 |
| 9 | 6 | 1 |
| | 7 | 1 |
| | 8 | 1 |
| | 9 | 1 |
| | 10L | 2 |
| | 10R | 4 |
| | 11 | 4 |
| | 12L | 2 |
| BB | 12R | 1 |
| | 15 | 2 |

| PART | NO. | QTY. |
|------|-----|------|
| | 17 | 4 |
| 0 0 | 20 | 4 |
| | 21L | 1 |
| | 21R | 1 |
| | 25L | 1 |
| | 25R | 1 |
| | 27 | 2 |
| | B1 | 4 |
| 4 | P1A | 2 |
| | P2 | 4 |
| | Р3 | 5 |
| | P4 | 2 |
| | P4A | 2 |
| | P5 | 2 |
| | P6 | 1 |
| | P7 | 2 |
| | D1 | 1 |

| PART | NO. | QTY. |
|------|-----|------|
| | D2 | 1 |
| | G2 | 4 |
| | GB | 2 |
| | GC | 4 |
| | GD | 4 |
| | GF | 2 |
| | K | 12 |
| | F1 | 184 |
| | F2 | 55 |
| | F3 | 8 |
| 0 | S1 | 108 |
| 0 | S2 | 228 |

Constructing A Base

OPTION 1: Wood Platform



If you decide to build your own base, be sure to select the appropriate materials.

These are the recommended materials for your base:

- Pressure Treated Lumber
- Plywood-exterior grade
- 10 & 4 penny Galvanized Nails
- Concrete Blocks (optional)

NOTE: Pressure Treated Lumber must not be used where it will make contact with your storage building. The properties of Pressure Treated Lumber will cause accelerated corrosion. **If Pressure Treated Lumber comes in contact with your storage building your warranty will be voided.**

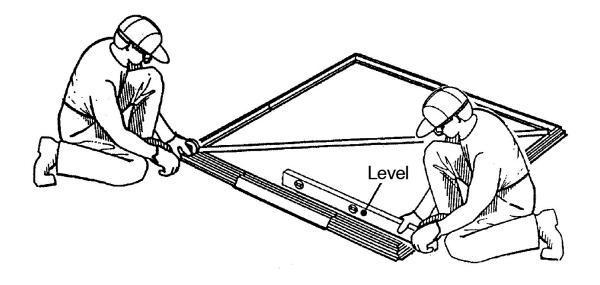
The platform should be level and flat (free of bumps, ridges etc.) to provide good support for the building. The necessary materials may be obtained from your local lumber yard. **To construct the base follow instructions and diagram.**

Construct frame (using 10 penny galvanized nails)
Measure sections to construct

Secure plywood to frame (using 4 penny galvanized nails)

Allow 6 -7 hours for construction.

When diagonal measurements are equal the floor frame is square.



Constructing A Base

OPTION 2: Concrete slab



The slab should be at least 4" (10,2 cm) thick. It must be level and flat to provide good support for the frame.

The following are the recommended materials for your base.

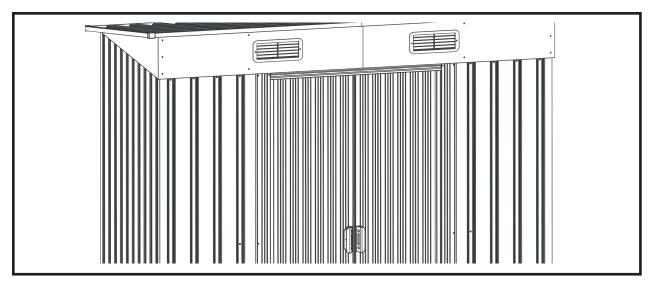
- Concrete
- Sheet of 6 mil plastic
- We recommend for a proper strength concrete to use a mix of:
- 1 part cement
- 3 parts pea sized gravel
- 2 1 /2 parts clean sand

Prepare the Site/Construct a Base

- 1. Dig a square, deep into the ground (remove grass).
- 2. Fill up to 4" (10,2 cm) in the square with gravel and tamp firm.
- 3. Cover gravel with a sheet of 6 mil plastic.
- 4. Construct a wood frame using four planks of lumber.
- 5. Pour in concrete to fill in the hole and the frame giving a total of 4" (10,2 cm) thick concrete. Be sure surface is level.

Allow 3 -5 hours for construction and a week for concrete curing time.

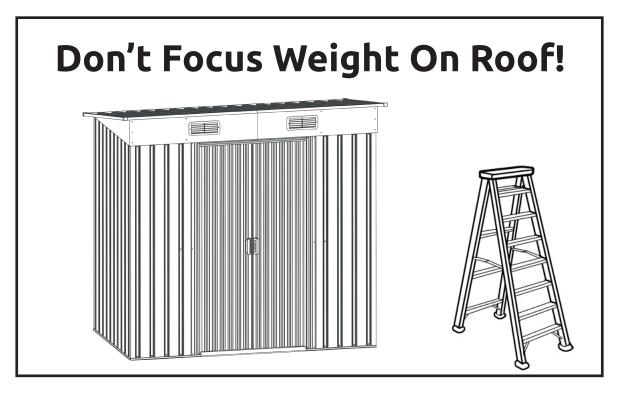
Assembly Overview



Install The Doors And You Have a Finished Shed

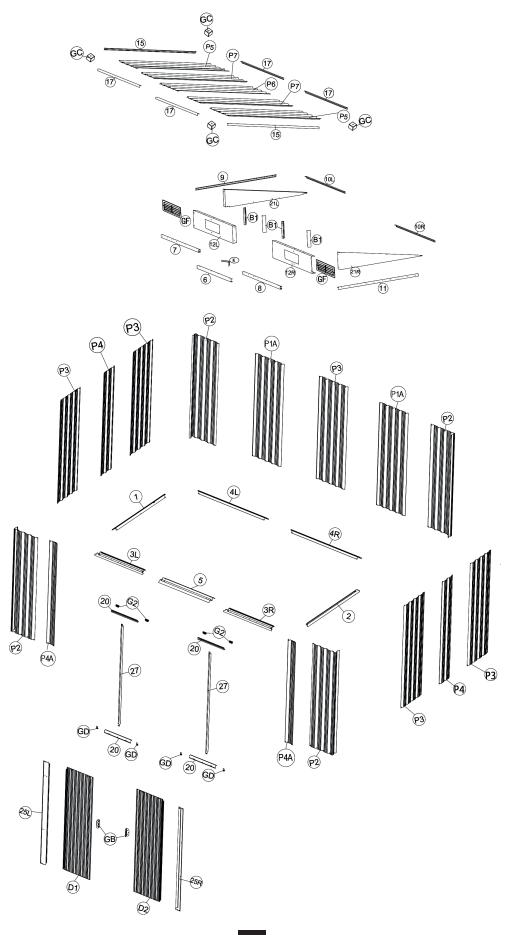
IMPORTANT NOTE ON ANCHORING

- Your building MUST be anchored to prevent wind damage. An anchoring kit is not supplied with your building and you have many options when it comes to anchoring.
- You must also have a temporary anchoring system in place in case you need to take a break from assembly.

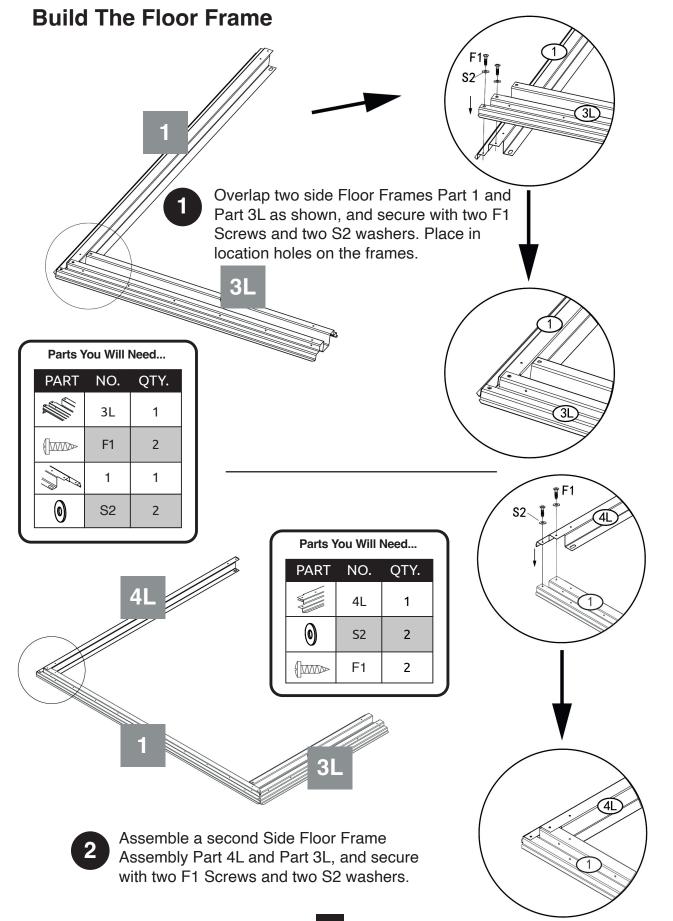


NEVER concentrate your weight on the roof of the building. When using a step ladder make sure that it is fully open and on even ground before climbing on it.

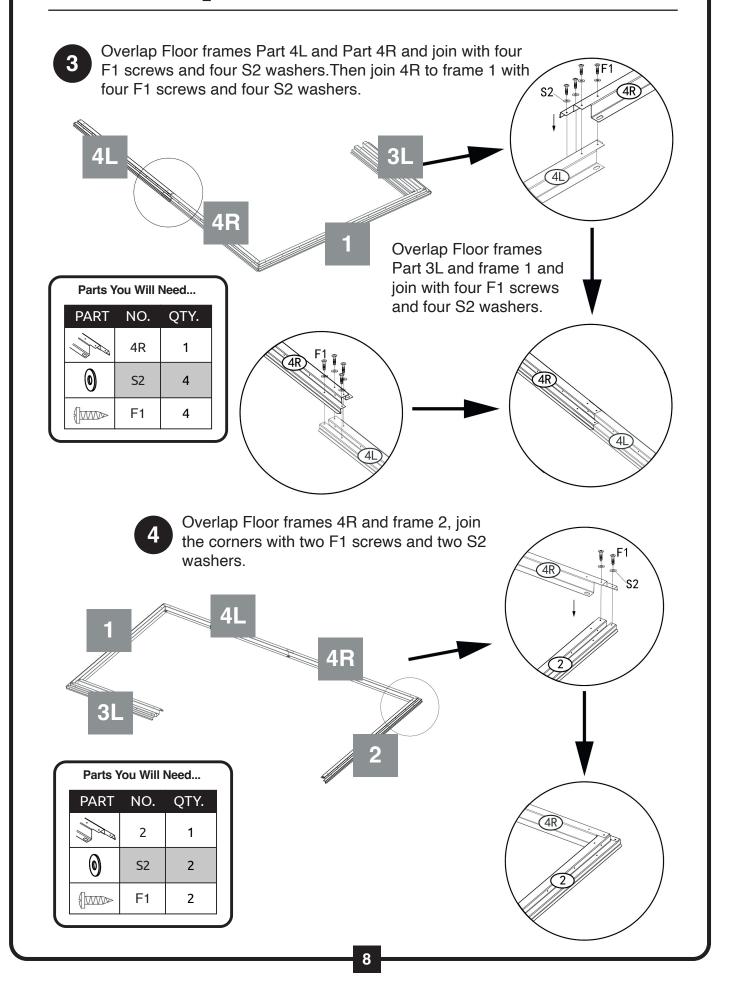
Assembly By Key No



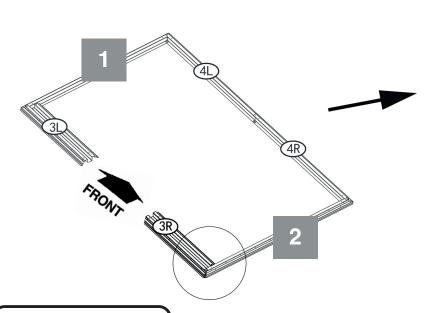
Step 1: Floor Frames



Step 1: Floor Frames



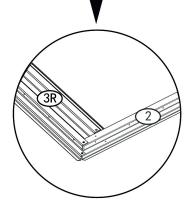
Step 1: Floor Frames

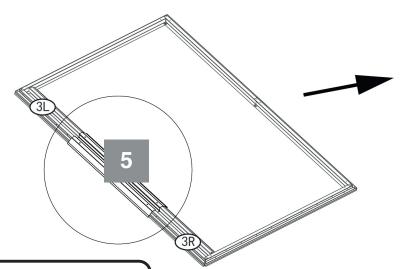




| PART | NO. | QTY. |
|------|-----|------|
| 0 | S2 | 2 |
| | 3R | 1 |
| | F1 | 2 |

Put together frame 3R and frame 2, join them together with two F1 screws and two S2 washers.

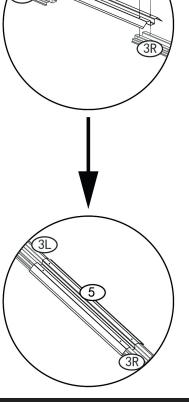




| Parts | You | Will | Need |
|--------------|-----|------|------|
|--------------|-----|------|------|

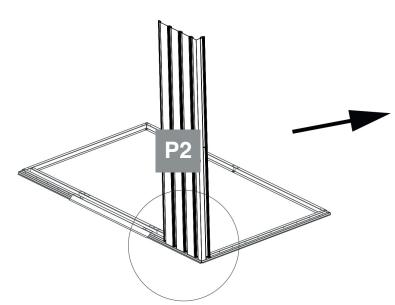
| PART | NO. | QTY. |
|------|-----|------|
| | 5 | 1 |
| 0 | S2 | 4 |
| | F1 | 4 |

Put ramp part 5 in place. Join it to frame 3R and frame 3L using four F1 screws and four S2 washers.

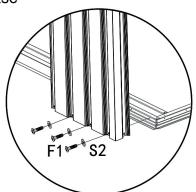


Step 2: Corner Assembly

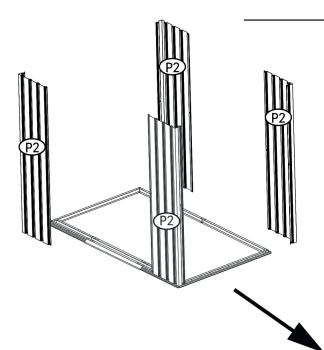
Stand panel P2 horizontally, then secure to corner base frame using three F1 screws and three S2 washers.



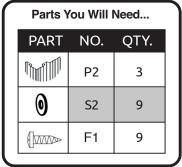
Erect The Corners

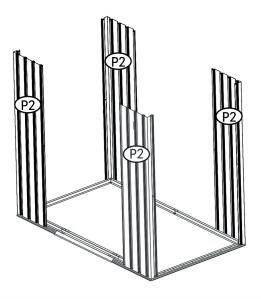


| Parts You Will Need | | | |
|---------------------|-----|------|--|
| PART | NO. | QTY. | |
| | P2 | 1 | |
| 0 | S2 | 3 | |
| | F1 | 3 | |

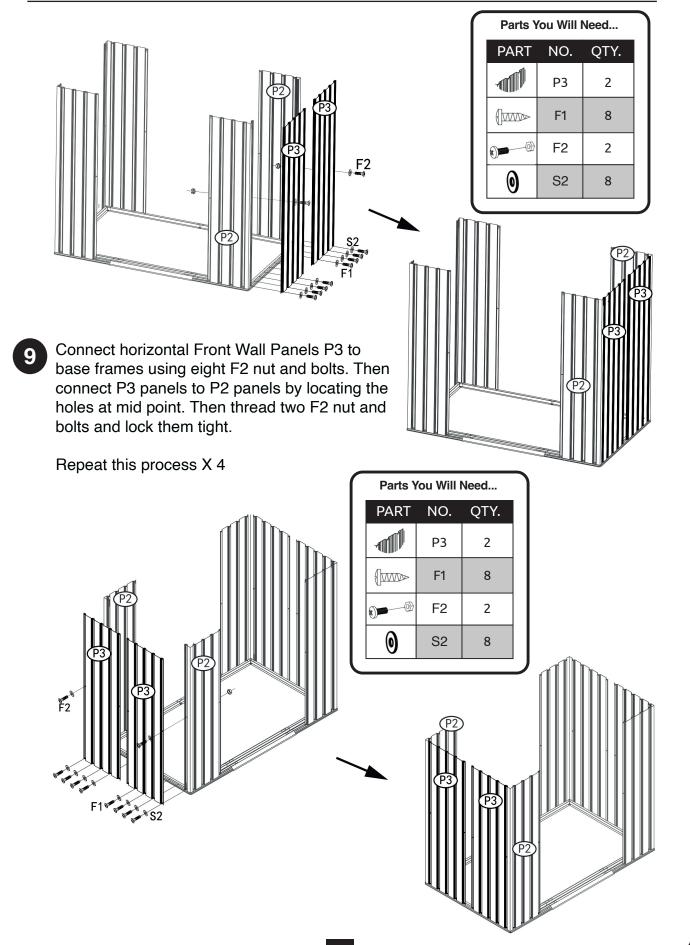


Assemble the remaining P2 panels at each corner horizontally. Join to the base frames at each corner by aligning to holes provided. Secure by screwing in nine F1 screws and nine S2 washers.

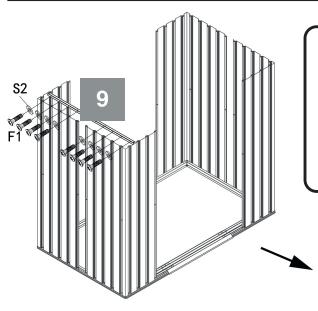




Step 3: Wall Assembly



Step 3: Wall Assembly



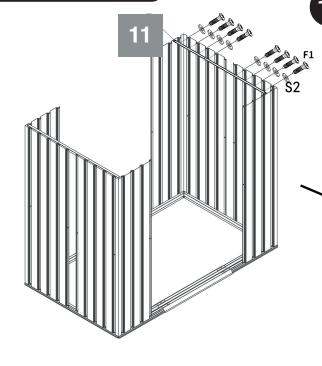
Parts You Will Need...

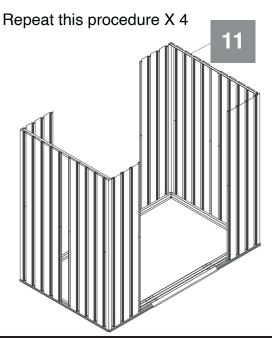
| PART | NO. | QTY. |
|------|-----|------|
| | 9 | 1 |
| 0 | S2 | 8 |
| | F1 | 8 |



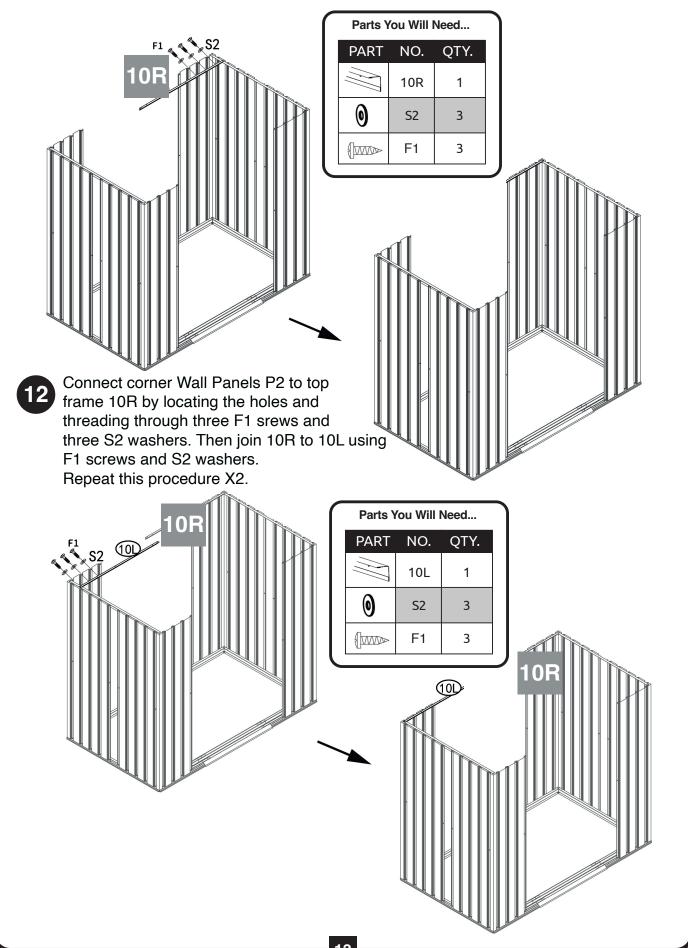
| PART | NO. | QTY. |
|------|-----|------|
| | 11 | 1 |
| 0 | S2 | 8 |
| | F1 | 8 |

Connect Side Wall Panels P3 to Top frame runner 9 by threading screw F1 onto a washer S2, then line up with holes. Screw in F1 into panels P3 until tight, joining them together.

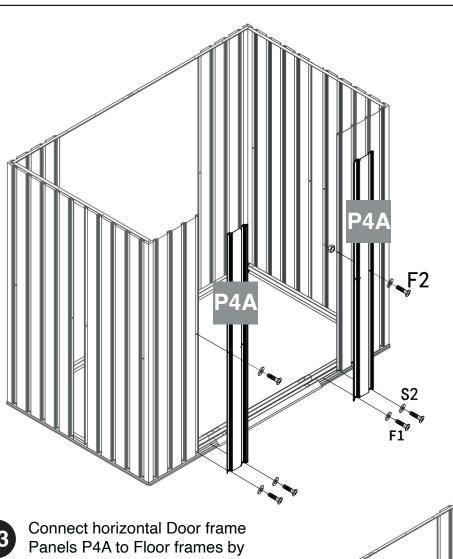




Step 4: Top Frame Assembly



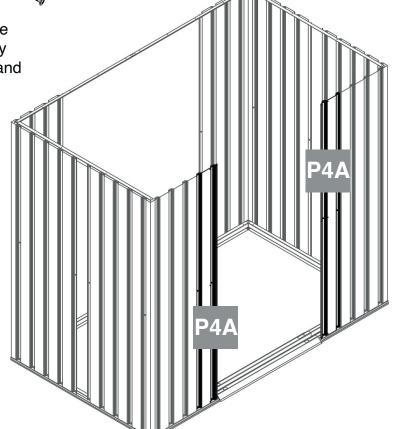
Step 5: Door Frame



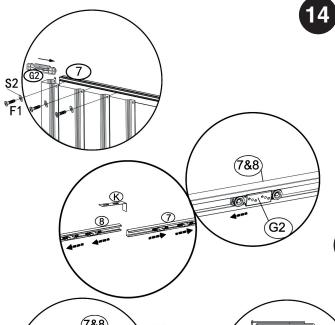
| Parts You Will Need | | |
|---------------------|-----|------|
| PART | NO. | QTY. |
| | P4A | 2 |
| | F1 | 4 |
| | F2 | 2 |
| 0 | S2 | 4 |

Connect horizontal Door frame
Panels P4A to Floor frames by
threading screw two F2 nuts and
bolts into the holes provided.
Then turn until they are tight.

Repeat this procedure X2.



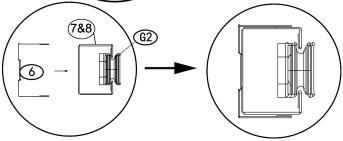
Step 6: Runner Assembly



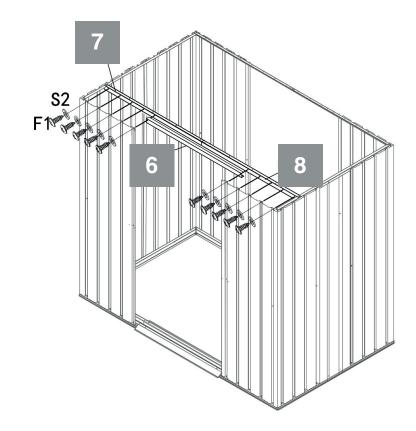
Place G2 Door slide into 7 & 8 Door Track. 7 & 8 Door Track then fits into 6 the holding casing. Screw 7 & 8 into P2 panel and fix into place with five F1 screws and S2 washers.

Repeat the process X 2.

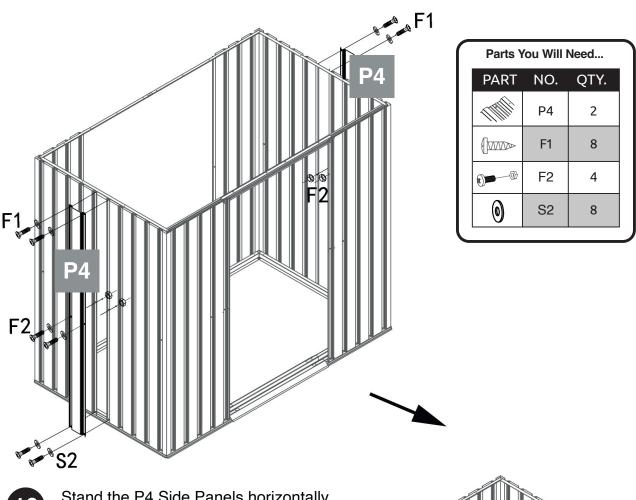
Join K holding bracket onto Door track and top frame using two F1 screws and two S2 washers.



| Parts You Will Need | | |
|---------------------|-------------------|--|
| NO. | QTY. | |
| 6 | 1 | |
| 7 | 1 | |
| 8 | 1 | |
| G2 | 4 | |
| K | 1 | |
| F1 | 12 | |
| S2 | 12 | |
| | NO. 6 7 8 G2 K F1 | |

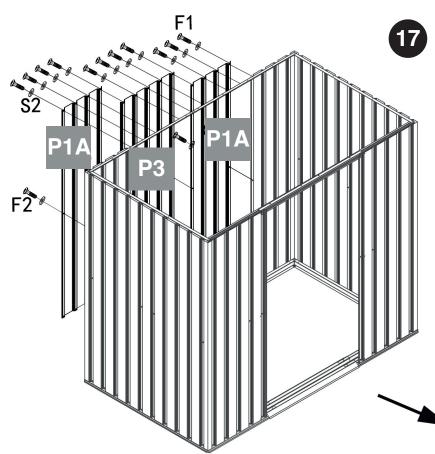


Step 7: Side Assembly



Stand the P4 Side Panels horizontally.
Locate holes in base frame and join
using two F1 screws and two S2 washers.
Then Locate holes in top frame and join
using two F1 screws and two S2
washers. At mid-point locate
the holes and fix the panels
together using two F2 nuts
and bolts. Turn until tight.

Step 8: Back Panel

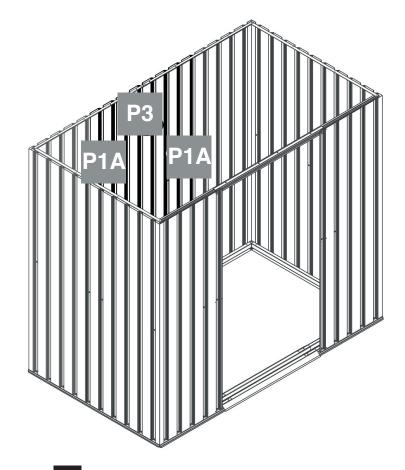


Take P1A Back Wall panel and line it up horizontally with holes provided. Thread four S2 washer into four F1 screw and Fix the panel to the top frame. Do the same to the floor base. At mid-point locate the holes and join P1A panels to P3 panel with F2 nut and bolt.

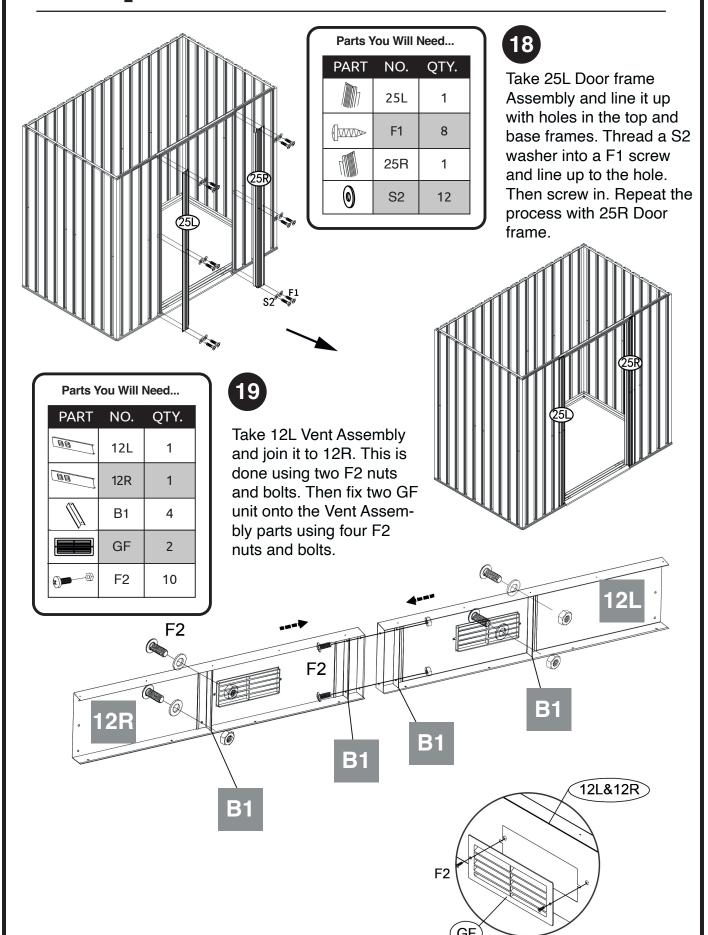
Take P3 Back Wall panel and line it up horizontally with holes provided. Thread four S2 washer into four F1 screw and Fix the panel to the top frame. Do the same to the floor base. At mid-point locate the holes and join P3 panel to P3 panel with P1A nut and bolt.

| Parts \ | Parts You Will Need | | |
|---------|---------------------|------|--|
| PART | NO. | QTY. | |
| | P1A | 2 | |
| | P3 | 1 | |
| | F2 | 4 | |
| | F1 | 22 | |
| 0 | S2 | 22 | |

Take P1A Back Wall panel and line it up horizontally with holes provided. Thread four S2 washer into four F1 screw and Fix the panel to the top frame. Do the same to the floor base. At mid-point locate the holes and join P1A panels to P3 panel with F2 nut and bolt.

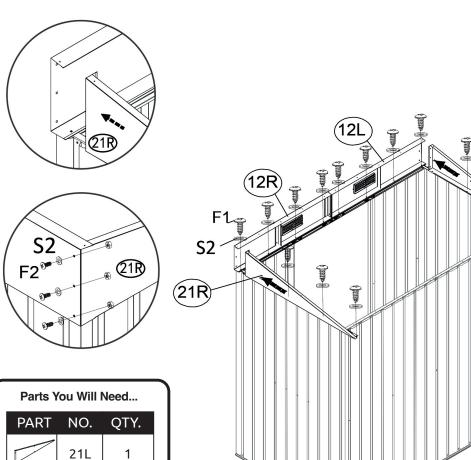


Step 9: Install Door Jambs



18

Step 10: Install Roof

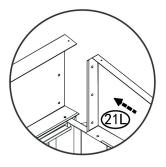


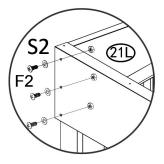
| PA | ART | NO. | QTY. |
|----|---------|-----|------|
| | | 21L | 1 |
| | 7 | 21R | 1 |
| | <u></u> | F2 | 6 |
| | MA | F1 | 14 |
| (| 9 | S2 | 20 |
| | • | | |



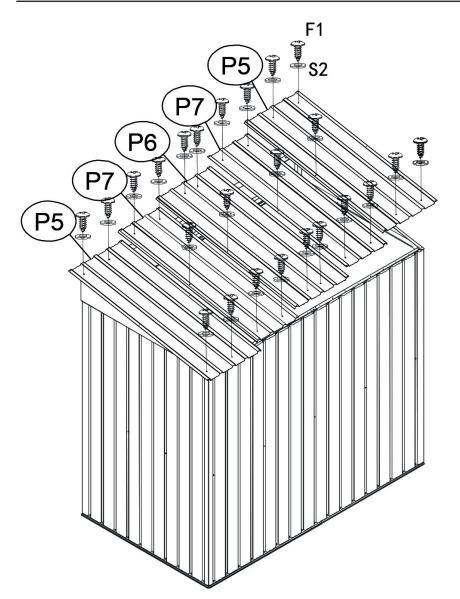
Take the Vent Assembly and join it to the top frame of the shed using eight F1 screws and eight S2 washers. Then take 21R side gable and attach it to the Vent Assembly via three F2 nuts and bolts. Attach the 21R to the top frame with three F1 screws and three S2 washers.

Take 21L side gable and attach it to the Vent Assembly via three F2 nuts and bolts. Attach the 21L to the top frame with three F1 screws and three S2 washers.

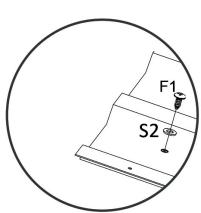




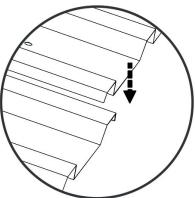
Step 10: Install Roof



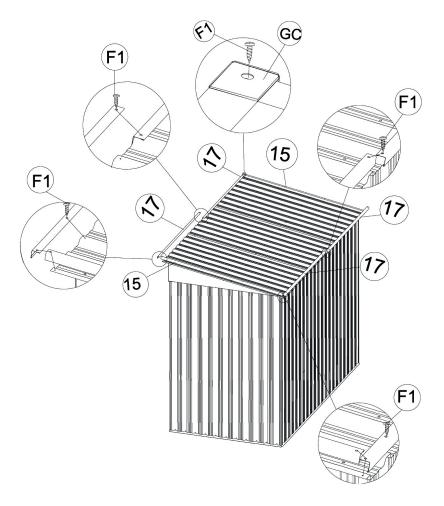
| Parts \ | Parts You Will Need | | | | |
|---------|---------------------|------|--|--|--|
| PART | NO. | QTY. | | | |
| | P5 | 2 | | | |
| | P6 | 1 | | | |
| | P7 | 2 | | | |
| | F1 | 24 | | | |
| 0 | S2 | 24 | | | |



Join Roof panels P5, P7, P6 onto top frames and Gables using twenty four F1 screws and twenty four S2 washers. Overlap panels and line up holes provided.

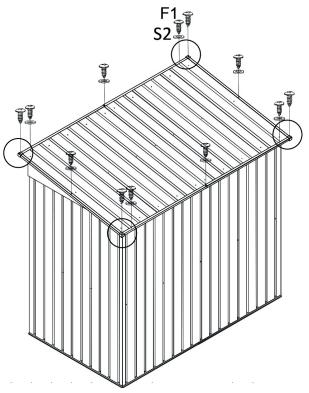


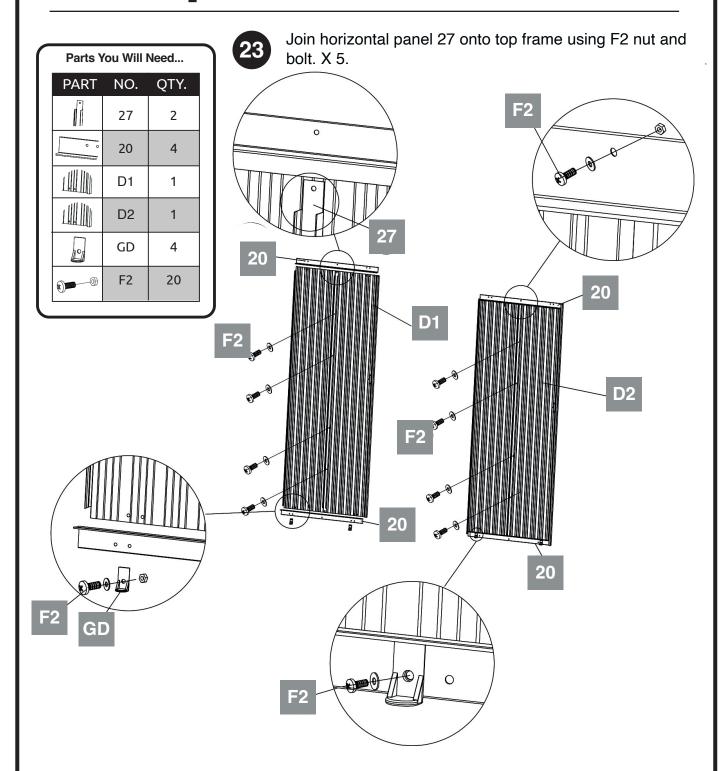
Step 10: Install Roof



| Parts You Will Need | | | | |
|---------------------|-----|------|--|--|
| PART | NO. | QTY. | | |
| /3 | 15 | 2 | | |
| | F1 | 8 | | |
| | 17 | 4 | | |
| | GC | 4 | | |
| | | | | |

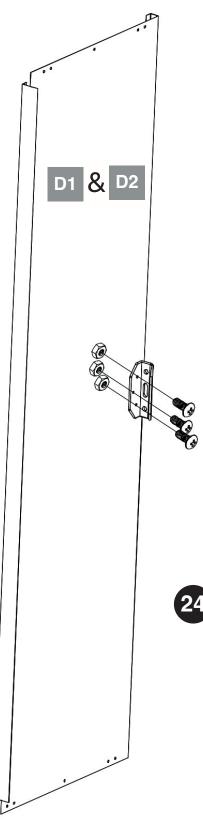
Join up the trim runners parts 17 and 15 by lining up the holes making a rectangle. Join them together with the roof panels and corner brackets part GC, by screwing in eight F1 screws.

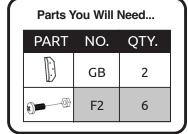


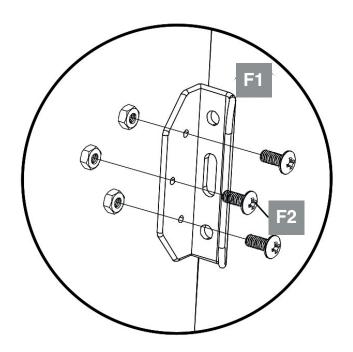


Take frame 20 and join onto door Panel D1 and top frame by lining up the holes. Then fix into place using F2 nots and bolts. At the bottom, fix part GD onto frame 20 and onto panel D1 and base frame. Join them together using F2 nut and bolt.

Join frame 20 onto door Panel D2 and top frame by lining up the holes. Then fix into place using F2 nots and bolts. At the bottom, fix part GD onto frame 20 and onto panel D2 and base frame. Join them together using F2 nut and bolt.

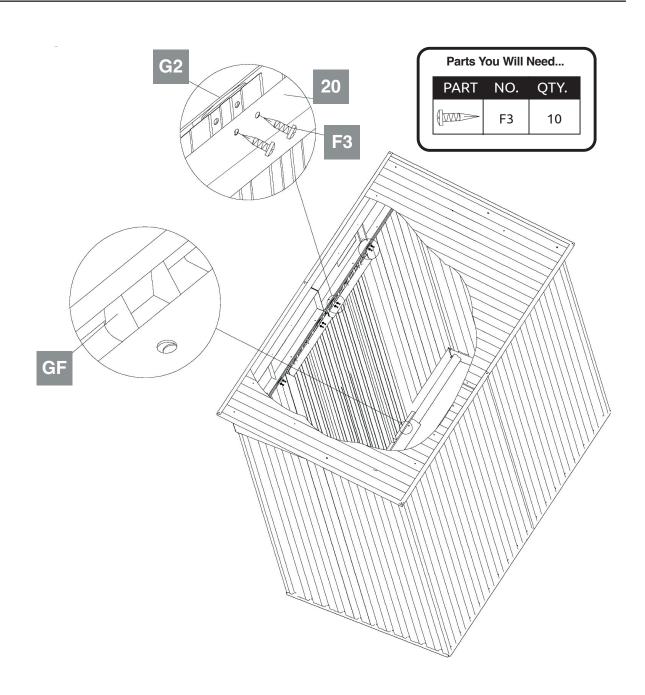




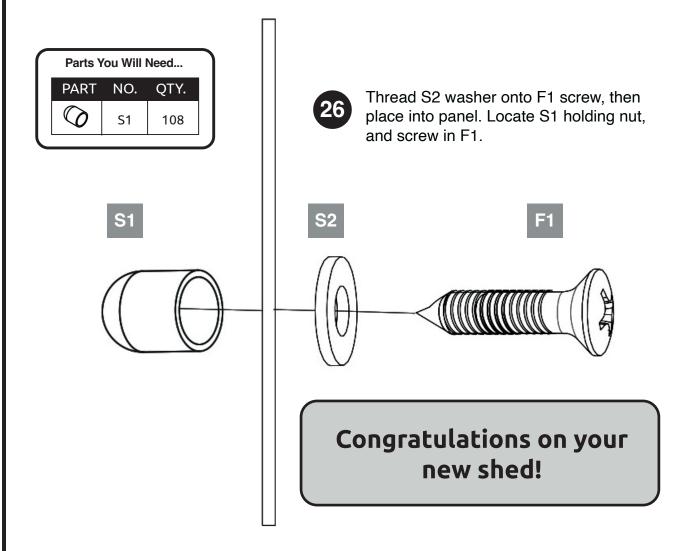


Attach Vertical Door Brace to Door D1, with three F2 nuts and bolts. Turn untill tight.

Repeat the process for Door D2.



Attach beam 20 to G2 panel using eight F3 screws.
Then join GF runner to Base frame by two F3 screws.



Finish: For long lasting finish, periodically clean and wax the exterior surface. Touchup scratches as soon as you notice them on your unit. Immediately clean the area with a wire brush; wash it and apply touch-up paint per manufacturer's recommendation.

Roof: Keep roof clear of leaves and snow with long handled, soft-bristled broom. Heavy amounts of snow on roof can damage building making it unsafe to enter. In snow country, Roof Strengthening Kits are available for most Arrow Buildings for added protection against heavy snow accumulation.

Doors: Always keep the door tracks clear of dirt and other debris that prevent them from sliding easily. Lubricate door track annually with furniture polish or silicone spray. Keep doors closed and locked to prevent wind damage.

Fasteners: Use all washers supplied to protect against weather infiltration and to protect the metal from being scratched by screws. Regularly check your building for loose screws, bolts, nuts, etc. and retighten them as necessary.

Moisture: A plastic sheet (vapor barrier) placed under the entire floor area with good ventilation will reduce condensation.