

THE MUG PRESS MACHINE INTRODUCTION

Model:MD-110

1. Plug into the power, open the power. (The machine rated voltage is 220V/110V, the rated input power is 350W)

2. Set the operation procedure :(the temperature shows F degree)

1).The original temperature: Press the MODE KEY once, the set indication light will be on, Press the key“←” or key “→” to set original temperature at 200 degree..

2).The Max temperature: Press the MODE KEY the second time, the temperature indication light will be on, press the key “←” or key “→”to set the max temperature 330 degree .

3).The max heat press temperature: Press the MODE KEY the third time, the time indication light will be on, press the key “←” or key “→”to set the max heat press time .

4).Execution mode: Press MODE set key the fourth time, the machine will go into ready state..

Att: the original time setting range 200~380 degree, the Max temperature setting range 200~430 degree.

The max heat press temperature time setting range: 0~999 seconds.

The machine has the function of temperature setting self-locking, so if the original temperature is 340 degree, the machine will control the max temperature range 340~430 degree automatically. Conversely, if the max temperature set 250 degree, then the machine will control the original temperature 200~250 degree.

3. Heat transfer printing

Slow heat press: put the products into the mug press, press down the pressure handle, open the power, so the temperature will go up .When the temperature raise to the original setting temperature, the machine will send out short buzz, press the execution key once ,till the machine send out dah (long buzz). Press the execution key again to finish the heat press. Take out the product, the temperature will come back to the original temperature gradually.

Fast heat press: Under the original temperature state, fix the object, press down the pressure handle, press the execution key once, until the machine send out dah, press the execution key again to finish the heat press. Take out the object, the temperature will come back to original temperature.

4. The question prompt for the failure printing.

A. the color is light: The temperature is too low, or the pressure is not even, or the time is too short .

B. the design is indistinct: the time is too long and lead to ink diffusing

C. the design has no luster: the pressure is too high or temperature too high.

D. part of design is indistinct: heat printing zone or the heating is not even.

E. Scar on the design: Heat printing time is too long.

F. dept of color is not the same: pressure not even or the coating is not even.

G. paper stick the object: The temperature is too high, or the coating of the object is not good.

Parameter recommend: the original temperature sets 200 degree, max temperature sets 330 degree. The max heat press time set 30 seconds .

Heat printing:Clean the mug face, wrap the transfer paper around the mugs, and fix it in heat resistance tape, put the mug into the mug press, pull the pressure handle. The pressure can be adjusted by yourself .