

## Caution

1. Open the rear cover repair or wiring must be done in accordance with professional methods and with the power off.
2. Please use a power source that can load the rated power of the machine.
3. Please carefully remove the outer packaging of the machine and keep the packaging materials for use during maintenance.
4. Be sure to take care when removing the machine from the packaging or handling it, to prevent it from injury.
5. Be sure to operate with safe ground wire.
6. Please place the equipment on a flat surface to keep the work area ventilated and away from flammable products
7. Please do not let children touch or operate the device
8. 10. When heating the machine, don't touch the up heat plate in case of scald
9. When using the machine please don't heat the machine without operating it for long time. When finish transfer press, please turn off the machine
10. Be sure to shut down or cut off the power when plugging or unplugging the aviation plug

## Operational advice

1. Different products require different temperatures, times, and pressures. The first printing is recommended to be tested with small samples. After the test is successful, it is transferred in batches to avoid unnecessary waste.

2. Do not tear off the high temperature cloth on the machine.

## Frequently asked questions

### 1. Uneven pattern

Answer : Set the appropriate temperature and time, adjust the pressure, wait for about 5 minutes and then transfer after the set temperature.

2. the below Aluminum plate turns black

Answer: This is normal, aluminum will oxidize at high temperatures and has no effect on function

3. When the new machine is first used, it emits smoke with a pungent smell.

Answer - This is normal, because the silicone pad and the insulating cotton on the machine are new materials. When used for the first time, the water vapor and filler in the machine volatilize and disappear after a few times of use.

place of origin: *MADE IN CHINA*

## Multi function combination machine Operating Instructions

The controller is Fahrenheit / Celsius convertible, the maximum operating temp can be set to 430°F/250°C, and the maximum time can be set to 999S.

Model:TLM13135 / TLM13138

Voltage:220V ; Power:1000W

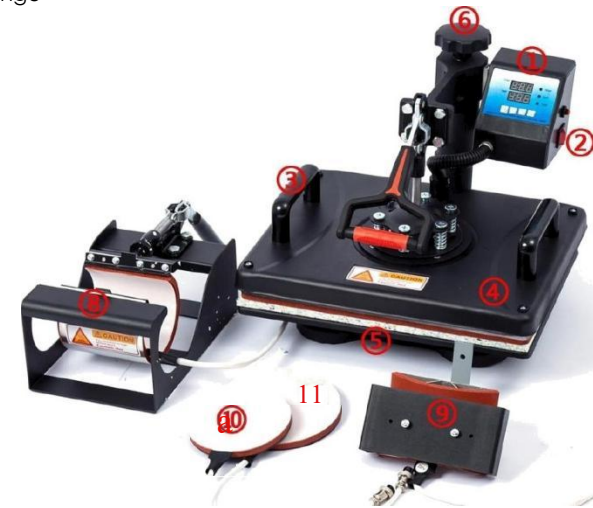
Temp Range:0-250°C; Timer Range:0-999S

The machine has two kinds of voltage: 110V and 220V It is customized according to the customer's requirements. It does not mean that this machine is suitable for 110V and 220V voltage at the same time

WARNINGS MUST BE FOLLOWED CAREFULLY TO AVOID BODILY INJURY

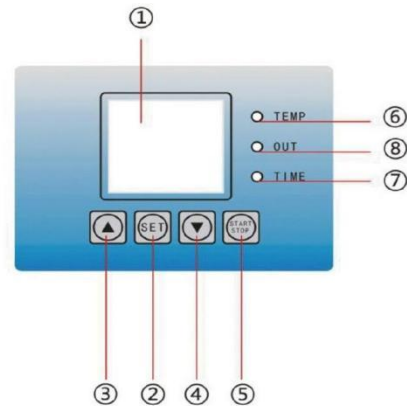
## Product illustration

1. Controller
2. Switch
3. Handle
4. Heating pad
5. Silicone pad and Sponge
6. Pressure Controller
7. Mug press Parts
8. Cap press parts
9. 8 inches press pad
10. 10 inches press pad
11. Bottom plate
12. Aviation plug



## Controller panel illustration

1. Display
2. SET
3. Add button
4. Reduce button
5. Start/Stop
6. TEMP indicator light
7. TIME indicator light



## Operation steps

1. Press the SET key for the first time, the indicator TEMP is on, and the working temp can be set by add button and reduce button.

2. Press the SET key for the second time, the indicator TIME is on, and the working time can be set by add button and reduce button.

3. Press SET for the third time, the machine enters the heating state, and the OUT indicator is on. When the temp reaches the set value, the OUT indicator flashes.

4. Press the START key, the machine starts to count down, the TIME indicator flashes. After the countdown ends, the machine emits a beep sound. Press the STOP key, and the machine enters the waiting state.

## Fahrenheit and Celsius Degree conversion

Long press the SET button for 5 seconds, C-F appears on the screen, select C through the selection button to set to Celsius, select F to set to Fahrenheit, and then press the SET button for 5 seconds to save.

## Pressure Adjustment

1. Rotate clockwise to increase pressure
2. Turn counterclockwise to reduce pressure

## Parts replacement

1. mug press parts change
  - 1<sup>st</sup> Unplug the aviation plug. Then connect the mug press parts through the aviation plug, pay attention to the position of the connector when plugging and unplugging

2<sup>nd</sup> If you want to replace other types of mug press, you only need to operate on the mug press parts, do not plug in or unplug the aviation plug

The physical picture as follows



2. 8 and 10 inches press pad change

1<sup>st</sup> Take off the heating pad and Unplug the aviation plug

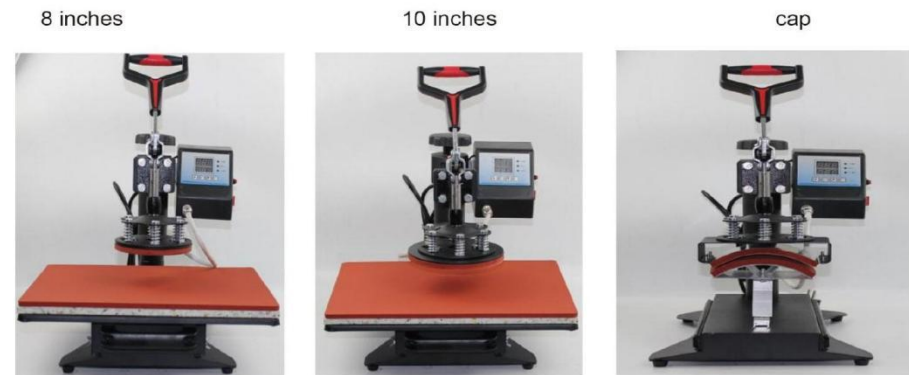
2<sup>nd</sup> Connect the aviation plug and connect the 8 or 10 inches press pad with two screws

3. Cap press parts

1<sup>st</sup> Take off the heating pad, unplug the aviation plug and Bottom plate

2<sup>nd</sup> The cap holder is connected by the slide rail, the heating part is installed by two screws, and the aviation plug is connected at the same time

The physical picture as follows



## HOW TO HEAT PRESSING? (FOR EXAMPLE, T-SHIRT PRINTING)

1. Make sure the wire is well connected, the power plug is well connected to the wall socket, then press the power switch to turn on.
2. Rotate the the pressure knob to get the right pressure required.
3. Set the temperature and the time you want.
4. The buzzer will sound when the temperature reaches the setting temperature, then place the object (e.g T-shirt) on press bed, and let the transfer paper with images facing down the object (e.g T-shirt) (PS: Suggest put a white cloth upon the transfer paper to avoid unnecessary mark when set too high temperature.)
5. Press down the handle (meantime the sound will stop) , then press "MODE" button to count down and machine will start to transfer.
6. The buzzer will sound again when the scheduled time is up, then lift up the handle (meantime the sound will stop), the transfer work is Finished.

## RECOMMENDED SETTING FOR THE OBJECT

- Clothing transfer: (e.g T-shirt transfer)
- Set temperature: 180-200°C (356-392°F)
- Set time: (Chemical fiber use / Fabric clothing use with sublimation paper: 35-45 seconds, 100% pure cotton clothing use with transfer paper: 20-25 second

## MAINTAIN NOTE

1. Different item will require different temperature and time setting because the materials or thickness is different.
2. This machine is not suitable for children to use or for food processing.
3. Please turn off the machine and unplug the power cord when the machine is not in use.
4. The heat plate will automatically cool down to the room temperature if the heat press stays non-use for more than 30 minutes
5. For better maintenance of heat press, the maximum setting temperature is 210°C (410°F)
6. To avoid re-heating the first transfer when printing double sided T-Shirts, insert a sheet of cardboard in between the shirt, adjust the height to less pressure, then press.
7. Heat plate may pivot slightly back and forth rotationally. This is due to the movement allowance within the clamp assembly, and it is normal.

## TROUBLE SHOOTING

### 1. The temperature is out of control: set temperature 180°C (356°F), but the actual temperature is above 200°C (392°F)

Wait for while and check, if temperature keeps error beyond 20 degrees Fahrenheit, contact us and we will change a new digital controller to you.

### 2. Temperature drops when machine starts transferring

It's normal if machine drops within 10°C, as the printed item is considerable cold, part of the heat is

transferred from machine to the printed item, especially when transferring patterns on mugs and plates.

### 3. Printed effect: print color is pale or faded image

The pressure is not high enough or the temperature is too low, pressing time is too short. Please adjust the pressure/ temperature or increase the heating time.

### 4. Printed effect: print color is too darkened, deep or blurred

Reason 1: The temperature is too high / or pressing time is too long.

Please adjust the temperature or reduce the heating time.

Reason 2: Pressing time is too short/ using poor quality transfer paper.

Please increase the heating time or use high quality transfer paper.

### 5. Display screen does not turn on or display screen is working but temperature is not heating up

Pls kindly send us your problems. Our staffs will give instructions according to your specific problems with patience. We will resend you the related spare parts to help solve the problems asap.

## GUARANTEE

Our heat press machine is backed by **12 MONTHS** product warranty.

For questions, assistance, or support, please contact the Customer Service with your order number and problem details. We will send you further information about the solution.

## SAEFTY NOTES

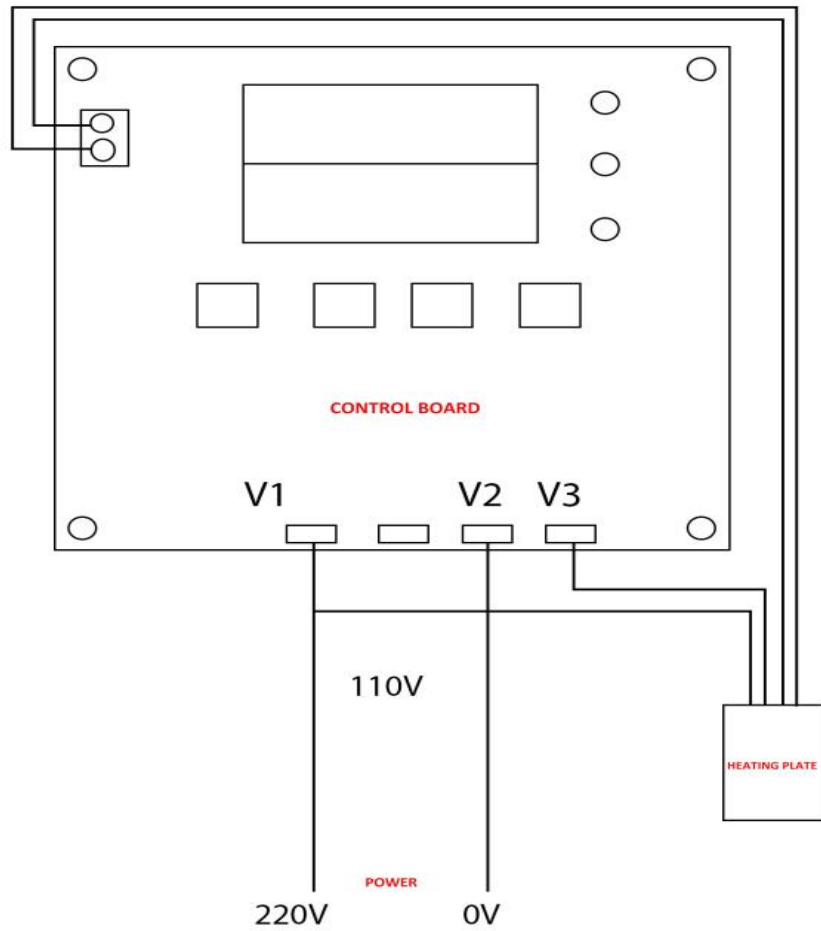
Please pay attention to electricity safety while using.

You must be strictly in accordance with the requirements of the operation , otherwise , it may cause damage to the machine or endanger the user ' s personal safety .

### Warnings

- The socket must be able to support 20A current , in addition , please be sure that it has a protective device .
- Always use a sufficient source of power to accommodate the voltage of 220V.
- Always turn off the heat press machine when it is not being used .
- Never leave the heat press machine unattended when in use .
- Open the panel when it is not being used .
- Close supervision is required when this product is used near children .

**Circuit Diagram:**



**Product details**

Product: Heat Press Machine

Model(s): TLM13135/TLM13138

Manufactured at:

Yiwu Taile Machinery Equipment Co, Ltd

Fuyuan energy, Shengda street Chengxi Industrial Zone Yiwu

City

Importer details:

WOODPECKER TECHNOLOGY LTD

woodpecker premises, Belfont trading estate, mucklow hill,

Halesowen, UK, B62 8DR