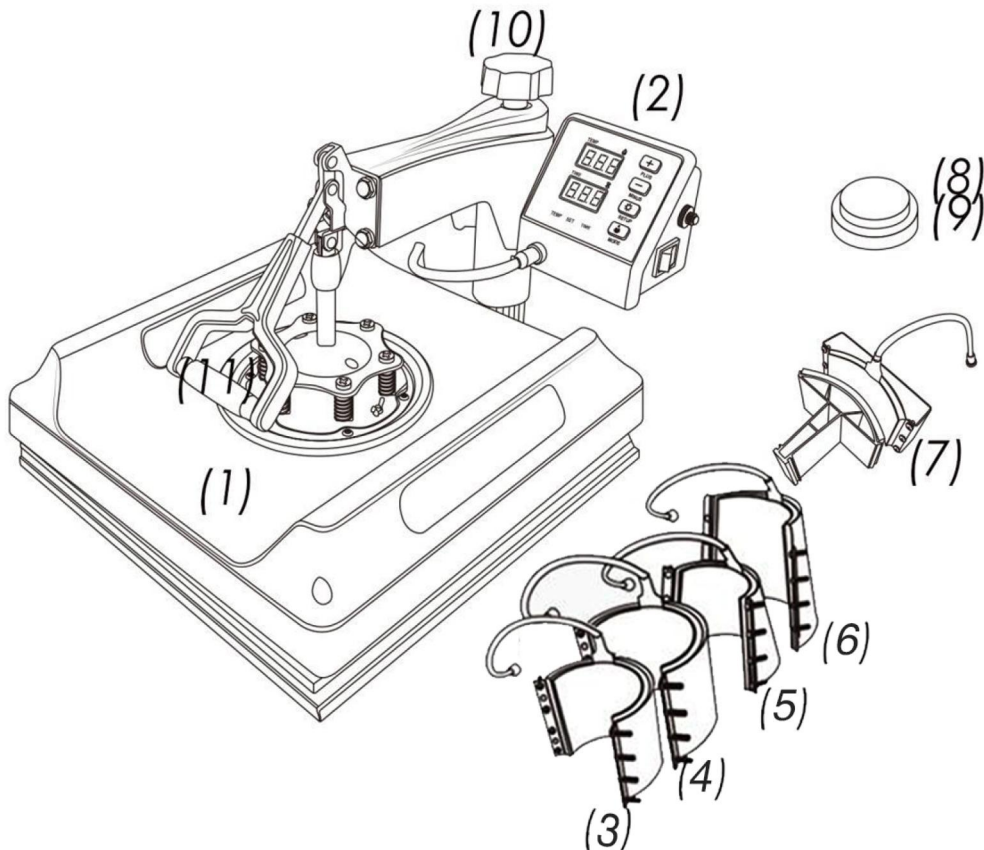


HEAT PRESS MACHINE

User Manual



INTRODUCTION

A heat press machine is using temperature and pressure with a certain amount of time to transfer images on items, the transfer is permanently embedded into the product. Thank you for choosing our Heat Press Machine. Please read this user manual carefully and keep it for future reference. If you need any assistance, please contact us by email with your order number and details.

Components

- 1 .Heating Platen
- 2 .Control Box
- 3 .Mug Press 9oz Mug
- 4 .Mug Press 11oz Mug
- 5 .Mug Press 12oz Latte Mug(Cone)
- 6 . Mug Press 17oz Latte Mug(Cone)
- 7 .Hat Element
- 8 .5" Plate Element
- 9 .6"Plate Element
- 10.Swiveling Pressure Adjustable
- 11.Press Handle

SPECIFICATION

Model	SJYP8001-5	SJYP8001-8	SJYP8038-5	SJYP8038-8
Heat Size	12x15 inch	12x15 inch	15x15 inch	15x15 inch
Mug Element	Regular: 11oz	Iregular: 12oz,17oz Regular: 9oz, 11oz	Regular:11oz	Iregular:12oz,17oz Regular: 9oz, 11oz
Hat Element	5.5x3 inch	5.5x3 inch	5.5x3 inch	5.5x3 inch
Plate Element #1	5 inch max diameter (Ø5 inch)	5 inch max diameter (Ø5 inch)	5 inch max diameter (Ø5 inch)	5 inch max diameter (Ø5 inch)
Plate Element #2	6 inch max diameter (Ø6 inch)	6 inch max diameter (Ø6 inch)	6 inch max diameter (Ø6 inch)	6 inch max diameter (Ø6 inch)
Temperature Range	0 - 480°F	0 - 480°F	0 - 480°F	0 - 480°F
Timer Range	0-999 Seconds	0-999 Seconds	0-999 Seconds	0-999 Seconds
Pressure Range	0-900lbs	0-900lbs	0-900lbs	0-900lbs
Voltage	220V	220V	220V	220V
Power	1000W	1000W	1400W	1400W

PACKAGE CONTENTS

Heat Press Machine 5 in 1 (SJYP8001-5/SJYP8038-5):

- 1 x Heat Press Machine;
- 1 x Hat press 5.5"x 3"(14*8cm);
- 1 x Mini Mug Press (3"-3.5" diameter,11OZ);
- 2 x Plate Press 5"/6"
- 1 x User Manual

Heat Press Machine 8 in 1 (SJYP8001-8/SJYP8038-8):

- 1 x Heat Press Machine;
- 1 x Hat press 5.5"x 3"(14*8cm);
- 2 x Plate Press 5"/6";
- 1 x Mug Press(3"-3.5" diameter ,11OZ);
- 1 x Mug Press 17oz latte mug(cone);
- 1 x Mug Press 9oz mug ;
- 1 x Mug Press 12oz latte mug(cone);
- 1 x User Manual;

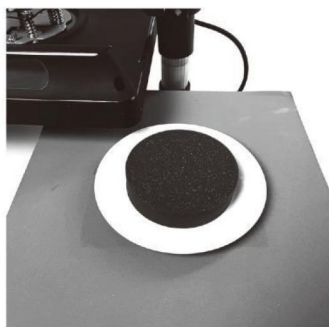
METHOD 1:

(1) CLOTH(FLAT ITEMS) PRINTING ASSEMBLY



Insert the cable into the aviation plug

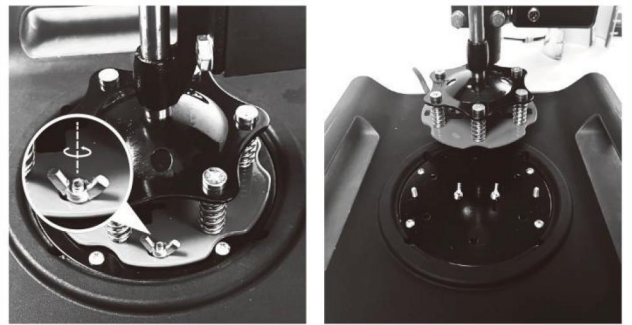
(2) PLATE ELEMENT



Place the plate element between cloth heating board and plates.

METHOD 2: OTHER ELEMENTS ASSEMBLY

Remove 15x15 Heating Plate



Loose the screws by hand

Heating board and the bracket will be departed

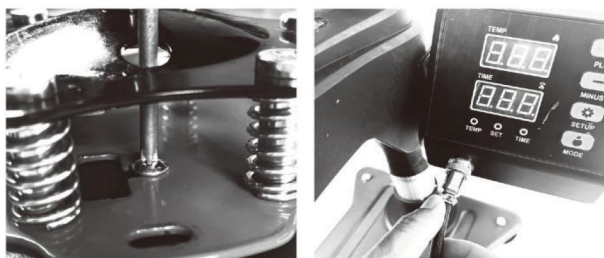
(1) HAT ELEMENTS ASSEMBLY



Place the hat element on the bottom bracket. Push it to the end

Put another hat element under the upper bracket. Push it to the end.

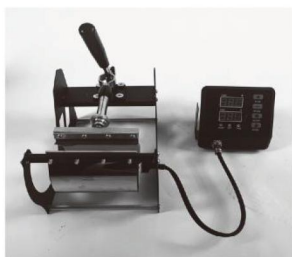
METHOD 2:



Fixed by screw


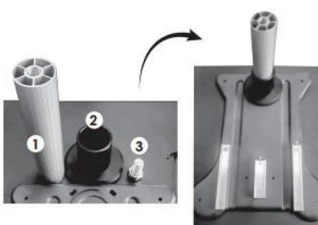


Insert the cable

(2) MUG ELEMENTS ASSEMBLY



Insert the cable to the plug

OPERATION PROCESS

<p>1 Install The Non-slip Foot Pad</p> 	<p>2 Install The Support Beam</p> <p>Screw the Support Beam to the base and attach the reinforcement snap</p> 
<p>3 Install The Bottom Plate</p> <p>Step 1: Insert the bolts into the slide rails. Step 2: Place the washer on the bolts side and tighten the screw with a screwdriver.</p> 	<p>4 Push the bottom plate along the slide rails.</p> 

OPERATION PROCESS

1

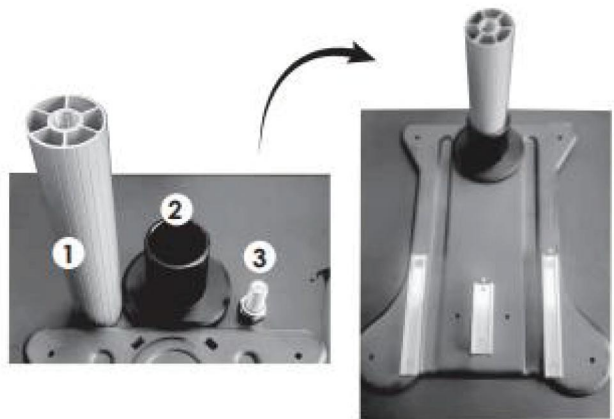
Install The Non-slip Foot Pad



2

Install The Support Beam

Screw the Support Beam to the base and attach the reinforcement snap



3

Install The Bottom Plate

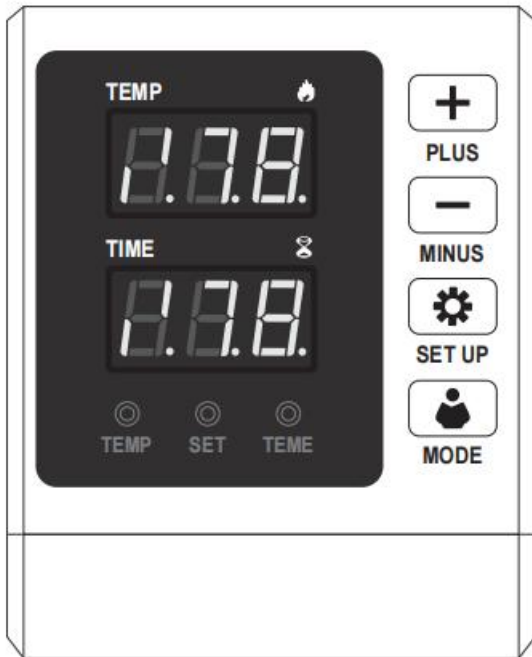
Step 1: Insert the bolts into the slide rails.
Step 2: Place the washer on the bolts side and tighten the screw with a screwdriver.



4

Push the bottom plate along the slide rails.





1. HOW TO TURN ON/OFF AND HOW TO START?

Press the switch button on the side of the digital box to start the machine. After setting temperature, press "MODE" button once to count down, and press again to reset.



2. HOW TO SET THE TEMPERATURE/TIME?

Press once to set the temperature, press twice to set the time and press again to exit.



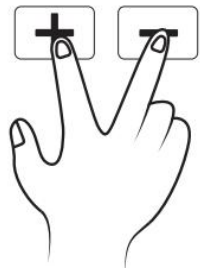
3. HOW TO SET THE TEMPERATURE/TIME TO INCREASE OR DECREASE?

Set the time/temperature increase

Set the time/temperature decrease

4. HOW TO CHANGE THE TEMPERATURE UNIT FROM °F AND °C?

In the power-on state, press "+" and "-" at the same time to change the temperature unit between °F and °C



6. HOW TO DO TEMPERATURE CORRECTION?

Press and hold for 5 seconds to enter the temperature correction setting.
(Range +30°C or -30°C, initial value is 0)

HOW TO HEAT PRESSING? (FOR EXAMPLE, T-SHIRT PRINTING)

1. Make sure the wire is well connected, the power plug is well connected to the wall socket, then press the power switch to turn on.
2. Rotate the the pressure knob to get the right pressure required.
3. Set the temperature and the time you want.
4. The buzzer will sound when the temperature reaches the setting temperature, then place the object (e.g T-shirt) on press bed, and let the transfer paper with images facing down the object (e.g T-shirt) (PS: Suggest put a white cloth upon the transfer paper to avoid unnecessary mark when set too high temperature.)
5. Press down the handle (meantime the sound will stop) , then press "MODE" button to count down and machine will start to transfer.
6. The buzzer will sound again when the scheduled time is up, then lift up the handle (meantime the sound will stop), the transfer work is Finished.

RECOMMENDED SETTING FOR THE OBJECT

- Clothing transfer: (e.g T-shirt transfer)
- Set temperature: 180-200°C (356-392°F)
- Set time: (Chemical fiber use / Fabric clothing use with sublimation paper: 35-45 seconds, 100% pure cotton clothing use with transfer paper: 20-25 second

MAINTAIN NOTE

1. Different item will require different temperature and time setting because the materials or thickness is different.
2. This machine is not suitable for children to use or for food processing.
3. Please turn off the machine and unplug the power cord when the machine is not in use.
4. The heat plate will automatically cool down to the room temperature if the heat press stays non-use for more than 30 minutes
5. For better maintenance of heat press, the maximum setting temperature is 210°C (410°F)
6. To avoid re-heating the first transfer when printing double sided T-Shirts, insert a sheet of cardboard in between the shirt, adjust the height to less pressure, then press.
7. Heat plate may pivot slightly back and forth rotationally. This is due to the movement allowance within the clamp assembly, and it is normal.

TROUBLE SHOOTING

1. The temperature is out of control: set temperature 180°C (356°F), but the actual temperature is above 200°C (392°F)

Wait for while and check, if temperature keeps error beyond 20 degrees Fahrenheit, contact us and we will change a new digital controller to you.

2. Temperature drops when machine starts transferring

It's normal if machine drops within 10°C, as the printed item is considerable cold, part of the heat is transferred from machine to the printed item, especially when transferring patterns on mugs and plates.

3. Printed effect: print color is pale or faded image

The pressure is not high enough or the temperature is too low, pressing time is too short. Please adjust the pressure/ temperature or increase the heating time.

4. Printed effect: print color is too darkened, deep or blurred

Reason 1: The temperature is too high / or pressing time is too long.

Please adjust the temperature or reduce the heating time.

Reason 2: Pressing time is too short/ using poor quality transfer paper.

Please increase the heating time or use high quality transfer paper.

5. Display screen does not turn on or display screen is working but temperature is not heating up

Pls kindly send us your problems. Our staffs will give instructions according to your specific problems with patience. We will resend you the related spare parts to help solve the problems asap.

GUARANTEE

Our heat press machine is backed by **12 MONTHS** product warranty.

For questions, assistance, or support, please contact the Customer Service with your order number and problem details. We will send you further information about the solution.

SAEFTY NOTES

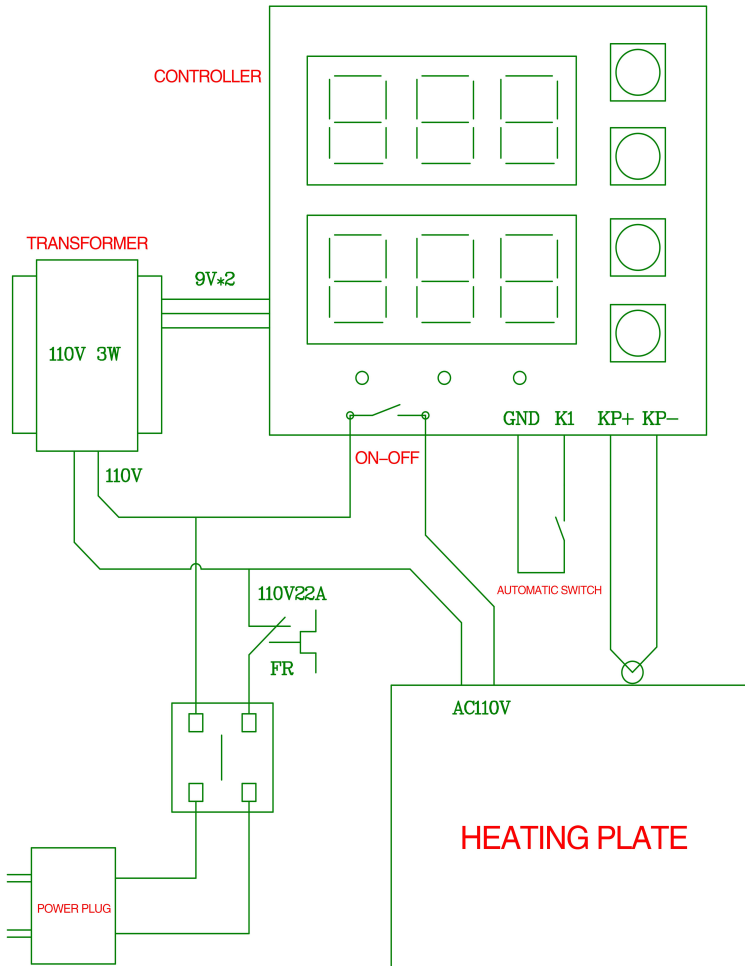
Please pay attention to electricity safety while using.

You must be strictly in accordance with the requirements of the operation , otherwise , it may cause damage to the machine or endanger the user ' s personal safety .

Warnings

- The socket must be able to support 20A current , in addition , please be sure that it has a protective device .
- Always use a sufficient source of power to accommodate the voltage of 220V.
- Always turn off the heat press machine when it is not being used .
- Never leave the heat press machine unattended when in use .
- Open the panel when it is not being used .
- Close supervision is required when this product is used near children .

Circuit Diagram



Product details

Product: Heat Press Machine

Model(s):SJYP8001-5/SJYP8001-8

SJYP8038-5/SJYP8038-8

Manufactured at:

Shanghai Shengjiayi electromechanical Co ., Ltd

Room 27-36, building 112, Lane 600, TANGMING Road , Shihudang Town ,Songjiang District, Shanghai

Importer details:

UKPRESS EQUIPMENT LTD

Pipeline, Gatherley Road Industrial Estate Gatherley Road, Catterick Bridge, Richmond, United Kingdom, DL10 7JQ